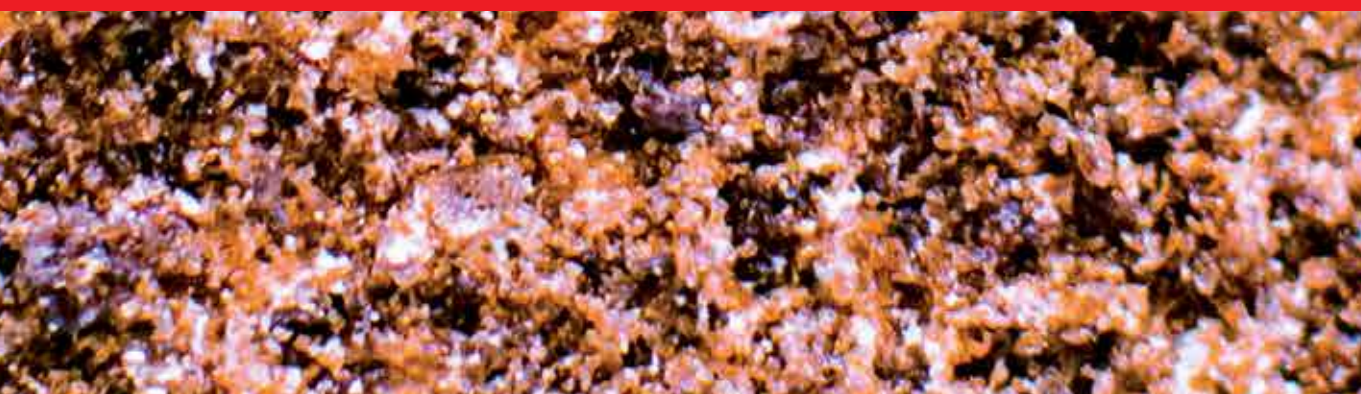




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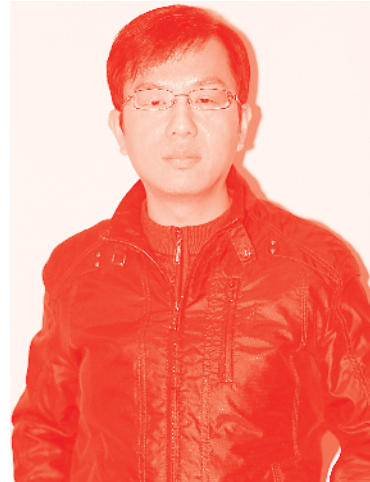
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Preface

The book “Redox” provides vast insight into the oxidation-reduction reactions to its readers. The book will help the reader to understand the role of redox potential in reactions; applications of redox reactions in energy production and coordination chemistry, synthesis of polymers, degradation processes of toxic compounds in water treatment, and the impact of its balance in fish welfare. The book consists of three sections that include redox in the coordination compounds, organic compounds and polymerization; redox in electrochemistry; and redox and fish welfare. The first section consists of three chapters that describe the role of redox reactions in several fields such as transition metal chemistry, degradation processes of toxic compounds and dyes in treatment of water and wastewater, the catalysis of oxidation of organic compounds by metal active sites and synthesis of copolymers. The role of redox reactions and reactivity description of compounds are discussed in the second section of the book. This section consists of two chapters. The non-aqueous redox flow batteries have been described in this section. The third section extensively discusses the redox balance and fish welfare and consists of one chapter. The book provides a good contribution to understand redox chemistry and its applications in a variety of processes of chemical, industrial, and environmental concerns. The editor acknowledges the efforts and hard work of all the authors and their co-authors for their worthy contributions. The editor also acknowledges the help and patience of the author service manager, Ms. Romina Skomersic for her guidance and assistance. This book will hopefully be a significant contribution on the topic of “Redox”.

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Section 1

Redox in Coordination
Compounds/Organic
Compounds and
Polymerization

Introductory Chapter: Redox - An Overview

*Rozina Khattak, Murtaza Sayed,
Muhammad Sufaid Khan and Hamsa Noreen*

1. Redox

The term “redox” is the combination of two different terms that describe two totally different chemical processes, i.e., “reduction” and “oxidation.” The abbreviation “red” has been taken to distinguish reduction from oxidation that is “ox.” The reduction is a process wherein any chemical entity gets reduced. It is different from oxidation, which is opposite of the reduction because the chemical entities are oxidized. These two processes or reactions which simultaneously take place in a system are abbreviated as “redox.”

1.1 General introduction

Oxidation-reduction was primarily used to describe the reaction(s) of combination and/or removal of oxygen with or from chemical substances, respectively. Simultaneously, the removal and/or the addition of hydrogen were also used to differentiate among oxidation and reduction, respectively. The definitions were extended to a broader level, and the changes in the oxidation number or oxidation state of elements were considered to define oxidation and reduction. The increase in the oxidation number leads to oxidation and its alternative process yields reduction. This vast definition encompasses the recent and exact interpretation of “redox” reactions that is acceptance and donation of the electron(s) between the reacting entities. Consequently, the redox phenomenon indicates a simple reaction, formation of carbon dioxide as a consequence of the oxidation of carbon and/or formation of methane by the reduction of carbon, for example, and the complex reaction consisting of a number of electron transfer reactions during the oxidation of sugar in the human body to produce energy.

The redox reaction(s) involves an oxidant or oxidizing agent and a reductant or reducing agent. The oxidant takes the electron(s) and oxidizes the reductant. The reductant, however, donates the electron(s) and reduces the oxidant.

Redox reactions are the key to make many desired chemical changes and/or processes reality to get maximum benefit out of it. A simple overview to surface the vital need of these reactions revolves around combustion, metabolic reactions, extraction of metals from their ores, manufacture of countless chemicals, and reactions occurring in our natural environment. For example, a cell either battery and/or biological cell involves redox processes [1–3]. Research that involves the biological systems interprets that the electronic and the structural environment of the substance(s) are the key factors that control chemical transformations such as electron transfer mechanisms in DNA molecules, which may appear through the exposure of cells to radiations that may have the power of ionization to cause

biologically deleterious effects such as inactivation, transformation, and mutagenesis [4–6]. The water molecules are ionized by some specific radiations and form radicals in the vicinity of DNA that contribute to the significant damage in DNA and chemical modifications to DNA, consequently. Of these radicals, the hydroxyl radical is thought to be the most damaging and produces the consequences for DNA strand breakage by the redox dependence of the rate of interaction of hydroxyl radical adducts of DNA nucleobases with oxidants [7].

Redox reactions mainly follow second-order kinetics with a series of intermediate reactions in a range of mechanisms such as entity transfer mechanisms that involve electron, atom, or group transfer and ligand addition, substitution, or dissociation.

Redox phenomenon in terms of electron transfer (ET) reactions and their mechanisms is catered for the interest of readers of this book. Essentials of only the electron transfer reactions of coordination or transition metal complexes and advanced oxidation processes for water treatment are being focused in a brief and narrative way.

1.2 Redox reactions of transition metal complexes

An enormous number of studies unfolded the characteristics and effect of the structural geometries on the kinetics and mechanisms of the redox reactions of various transition metal complexes [8–25]. The literature review helped to summarize that the redox reactions of the transition metal complexes undergo two types of mechanisms. These types are classified as the *outer-sphere and inner-sphere mechanisms*, which lead the electron transfer processes of the transition metal complexes.

1.3 Schematic representation of the mechanistic pathways

The fundamental distinction between the two mechanistic routes of electron transfer is the simplicity of the outer-sphere mechanism over the inner-sphere mechanism. The outer-sphere redox reactions are simple in nature and undergo electron transfer in a very simple way. The outer-sphere mechanism is further classified into the self-exchange and cross-exchange reactions. This classification is based upon the oxidation state of coordination compounds. In the self-exchange reactions, the same coordination compounds with different oxidation states reduce and oxidize each other. However, in the cross-exchange reactions, different coordination compounds with either of the same and/or different oxidation states or numbers reduce and oxidize each other in the vicinity. However, in the inner-sphere mechanism of electron transfer, the substitution of ligand or atom prior to electron transfer plays a key role. The difference between the two mechanisms is represented in **Figure 1** [13].

One cannot easily propose the operated mechanism of electron transfer under specific cases beside the simple and apparent difference between the two reaction pathways. There are two reasons for this. It may usually be possible to suppose without any doubt that the inner-sphere mechanism is operating the electron transfer process in favorable cases, but in many reactions where the reactants or the products and/or both of them are substitution labile, the mechanism through the inner-sphere process becomes suspected. In such reactions, the exact nature of the real reacting entities that are taking part in the reactions and the products which form initially becomes impossible to recognize without proper experimental and technical treatments. The other reason for ambiguity in recognizing the reliable electron transfer mechanism appears when the nature of the outer-sphere mechanism is considered, which does not need any re-arrangement of the structure of the reacting entities rather it only needs the transfer of an electron between the oxidizing

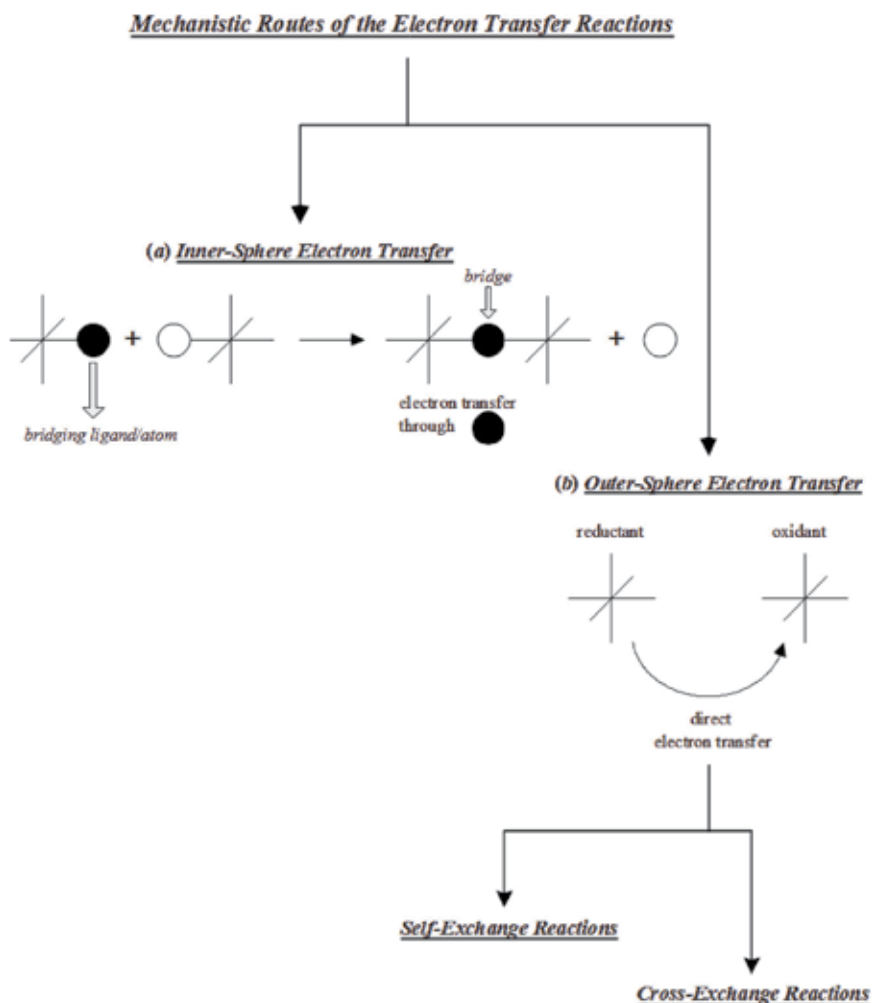


Figure 1. Schematic representation of the redox mechanism. (a) The inner-sphere mechanism. (b) The outer-sphere mechanism.

and the reducing agents. To suggest or propose an outer-sphere mechanism one needs credible evidence with proof of unavailability of the alternative inner-sphere mechanistic pathway. Consequently, there are a large number of reactions that are clearly defined to be operated through inner-sphere mechanism. However, many reactions follow outer-sphere mechanism and an uncomfortably big number of reactions operates by inner-/outer-sphere mechanism i.e., in between [26].

1.4 Experimental approach: kinetics and mechanisms of some selected transition metal complexes of Fe(II) and Fe(III)

The redox reactions of a few selected coordination compounds of the transition metal, iron, in its two oxidation states, i.e., +2 and +3, are briefly discussed. The mixed ligand complexes such as dicyanobis(phenanthroline)iron(III) and dicyanobis(bipyridine)iron(III) oxidize hexacyanoferrate(II), acetylferrocene, and 1-ferrocenylethanol by outer-sphere mechanism [8–11, 13] in the aqueous-organic media. The effect of optimized parameters on the kinetics of the redox reactions helped to propose the operated mechanism and rate laws (**Figures 2–5**) [8, 10].

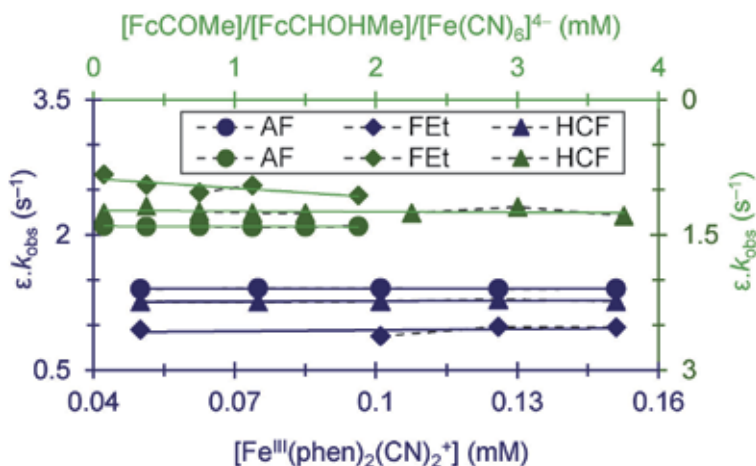


Figure 2. Kinetics of the redox reaction between Fe(III) and Fe(II) complexes. The abbreviations; $\epsilon.k_{obs}/AF/FET/HCF$, correspond to the multiplication product of the molar absorptivity of $[Fe^{II}(phen)_2(CN)_2]$ and observed zero-order rate constant/acetlyferrocene/1-ferrocenylethanol/hexacyanoferrate(II).

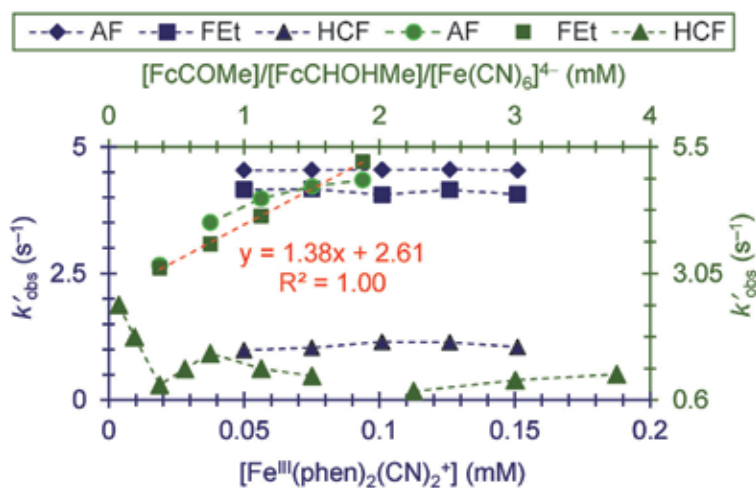


Figure 3. Kinetics of the redox reaction between Fe(III) and Fe(II) complexes. The abbreviations; $k'_{obs}/AF/FET/HCF$, correspond to the observed pseudo-first-order rate constant/acetlyferrocene/1-ferrocenylethanol/hexacyanoferrate(II).

An outer-sphere electron transfer mechanism was proposed for each reaction because the oxidants and reductants are substitution inert and outer-sphere reactants.

Meanwhile, the oxidation of tris(bipyridine)iron(II) by ceric and bromate ions in aqueous-acidic media was reported to follow an outer-sphere mechanism with a second-order rate law (**Figures 6 and 7**) [12, 14]. The iron complexes of the chelating agents such as 1,10-phenanthroline and 2,2'-bipyridine and the ligand such as cyanide ion are either good outer-sphere oxidants and/or reductants and show high stability towards ligand substitution [27, 28].

Protein as a nutrient is an important structure and is critical to aerobic life because of its control of oxygen reduction reactions. This management is crucial either to avoid or to minimize the production of destructive products such as hydroxyl radicals, peroxide, and superoxide as a result of the destructive reduction

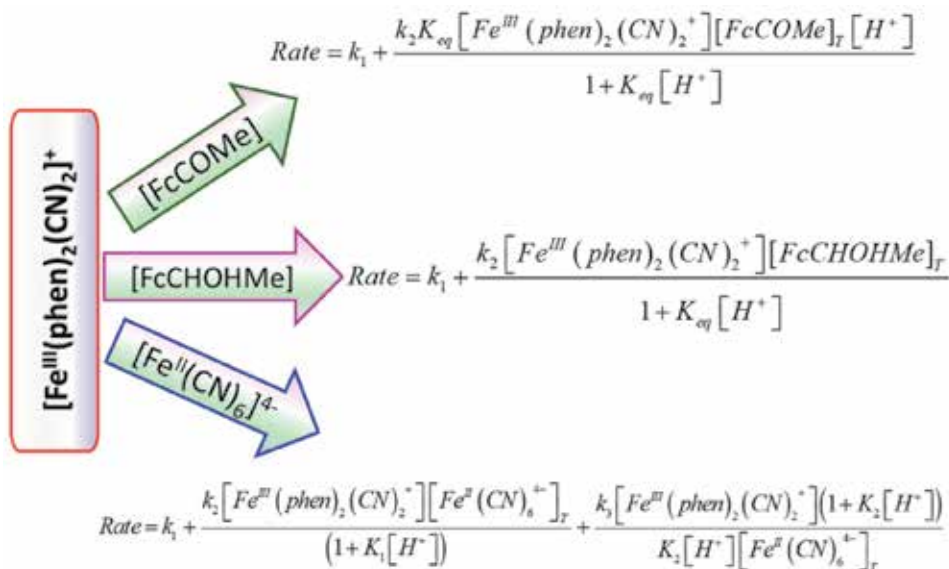


Figure 4.
 Proposed rate laws: reduction of $[\text{Fe}^{\text{III}}(\text{phen})_2(\text{CN})_2]^+$ by acetylferrocene, 1-ferrocenylethanol, and hexacyanoferrate(II) [8].

$$-\frac{d[\text{Fe}^{\text{III}}(\text{phen})_2(\text{CN})_2^+]}{dt} = k_1 + k_2 [\text{Fe}^{\text{III}}(\text{phen})_2(\text{CN})_2^+][\text{Fe}^{\text{II}}(\text{CN})_6^{4-}]_T + \frac{k_3 [\text{Fe}^{\text{III}}(\text{phen})_2(\text{CN})_2^+]}{K_2 [\text{H}^+][\text{Fe}^{\text{II}}(\text{CN})_6^{4-}]_T}$$

Figure 5.
 Proposed rate law: oxidation of $[\text{Fe}^{\text{II}}(\text{CN})_6]^{4-}$ by $[\text{Fe}^{\text{III}}(\text{phen}/\text{bpy})_2(\text{CN})_2]^+$ [10].

$$-\frac{d[\text{Fe}^{\text{II}}(\text{bpy})_3^{2+}]}{dt} = \frac{k K_1 K_2 [\text{Fe}^{\text{III}}(\text{bpy})_2(\text{CN})_2^+][\text{Fe}^{\text{II}}(\text{bpy})_3^{2+}]}{K_2 [\text{H}^+] + [K_1 + [\text{H}^+]](K_3 + K_1 K_2) + [K_4 [\text{H}^+][\text{NO}_3^-]_0 (K_5 - K_1 K_2)}$$

Figure 6.
 Proposed rate law: oxidation of $[\text{Fe}^{\text{II}}(\text{bpy})_3]^{2+}$ by ceric sulfate in the aqueous-acidic media [13–14].

$$\text{Rate} = k_1 [\text{Fe}^{\text{II}}(2,2'-\text{bipy})_3^{2+}][\text{HBrO}_3] - \frac{k_2 K_{sp} [\text{Fe}^{\text{II}}(2,2'-\text{bipy})_3^{2+}][\text{H}_2\text{BrO}_3^-]}{(1 + K_{sp} [\text{H}_2\text{BrO}_3^-])}$$

Figure 7.
 Proposed rate law: oxidation of $[\text{Fe}^{\text{II}}(2,2'-\text{bipy})_3]^{2+}$ by bromate ion in the aqueous-acidic media [12].

and/or to optimize the utilization of oxygen in an effective way to transport and storage. Hemoproteins are those structures which maintain and control these oxygen reduction reactions. Such management and control of protein was surfaced by studying the mechanism of the redox reaction of aquopentacyanoferrate(II) ($[\text{Fe}^{\text{II}}(\text{CN})_5\text{H}_2\text{O}]^{3-}$) with coordinated dioxygen of human oxyhemoglobins (HbO_2) [29]. This reaction yielded hydrogen peroxide (H_2O_2) and aquomethemoglobin (metHb• H_2O) and the oxidation product of aquopentacyanoferrate(II), i.e., $[\text{Fe}^{\text{III}}(\text{CN})_5\text{H}_2\text{O}]^{2-}$. The reaction was found to undergo overall second-order

kinetics with a first order in each oxidant (HbO_2) and reductant ($[\text{Fe}^{\text{II}}(\text{CN})_5\text{H}_2\text{O}]^{3-}$), respectively. The results declared that the structures of the reactants such as protein and external donor control the kinetics of the electron transfer with an inner-sphere mechanism that involves direct electron transfer from the aquopentacyanoferrate(II) to bound dioxygen that yields peroxide, subsequently. Another study surfaced the effect of binding sites and protonation on the kinetics of the electron transfer reaction (s) of blue copper proteins [30]. The oxidants with different binding sites such as $[\text{Co}^{\text{III}}(4,7\text{-DPSphen})_3]^{3-}$, $[\text{Fe}^{\text{III}}(\text{CN})_6]^{3-}$, and $[\text{Co}^{\text{III}}(\text{phen})_3]^{3+}$ were used to oxidize parsley plastocyanin. In each reaction, regardless of the binding sites, and prior to electron transfer, a strong association between protein and complex occurs. The variation in the binding sites varied the reduction potential and affected the rate of electron transfer, consequently. The reductant (plastocyanin) is a copper protein that consisted of type 1 copper, which is involved in electron transport from photosystem II to photosystem I at the surface of the thylakoid membrane. A single copper here utilizes oxidation states I and II. The structure of poplar plastocyanin PCu^{II} contains $\text{Cu}(\text{II})$ coordinated with two histidines, one cysteine, and one methionine in a distorted tetrahedral arrangement.

It has always been of interest to probe the details of the transfer of electron(s) and proton(s) because of successfully unveiling strategies of energy conversion in both of the fields, biology and chemistry. The energies as well as mechanism are strongly influenced by the coupling of electron and proton transfer. This defines the need to build up multiple redox equivalents to carry out those reactions that involve multielectrons. This also explains those mechanistic pathways through which electron and proton transfer occur simultaneously to avoid intermediates of high energy [31]. The theoretical background of the proton-coupled electron transfer reactions in solutions and proteins and electrochemistry was reviewed and discussed [32]. The theoretical treatment was based on the calculations of multistate continuum theory wherein the solvent provides dielectric continuum, the solute is treated as a multistate valence bond model, and quantum mechanical approach is used for transferred proton or hydrogen nucleus. The rate expression of electronically nonadiabatic electron transfer and proton-coupled electron transfer depends upon the reorganization energies of solute (inner-sphere) and solvent (outer-sphere) and also upon electronic coupling. For proton-coupled electron transfer, this is the average of the proton vibrational wave functions of the reactants and the products. The compensation of the smaller outer-sphere solvent reorganization energy for proton-coupled electron transfer by the larger energy needed to coupling for electron transfer appears with a similar rate for both electron transfer and proton-coupled electron transfer in calculations. A comparative theoretical study supported the reviewed outcomes through the proton-coupled electron transfer, single proton transfer, and single electron transfer reactions in iron bi-imidazole complexes [33].

1.5 Advanced oxidation processes for water treatment

The oxidation of organic compounds by a number of oxidants either of inorganic nature or organic nature has been of interest. These redox reactions are usually catalyzed by transition metals. The kinetics of the oxidation of pyridinecarbaldehyde isonicotinoyl hydrazone to isonicotinoyl picolinoyl hydrazine was studied, and the mechanism was proposed in the view of results obtained in aqueous solution [34]. The reaction was catalyzed by iron(III). Advanced oxidation processes (AOPs) are used to remove pollutants/contaminants such as organic and inorganic compounds from water and wastewater by oxidation of these unwanted compounds. The process involves a number of chemical reactions consisting of

oxidants such as ozone (O₃), hydrogen peroxide (H₂O₂), and UV light with the addition of catalysts that may lead to yield hydroxyl radical ([•]OH) which degrades such pollutants, dyes and organic compounds, for example [35–40].

2. Conclusion

This concise review of the redox reactions and their applications surfaced the crucial role of redox processes. The importance of redox processes is undoubtedly tremendous. The applications encompass energy production, technological development to treat and maintain water resources, and advances in materials chemistry. These advances may lead the life to its standard in an economic and cost-effective way. Redox reactions are also an important facet of biological and biochemical world to carry out life and its routine practices. For example photosynthesis, respiration and digestion are among the common ones. Precisely, we can sum up with one sentence that “redox” is basically the key to sustaining life on this planet.

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Catalytic Behavior of Metal Active Sites From Modified Mesoporous Silicas in Oxidation of Organic Compounds

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Abstract

The ordered mesoporous silicas containing transition metals are versatile catalytic materials for oxidation of a wide range of organic compounds. In order to obtain active catalysts, different active redox metal sites have been introduced into specific locations (mesoporous channels and framework) of ordered mesoporous silicas (OMSs). All the reported results evidenced that localization of metal ions, their interaction with another metal (bimetallic catalysts) and the support, with typical properties of the ordered mesoporous silica, influenced the oxidation state, respectively their redox properties. To support this, the results regarding the specific properties of transitional metals in the ordered structure of silica, obtained using various characterization methods, were presented. The activity of metal sites in the oxidation reactions was evidenced in various applications carried out in the liquid or gaseous phase. The oxidation of various organic compounds in liquid phase with H_2O_2 (especially aromatic compounds and of alcohols) and in gas phase with oxygen from air was presented for a variety of metal-modified OMSs. The active sites and possible reaction mechanisms were presented for some catalytic systems. The immobilization of multiple metal active species on new ordered porous frameworks and their synergistic interactions remain topics of interest in the future.

Keywords: redox metal sites, transition metals, mesoporous silicas, oxidation reactions

1. Introduction

The ordered mesoporous silicas (OMSs) containing transition metals are versatile catalytic materials for oxidation of a wide range of organic compounds [1–3]. Mesoporous materials with various structures such as MCM-41 (2d hexagonal $p6mm$) [4–6], MCM-48 (3d cubic $Ia3d$) [7, 8], SBA-15 (large-pore 2d hexagonal $p6mm$) [2, 9–12], SBA-16 (large-pore 3d cubic $Im3m$) [13], KIT-5 (well-ordered cage-type mesoporous with cubic $Fm3m$) [2], and KIT-6 (large-pore cubic with interpenetrated cylindrical mesopores $Ia3d$) [2, 14–18] have been used as supports for transition metals. These supports with controlled morphology and accessible metallic center for the reactant molecules also offered the opportunity to

immobilize the transition metal complexes and their heterogenization [19, 20]. These catalysts have attracted much interest due to the desirable characteristics of the silica supports such as narrow pore size, high surface area and large pore volume, tunable mesoporous channels with well-defined pore-size distribution, controllable wall composition, and modifiable surface properties. Pore diameter of mesoporous silicas (2–50 nm) and porous structure are usually tailored by the choice of the template surfactant or the incorporation of swelling agents to expand the surfactant micelles during synthesis [21, 22]. In condition of typical synthesis environment of the mesoporous molecular supports, the incorporation of metal methods varies with properties of their precursors.

In order to obtain active catalysts, different active redox metal sites have been introduced into specific locations (mesoporous channels and framework) of the OMSs supports by direct synthesis methods (framework substitution) or post-synthetic methods. In any case, Men^+ can be simultaneously present in different coordination geometries and positions (surface, lattice) [16, 23]. In a direct-synthesis preparation, the condensations of silicon and metal species around the organic micelles occur simultaneously, and it is likely that some of the metal species are trapped in the silica walls during the formation of OMSs supports. This may influence the unit cell parameters, the wall thickness, and the long-range ordering of the material. By contrast, metal species introduced by a postsynthesis treatment (template ion exchange, impregnation, grafting, chemical vapor deposition methods) are mostly located at the surface of the mesopores and do not modify the internal composition of the silica walls, mainly when the samples are prepared in alcohol. The synthesis method offers the advantage that the dispersion and location of metal species are easily controlled. This may be a great advantage with respect to conventional synthesis methods to prepare materials with specific applications in catalysis. The activity of the obtained materials was demonstrated in various reactions, mostly oxidation reactions of the organic compounds in the liquid or gaseous phase. All the reported results show that the localization of the metal ion, morphology, particle and pore channel sizes and their interaction with the support, and other metal (bimetallic catalysts) influence the oxidation state of the catalytic sites, respectively their redox properties. Therefore, the redox properties of these materials are the result of the support and metal cation synergistic effect.

2. Location, chemical state, and environment of the incorporated metals

Catalytic properties of the incorporated transition metals in OMSs supports were mainly attributed to their location, chemical state, and environment. The location of metals in mesoporous silica network is the result of the synthesis method, the intrinsic properties of the incorporated metal, and silica support. The location, the loading, and the properties of the incorporated metals can also influence the support mesoporous structure. Thus, the variation of (100) peak in X-ray diffractograms obtained at a lower angle has been detected in many Me-MCM-41 patterns, indicating the effect of metal species on the ordered mesoporous structure of the support [3, 24, 25]. The higher concentrations of metal species ($Me[(OH)_n(H_2O)_m]$) at the interface affect the electrostatic interaction between surfactant and silica precursor and the polymerization processes of the silica system in alkaline media (pH 11) during synthesis. In such conditions, the free energy of the mesostructure formation decreases and a mixture of nonstructured oxides ($SiO_2-CO_3O_4$) was exhibited [25]. Changing the Si-O-Si bond angle due to incorporation of metal in the mesoporous silica support increases the number of local defects within the mesoporous structure. IR spectroscopy is one of the first techniques that has been used for

the characterization of materials with metal incorporated in mesoporous silica to obtain information on changes of the Si-OH from surface or regarding appearance of the new vibrations as (Si-O-Me). The change in the Si-O-Si bond angle due to incorporation of Me increases the number of local defects within the mesoporous structure. A much disputed is the change in intensity of the band at 960 cm^{-1} indicating the structural changes in the Si-OH surface due to the presence of metal oxide or to the evolution of new vibrations (Si-O-Me) that appear in the same region [26].

For TiMCM-41 synthesized by surfactant-assisted direct hydrothermal (DHT) method [7, 16, 21], the absence of the characteristic bands for crystalline TiO_2 phase in the wide angle XRD patterns reveal that the metal ions were either atomically dispersed in MCM-41 framework or may exist in an amorphous dispersed form on the outside surface of mesoporous support. Diffuse reflectance UV-Vis spectra also revealed distorted tetrahedral environments for titanium inside the MCM-41 matrix or octahedrally coordinated titanium sites, due to the possible hydration effects. The presence of titanium in various mesoporous silica supports in +4 oxidation state was confirmed by ESR and XPS analysis [7, 9, 23]. XPS analysis was used as an additional tool of UV-VIS data since the dispersion of Ti species depends strongly on the synthesis method, properties of the support, and other metals [7, 9, 16]. XRD and spectroscopic results reveal that the titanium was dispersed as titanium ions on SBA-15 silica wall surfaces at low titanium loading, whereas a titanium dioxide anatase film was formed at high titanium loading [16, 23]. Thus, the nature of Ti species on TiMCM-41 s surface, prepared by three different methods, i.e., isomorphous substitution, wet impregnation, and mechanical mixing, was analyzed by means of Raman spectra [27]. The obtained results indicated the presence of anatase for $\text{TiO}_2\text{MCM-41}$ sample obtained by mechanical mixing. In contrast, no Raman-active bands were observed on TiMCM-41, obtained by direct synthesis, indicating the absence of surface anatase phase. For TiMCM-41, obtained by impregnation method, no surface anatase phase was detected at a low Ti/Si ratio of 0.3, while surface anatase was detected at high Ti/Si ratios such as 0.6 and 0.9. UV-Vis spectra showed for TiMCM-41 a strong absorbance band at 210 nm and a shoulder band at 260 nm. The first was attributed to isolated Ti atoms in tetrahedral coordination, while the band at 260 nm was attributed to isolated Ti atoms in pentahedral or octahedral coordination. Therefore, it is believed most Ti atoms should substitute Si in the framework or surface in TiMCM-41 with the formation of Ti-O-Si-O-Ti bands. For $\text{TiO}_2\text{MCM-41}$, adsorption bands at 220, 260, and 320 nm were clearly observed in the UV-vis spectra. The band at 320 nm was typical for bulk titania, indicating the existence of bulk TiO_2 . The band at 220 was attributed to isolated Ti atoms with distorted tetrahedral environment. These Ti species, dispersed on OMSs support, were supported along with other cations (Ce, V, Nb) or was used as support for another active metal as Ce, Pt, Fe [7, 9, 16, 21, 28]. The second or third [16] metal was evidenced by SEM backscattering and TEM microscopy, as extra framework nanoparticles (**Figure 1**). A good correlation between TEM results (**Figure 1C**) and H_2 chemisorption on Pt nanoparticles' diameter was observed.

XPS spectroscopy sustained the interaction of the second metal with titanium [29] and together on the third metal [16]. The presence of Pt^0 on surface and the effects of titanium loading and of cerium on its percent were explained by metal-support interaction considering TiKIT-6 and CeTiKIT-6 samples as supports for Pt (**Figure 2**). Due to Ti and Ce redox properties and strong interaction with noble metals, these metal oxides influence Pt/PtO molar ratio on the catalyst surface. The extended X-ray absorption fine structure measurements evidenced for Pt immobilized on SBA-15, in absence of Ti and Ce species, the presence of Pt-oxygen chemical bonds at the surface. The concentration of these Pt species increased for Pt-amino-SBA-15 sample [11].

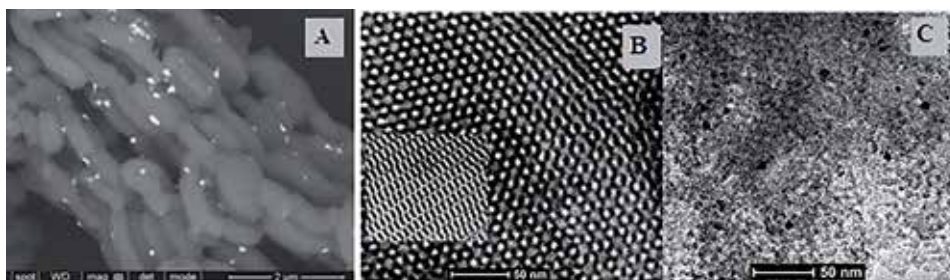


Figure 1. SEM backscattering (A) of PtTi-SBA-15 (unpublished) and TEM images of TiKIT-6 (B) and PtTiKIT-6 (C) samples (with permission from Ref. [16]).

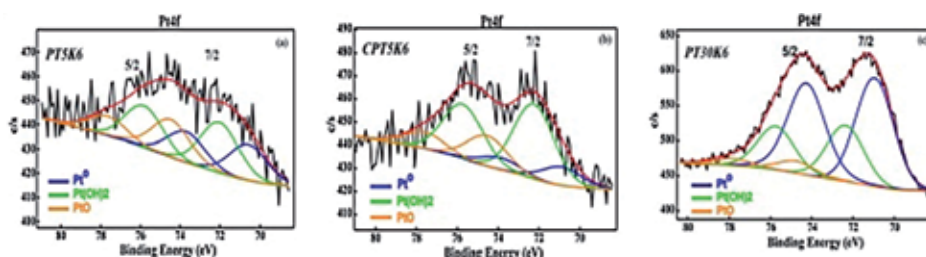


Figure 2. XPS spectra Pt-modified KIT-6 mesoporous silica and Pt species atomic percent (with permission from Ref. [16]).

Another transition metal that is present as active component in OMSs supports was vanadium. V-MCM-41 has received many applications in oxidation reactions [3, 30–32]. For ordered mesoporous V-MCM-41 materials synthesized by DHT method [3, 25, 31], vanadium occurs mainly as isolated tetrahedrally coordinated V^{5+} species incorporated in the pore wall or anchored to the pore wall. UV–Vis spectra reveal that all the samples prepared with low V contents present well-dispersed V species in the silica network as V^{5+} species. At high surface vanadium coverage, the species are substantially polymerized. The oxidation of V^{4+} species in the precursor has also been observed. The change in the UV–Vis spectra after calcination was due to the modification in the oxidation state of vanadium (V^{5+}) from the isolated tetrahedral coordination to its distorted octahedral coordination by coming into contact with the water molecules in the atmosphere [31]. Shylesh et al. [32] reported that UV–Vis spectra of VMCM-41-DHT materials showed vanadium incorporated into the framework positions for VMCM-41 samples, while the greater percentage of active species resides on the surface of VMCM-41, enhancing the formation of higher coordinated vanadium species after calcination. Treating MCM-41 with an aqueous or alcoholic solution of vanadyl acetylacetonate can lead either to a grafting of vanadium entities on the silica surface or to an ion exchange between surfactant molecules and vanadium cations in solution. The UV–Vis spectra of the samples prepared in water or alcohol with low V contents ($V/Si < 0.1$) showed essentially two absorption bands at 275 and 345 nm. The first was assigned to V^{5+} species inside the silica walls, whereas those corresponding to the band at 345 nm located on the surface of the mesopores. The presence of internal sites is due to the reorganization of the hexagonal tubular structure of MCM-41 upon hydrothermal treatment, during which vanadium species are allowed to penetrate the silica walls. Thus, vanadium species in the samples obtained by impregnation are dispersed on the wall surface while in the samples obtained by direct synthesis they were fixed in

the mesoporous framework. Therefore, the surface vanadium species supported on silica are well known to possess an isolated and distorted VO_4 structure with a single $\text{V}=\text{O}$ terminal bond and three $\text{V}-\text{O}-\text{Si}$ bridging bonds anchored on silica support. The distorted V^{5+} species with the bridging $\text{V}-\text{O}-\text{Si}$ could be found in different silica environments. The formation of vanadium oxide nanodomains has also been evidenced by ESR spectroscopy. A quantitative measurement of the ESR signal intensity shows that the corresponding V^{4+} species represent only 0.1% of the total V species. The majority of the species are V^{5+} . The others species are VO^{2+} which are very well dispersed and isolated inside the pore channels of MCM materials. Raman and UV-Vis spectroscopic characterization of V-MCM-41 materials were used [33] to obtain more definitive information about the possible presence of XRD-amorphous crystalline V_2O_5 nanoparticles and surface VO_x species for samples possessing with higher vanadium content (up to 5.3 wt. %V). DR UV-Vis spectra of Me-MCM-41 (Me = Ti, V, Cr) samples obtained by direct synthesis [34] sustained the framework incorporation of Ti^{4+} ions in the inorganic silica matrix with tetrahedral or octahedral coordination, vanadium (V^{5+}) isolated species with tetrahedral environments and monochromates, with minor amounts of dichromates as well as polychromate species, respectively. The calcination treatments had changed all the Cr(III) ions to Cr(VI). A large part of these species resided on the surface of silica mesoporous support. These results indicated that the major species formed on the Cr-MCM-41 sample were monochromates, with minor amounts of dichromates as well as polychromate species. The ESR spectrum of as-synthesized chromium-containing mesoporous silica indicated, for a large part of chromium, the presence of trivalent chromium (Cr^{3+}) in octahedral coordination.

The surface vanadium species supported on silica were well known to possess an isolated and distorted VO_4 structure with a single $\text{V}=\text{O}$ terminal bond and three $\text{V}-\text{O}-\text{Si}$ bridging bonds anchored on silica support. The distorted V^{5+} species with the bridging $\text{V}-\text{O}-\text{Si}$ can be found in different silica environments. Similar studies on the surface Nb^{5+} species present in Nb-MCM-41 have revealed that the Nb atoms were predominately isolated NbO_4 species under dehydration conditions, and surface polymeric niobium species and/or bulk Nb_2O_5 are formed at high niobium loading on silica [35]. Raman spectra of Ta-MCM-41 mesoporous materials indicated [6] that the incorporation of Ta atom into the MCM-41 structure forms a distorted and isolated $[\text{TaO}_4]$ surrounded by the $[\text{SiO}_4]$ tetrahedrons with the presence of $\text{Ta}-\text{O}-\text{Si}$ bridging bonds, and three types of tantalum oxide species: an isolated TaO_4 species in the MCM-41 framework, an isolated surface TaO_4 species on the MCM-41 surface, and bulk Ta_2O_5 , can be present individually or coexist on the Ta-MCM-41 catalysts, and its relative intensity was dependent on the Ta concentration.

The idea of the MCM-41 impregnation with vanadium and antimony sources was to locate Sb-V-Ox species on the high surface area of mesoporous materials with various compositions [36]. Vanadium species in the prepared samples have been estimated by UV-Vis and ESR spectroscopic study. All mesoporous matrices modified with vanadium and antimony gave rise to well-resolve signals in the hyperfine structure of ESR spectra characteristic for isolated VO^{2+} species. Such a structure was not registered in the case of V/SiO₂ sample suggesting that mesoporous support was important for the isolation of oxovanadium species. Tetrahedrally coordinated vanadium (IV) species were deduced from UV-Vis spectra on all prepared samples. They were the only registered species on SbV/NbMCM-41 and SbV/AlMCM-41, whereas on SbV/MCM-41 and SbV/SiO₂, octahedral ones were also present besides them. Octahedral coordination dominated in bulk SbVOx.

There are many studies on cobalt incorporation in mesoporous silica supports. The information about the nature, the co-ordination, and the location of the metal

species for cobalt- and cobalt-vanadium-modified MCM-41 materials obtained by direct synthesis were obtained by TPR, DR-UV-Vis, and XPS analysis [25]. These methods indicated different localization of the cations in extra-framework positions or in the framework of MCM-41 molecular sieves. DR-UV-Vis spectra from **Figure 3A** show two different types of V^{5+} species. The first one was assigned to isolated tetrahedrally coordinated V^{5+} species and the second originates from polymeric tetrahedral V^{5+} species grafted on the walls. According to these results, H_2 -TPR measurements (**Figure 3B**) suggested that the vanadium interaction with MCM-41 was predominant in VCoMCM-41 samples and pointed to the presence of monomeric or low oligomeric dispersed tetrahedral vanadium species obtained by direct synthesis and the formation of less reducible “polymeric-like” vanadium species by postsynthesis. In the low-loaded cobalt catalysts, Co^{2+} in tetrahedral position was observed. The increase in metal content led to the appearance of Co^{3+} in Oh symmetry. In both cases, the cobalt ions were placed outside of the silica framework. In the bimetallic samples, vanadium was incorporated inside the framework of the molecular sieves and on the channel walls. V^{5+} was in tetrahedral symmetry. In the bimetallic samples, cobalt was presented as Co^{2+} in Td symmetry. When Co and V were introduced together in the starting gel, a lower quantity of vanadium was incorporated into the mesoporous sieve. At a low vanadium concentration, the essential part of cobalt gives rise to the cobalt silicate phase. The latter was reduced at higher temperature. The rest of cobalt forms CoO particles interacting weakly with the siliceous framework reduced at lower temperature. The peak at 710 K for VCo3 sample was most likely the composite one from the reduction of both cobalt and vanadium species.

Impregnation of MCM-41 and SBA-15 materials using aqueous solutions of cobalt nitrate has a significantly different impact on their ordered mesoporous structures. Thus, aqueous impregnation of MCM-41 followed in the surface area and pore volume. By comparison, SBA-15 mesoporous structure remained almost intact after the introduction of significant amounts of cobalt (up to 20%). The different behavior of these two mesoporous silicas was principally attributed to the different pore wall thickness in MCM-41 and SBA-15. Cobalt oxide-modified SBA-15,

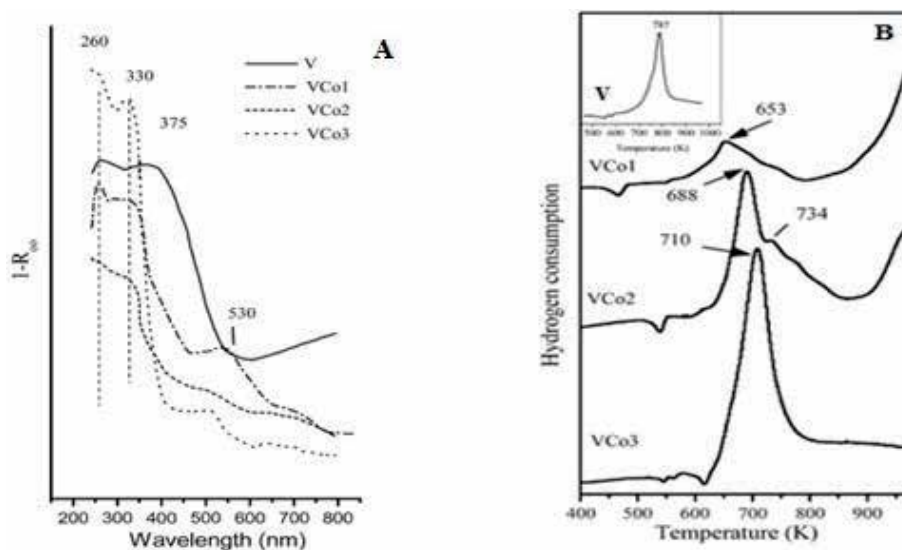


Figure 3. DR-UV-Vis spectra (A) TPR profiles (B) of VCo-MCM-41 and V-MCM-41 samples (with permission from Ref. [25]).

KIT-5, and KIT-6 mesoporous silicas with different pore size/pore entrances have been synthesized by a conventional wet impregnation method using cobalt nitrate as the precursor. UV-Vis spectra indicated the formation of Co_3O_4 particles with different degree of dispersion, which are in different interaction with the support [2]. XPS spectra showed the variation of surface Co dispersion with aging temperature that facilitated cobalt species migration and agglomeration through the larger pores of the silica matrix. The effect of the pore size was less pronounced for the SBA-15 materials, where the straight cylindrical pores with 2-D arrangement probably leads to homogeneous distribution of the loaded cobalt oxide particles along the pore surface. For the 3D structures with interpenetrated cylindrical mesopores (KIT-6) or cage-like mesopores (KIT-5), the formation of homogeneously dispersed spinel Co_3O_4 species seems to be facilitated in mesoporous silicas with pores larger than 6 nm. TPR-DTG results evidenced the co-existence of three types of Co_3O_4 particles for all cobalt-modified SBA-15, KIT-5, and KIT-6 materials. The first type was easily reducible, relatively larger species, loosely interacting with the support; the second type represented hardly reducible and well-dispersed fraction in a moderate interaction with the silica, and the third type was very finely dispersed, strongly interacted with the support, which could not be reduced up to 873 K. The pronounced differences were observed for Co/KIT-6 materials [2]. Therefore, Co/KIT-6 samples presented a significant portion of crystalline species that weakly interacted with the support. For the KIT-6 aging to higher temperature, the presence of more inhomogeneously dispersed cobalt oxide particles, which were not completely reduced to metallic cobalt in the temperature interval 500–750 K, was revealed. For these materials, TPR-DTG analysis in correlation with the FTIR measurements supported formation of spinel-type Co_3O_4 species in the case of silicas with larger mesopores. The incorporation of Co and/or Fe in HSM and SBA-15 was evidenced by association of XRD, TEM, and TPR techniques [37]. Low-angle XRD patterns indicated that the mesoporous supports remained unchanged after metal impregnation and calcination steps; hence, still retained the ordered structure.

Iron is an interesting metal regarding its properties and applications in catalytic oxidation. In case of its immobilization in mesoporous silica by direct synthesis and hydrothermal treatment [4, 32, 38, 39], most of iron species exist in the tetrahedral coordination located in the support framework. The results obtained from DRUV-Vis, ESR, and XANES showed iron in a mixed environment, indicating that some iron was tetrahedrally coordinated, being sited in the framework, and some iron is present as an extra-framework atom, being octahedrally coordinated [38]. XANES results also suggested that copper was present in the Cu-Al-MCM-41 samples both in the framework and in the extra-framework sites as hydroxide and oxide, respectively. ESR spectra of hierarchical silica structures confirmed the presence of Fe^{3+} ions with tetrahedral coordination both in framework and extra-framework support. For samples with higher loading, the presence of interstitial oxide phase and iron oxide clusters was displayed [28]. Similar results were obtained for copper. XANES results also suggested that copper is present in the Cu-Al-MCM-41 samples both in framework and extra-framework sites as hydroxide and oxide, respectively. The presence of Al^{3+} -sites on the surface of the support provides considerably better dispersion of copper [26, 40]. When comparing ZnAl-MCM-41 with FeAl-MCM-41 samples, the interaction between the metal and the framework atoms (Zn...Si) was different. ^{27}Al -MASNMR results have indicated that zinc is not substituted for aluminum, which means taking the EXAFS results into account that zinc (II) substitutes for silicon (IV) in the framework. The presence of several, and probably different, silicon-sites in the mesoporous framework explains the higher disorder in Zn-Al-MCM-41 compared to Fe-Al-MCM-41, in which iron substitutes for aluminum.

The incorporation of Ce, another trivalent metal, within the MCM-41 was favored by the greater flexibility of the silica network. However, the size incompatibility between Ce^{3+} and Si^{4+} ions led to longer Si-O bonds and caused the strain bond angle in the substituted silica network. Also, the incorporation of Ce induced a drastic reduction in mesopore ordination. These results were probably due to partial substitution of the structural Si^{4+} for the Ce^{3+} ion, resulting a substantial change in the textural properties of the hexagonal structure of MCM-41 [41]. The Si/Ce molar ratio is a key factor influencing the textural properties and structural regularity of CeMCM-41 mesoporous molecular sieves. As well, XRD, UV-Vis, and XPS spectra evidenced the presence of cerium species as tetra-coordinated Ce^{4+} / Ce^{3+} and the formation of CeO_2 . This was in accord with results obtained on cerium incorporated in SBA-15 [42] and KIT-6 mesoporous silica [16]. The effect of pH on SBA-15 ordered hexagonal structure and incorporation of Ce species was evidenced [42]. For the samples synthesized at pH = 10.0, the position of Ce species was evidenced as deposits only on the surface of SBA-15.

High metal dispersion and incorporation of Ni in MCM-41 framework was evidenced for lower metal loading. Typical XRD diffractograms for ordered hexagonal mesoporous structure, obtained at small angle, evidenced decreasing of structural regularity with metal loading. Considering UV-Vis of NiO as reference, a distorted tetrahedral environment was observed for the most of Ni species in these MCM-41 materials. The effect of Zr^{4+} on Ni^{2+} local symmetry and the presence of distorted tetrahedral Ti species were evidenced by UV-Vis for Ni-ZrMCM-41 and Ni-TiMCM-41 bimetallic samples. Thus, a small shoulder at around 293 nm was assigned to penta- or octahedral coordinated Ti species, resulting from the interaction of Ti species with Ni species [27]. For Ni-MnMCM-41 sample, it was assumed that both tetrahedral and octahedral Mn^{3+} species co-exist. Mn^{3+} was evidenced both in tetrahedral and octahedral coordination. The results obtained for bimetal samples were compared with them with single metal. Such for Mn-MCM-41 sample, XRD patterns showed the absence of the diffraction peaks of the MnOx species suggesting that a strong interaction between MnOx and silica matrix exists because most of the Mn^{3+} or Mn^{2+} cations were either incorporated into the silica framework or highly dispersed on the silica walls. The TPR results on Mn-MCM-41 samples [43] indicated the coexistence of different manganese species. In the samples of different pore dimensions and manganese loadings prepared by impregnation, the nature of the species, identified as well dispersed, strongly interacting with silica surface was similar. In the case of samples prepared by the hydrothermal method, the effect of pore dimensions was more complex. Narrow pores of silica materials caused the formation of small species strongly interacting with silica surface or incorporated into the framework. An increase in Mn loading and pore diameter favored formation of larger particles weakly interacting with silica support. It was observed that the presence of small oxide species of the size partially controlled by pore dimension or preparation method, and simultaneously not strongly interacting with silica support.

The incorporation of larger species into the silica framework was hindered and the formation of extra-framework oxide species was favored. Regarding the incorporation of tungsten species into the MCM-41 framework, there is a critical value for the Si/W ratio of about 30. In the case of smaller Si/W ratio, the formation of extra-framework tungsten oxide species was observed [44]. Variation of the Si/W ratio and the synthesis method has led to various species of W immobilized on HMS silica [45]. Thus, through Raman spectroscopy, isolated $[\text{WO}_4]^{2-}$ or low condensed oligomeric framework species were displayed. Tin is another metal with redox properties and large size which forms SnO_2 clusters distributed on the external pore structure. SnO_2 agglomerates were highlighted in the channels or on

the external surface, which blocked the pores partially, thereby reducing the surface area. By adjusting the $n\text{H}_2\text{O}/n\text{HCl}$ molar ratio, Sn was incorporated into the lattice of SBA-15 at a low Sn concentration [46]. The Sn^{4+} ions exhibited both tetrahedral and octahedral coordination depending upon the location of these ions either on the walls of the silica or in the corona region of the structure, respectively. The existence of isolated oxide species that have degraded the ordered structure of the silica support and especially the formation of the oxide agglomerations in the pores or on the external surface has been highlighted for other metals with large diameter (Ru, La) but very active in oxidation reactions [24, 47–50].

The immobilization of active metals in the specific locations of ordered mesoporous silicas by direct synthesis routes with the help of organic groups of surfactants brought a new aspect of creating metal-functionalized OMSs [51]. Although the strong interactions between active metals and support were obtained, the controllable morphology and structure of OMSs synthesized by these direct synthesis routes have not been well developed. The synergistic effect between location, its dispersion, and mesoporous ordered silica structure on the metal electronic properties and catalytic needed development of the advanced characterization techniques.

3. Catalytic oxidation of organic compounds

The introduction of the metal cations in the mesoporous silica generated both acid and redox centers depending on their charge and their chemical properties. In oxidation reactions, these properties determine both the activity and the selectivity of the catalyst. To introduce the redox active sites in the OMSs, various transition metals have been chosen. The supports like M41S, SBA-n, and KIT-n families modified by incorporation of one, two, or more transitional metals such as Ti, V, Cr, Fe, Co, Ni, Mn, Cu, La, Ru, Ni–Ru, Cr–Ni, V–Cu, and V–Co created materials with new redox and acidic properties. The introduction of active transition metal into the framework of molecular sieves creates isolated metal sites and these centers are believed for their exceptional catalytic activity. Their catalytic properties were influenced by localization and surroundings of the metal ions. The high dispersion of metals on a support with high surface area, large pore diameter, and uniform pore size distribution determined the formation of new active centers with redox properties different from those of the oxide in the agglomerated form. This explained the increased interest in them and their applications as catalysts.

Table 1 shows a wide range of metals incorporating in mesoporous silica supports with catalytic applications in liquid phase oxidation of organic compounds, with H_2O_2 or *tert*-butyl hydroperoxide, and gas phase with O_2 from air. Various publications have shown the effects of metals and their associations with silica support and other metal on catalytic activity and selectivity. Thus, a high variety of transition-metals incorporated in mesoporous silica showed interesting catalytic properties in oxidation of organic compounds. Among them, vanadium and titanium were mostly used both single as well as associated with other metals. Vanadium-containing mesoporous materials are found to be active in liquid-phase oxidation reactions as oxidation of cyclohexane to cyclohexanone and cyclohexanol [31], oxidation of aromatic hydrocarbons and alcohols [3] using H_2O_2 as oxidant. V-MCM-41 catalysts exhibited low activity in the oxidation of alcohols but higher activity and selectivity in oxidation of cyclohexene and aromatic hydrocarbons. This suggested the association of vanadium with another metal more suitable for other oxidation reactions [21, 24]. V-TiMCM-41, V-CoMCM-41 catalysts were used in oxidation of aromatic hydrocarbons and alcohols [21, 24]. In these reactions, FeMCM-41, CoMCM-41, NiMCM-41 [3], NbMCM-41, Nb-TiMCM-41, Co-(Nb,

Catalyst	Reaction
VMCM-41	Oxidation of cyclohexane to cyclohexanone and cyclohexanol [31], oxidative dehydrogenation of propane (O_2 and N_2O as oxidant) [33]
V-MoMCM-41, Cu-FeMCM-41	Oxidation of o-xylene to phthalic anhydride in air [1], oxidation of adamantane with H_2O_2 [39]
VMCM-41, FeMCM-41, CoMCM-41, NiMCM-41	Oxidation of aromatic hydrocarbons and alcohols with H_2O_2 [3, 4, 30, 32]
VMCM-41, NbMCM-41, V-TiMCM-41, Nb-TiMCM-41, Co-(V,Nb,La)MCM-41, V-CoMCM-41	Oxidation of aromatic hydrocarbons and alcohols [21, 24]
MeMCM-41 (Me = V, Fe, Co, Ni), WHMS	Oxidation of styrene and benzene with H_2O_2 [4, 45]
Ru-(Cr, Ni, or Cu) MCM-41, La-(Co or Mn) MCM-41	Oxidation of aromatic hydrocarbons with H_2O_2 [49, 50]
MMCM-41 (M = Ti, V, Cr)	Oxidation of ethyl benzene and diphenyl methane with H_2O_2 [34]
TaMCM-41	Oxidative dehydrogenation of propane and oxidation of methanol [6]
CeMCM-41, CeKIT-6	Hydroxylation of 1-naphthol with H_2O_2 or <i>tert</i> -butyl hydroperoxide [41], oxidation of cyclohexene [52]
M (M = Al, Zr, W, B, or P) MCM-41	Oxidation of ethane [40]
Pt-SBA-15, Pt-NH ₂ SBA-15, Pt-CoSBA-15, Pt-Co-NH ₂ SBA-15	3-Butene-1-ol, <i>cis</i> -2-butene-1, 4-diol, cyclohexene oxidation with H_2O_2 [11, 30]
PtSBA-15/PtSiO ₂	Oxidation of toluene with O_2 [12]
CoSBA-15, CoKIT-5, CoKIT-6	Ethyl acetate total oxidation [2]
LaKIT-6, La-BKIT-6	Oxidation of styrene with H_2O_2 [15]
TiKIT-6, Pt-TiKIT-6, Ce-TiKIT-6, Pt-Ce-TiKIT-6,	Methane in air [16]
M/KIT-6 (M = Mn, Cu, Fe, Cr, Sn)	Catalytic combustion of chlorobenzene [18]
CuImpH (ImpH = bis(4-imidazolyl methyl) benzylamine) on MSNs	Oxidation of toluene in air [19]
([Cu(acac)(phen)(H ₂ O)](ClO ₄), [Cu(acac)(Me ₂ bipy)](ClO ₄) on HSM or NH ₂ HMS	Oxidation of aromatic compounds (anisole, phenol) with H_2O_2 [20]

Table 1.

Catalytic applications of modified mesoporous silica ordered networks with transitional metal.

La)MCM-41 [21, 24, 50] and Ru-(Cr, Ni, Cu)MCM-41, La-(Co, Mn)MCM-41 [49], and WHMS were also used as catalysts [45]. It was interesting to note that samples which are active in the oxidation of styrene to benzaldehyde would be less active in the oxidation of benzene to phenol and vice versa, suggesting that active centers for oxidation of styrene might probably be different to those for oxidation of benzene. Reaction data showed that the oxidation activity is higher when H_2O_2 is used as an oxidant, acetonitrile as solvent, and V-MCM-41 as catalyst. However, the selectivity toward the desired keto derivatives (ethyl benzene to acetophenone and diphenyl methane to benzophenone) follows the order, Ti-MCM-41 > V-MCM-41 > Cr-MCM-41 [34]. The vanadium content in catalysts was evidenced as a key factor in the oxidation of styrene and the conversion increases with metal loading. However, for hydroxylation of benzene, catalysts with an ordered mesostructure presented higher catalytic activity and the V content only serves as secondary role.

It can be concluded that high vanadium content favored styrene conversion and higher ordering of mesostructure led to high hydroxylation of benzene. The higher activity of vanadium-incorporated MCM-41 compared to vanadium-grafted MCM-41 may be due to the presence of active isolated tetrahedral-coordinated vanadium ions in the framework positions. The lower activity was a result of the V–O–V bond formed for vanadium-grafted MCM-41. The difference in the selectivity of as-synthesized and calcined vanadium-grafted MCM-41 showed that apart from the active redox sites, the nature of hydrophilic–hydrophobic interactions still play an important role in selective oxidation reactions. **Figure 4** depicts the variation in styrene conversion and reaction rate as a function of reaction time. The conversion and reaction rate in oxidation of styrene were modified by the introduction mode of the H_2O_2 into reaction medium in order to find the optimal reaction conditions.

The higher conversion and reaction rates were obtained in the first period of reaction when H_2O_2 was introduced after adsorption the step (samples VTi-2 and NbTi-2). These results sustained the effect of the adsorption step on oxidation reaction confirmed, over time, by photocatalytic reactions, other oxidation processes in which both Ti and V catalysts or other transition metals with redox properties were used immobilized on mesoporous silica [7–10, 28]. An induction period was needed (VTi-1, NbTi-1catalyst) in oxidation of aromatic hydrocarbons when the oxidant, reagent, catalyst, and solvent were mixed together at the beginning of the reaction and effect of the second metal was significant. The effect of the second metal on the properties of catalysts was evidenced for others materials. Firstly, the introduction of V and La reduced sharply the conversion of styrene.

The increasing of Co/V molar ratio (decreasing V amount) led to increasing of the catalytic activity. The highest conversion was obtained for Co/V molar ratio of 3.0. On the other hand, the effect of the second metal on the reactivity was different for styrene and benzene. The introduction of V or Nb into CoMCM-41 molecular sieves decreased or increased the conversion of styrene. The effect of La on CoMCM-41 was quite surprising since the activity for oxidation of styrene and benzene decreased, implying the inhibitory effect of La for oxidation of aromatics [21, 24, 50]. The main products of reaction were benzaldehyde, for oxidation of styrene, and phenol for oxidation of benzene. After the first utilization, the separated and dried catalysts were reused. The catalytic activity of these reused catalysts increased in the second cycle of reaction and decreased after the third. It was observed that the selectivity decreased gradually with reaction time and in the second cycle of reaction. Some

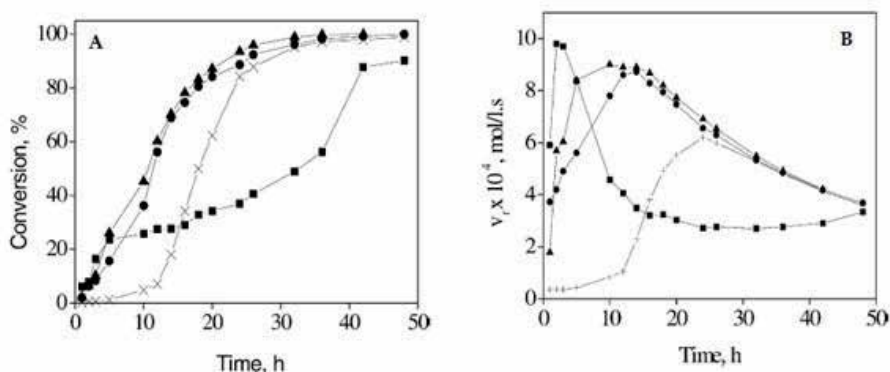


Figure 4. Variation of the styrene conversion (A) and of the reaction rate (B) as a function of reaction time (h). VTi-1 and NbTi-1: the defined amount of H_2O_2 was introduced at the beginning of the reaction and VTi-2 and NbTi-2: the defined amount of H_2O_2 was divided in different portions and introduced step by step (×) VTi-1, (●) VTi-2, (■) NbTi-1, (▲) NbTi-2 (with permission from Ref. [21]).

products of polycondensation resulted by polymerization of formaldehyde and/or benzaldehyde were detected after long time of reaction, a possible reason for the decrease in selectivity with reaction time. The characterization of the used and reused materials confirmed, in many cases, the good stability of bimetallic molecular sieves. TEM images of the used catalysts showed a well-ordered structure with a hexagonal arrangement of channels, indicating no effect of the reaction on the support structure after first and second reaction [24]. The IR study of adsorbed phase in discharged catalysts after first cycle reaction of styrene and benzene upon desorption at a series of temperatures (293, 373, 623, and 723 K) was made [50]. The presence of different aromatic species such as benzaldehyde and styrene glycol was observed. These species adsorbed very strongly in the catalyst since a complete desorption of these species can be made only after desorption at 723 K. The strong adsorption of these species was confirmed by thermal analysis.

The association of trivalent cations Ru or La with other transition metals modifies the activity and selectivity of the monometallic molecular sieves [24, 49]. The results evidenced that RuMCM-41 and LaMCM-41 presented good conversion in oxidation of styrene but very low activity for benzene hydroxylation. While all the bimetallic catalysts, except Ru-NiMCM-41 and La-CoMCM-41, have a higher activity and efficiency of the H_2O_2 (H_2O_2 quantity used for oxidation/ H_2O_2 quantity transformed) in the benzene hydroxylation. In the styrene oxidation, only RuCr-MCM-41 gives a good conversion. Generally, excepting LaCo-MCM-41, the conversion of catalysts in oxidation of benzene was higher than that in oxidation of styrene. This behavior was specific for these bimetallic samples since all the monometallic modified MCM-41 catalysts by incorporation of the same transition metals have a higher activity in oxidation of styrene and lower conversion in hydroxylation of benzene. LaCo-MCM-41 catalyst has a very low activity and RuCr-MCM-41 catalyst has a high activity both in the styrene and benzene oxidation. Under all investigated experimental conditions for oxidation of styrene, the main reaction products detected by GC analysis were epoxy ethyl benzene (styrene oxide), phenyl ethanediol (styrene glycol), and benzaldehyde.

More transition ions were incorporated into MCM-41, HMS, SBA-15 materials, and tested in liquid-phase oxidation reactions (**Table 1**). The best activity in oxidation of benzene was obtained for Ti-MCM-41 and in oxidation of styrene for Cr-MCM-41 and CrNi-MCM-41 samples. Their activity decreases with increasing of number of 3d electrons of the metal ions. After immobilization and interaction with support and another metal, it was highlighted that increasing of their oxidation state leads to the growth of their activity. Ti, V, Cr, and Mn ions were more active. After immobilization and interaction with support and another metal, an increase of their oxidation state has been observed. The obtained redox molecular sieves by direct synthesis incorporation of tungsten into hexagonal mesoporous silica (HMS) were tested in oxidation of styrene with hydrogen peroxide. The influence of the synthesis parameters, such as, chemical composition of the gels, surfactant, precursors, and time of the hydrothermal treatment, on the structure, morphology, nature of metal species, and catalytic properties has been examined. The best results were obtained for the catalysts synthesized by oxo-polyoxo mode: $([WO(O_2)_2(H_2O)_2]/H_2O/H_3O^+/surfactant/Si(OR)_4)$ in which surfactant was cetylpyridine chloride [45]. The catalysts with more ordered structure, higher surface area, and $[WO_4]^{2-}$ species strongly bounded or high dispersed on silica have a higher activity. Conversion and selectivity to benzaldehyde decreased with Si/W molar ratio (**Figure 5**). The highest conversion of styrene to benzaldehyde has been evidenced the sample with the highest amount of isolated W sites and higher surface area.

In addition to applications in the oxidation reactions [11, 24, 31], cobalt-based catalysts were considered as a suitable alternative to the high cost of catalysts based

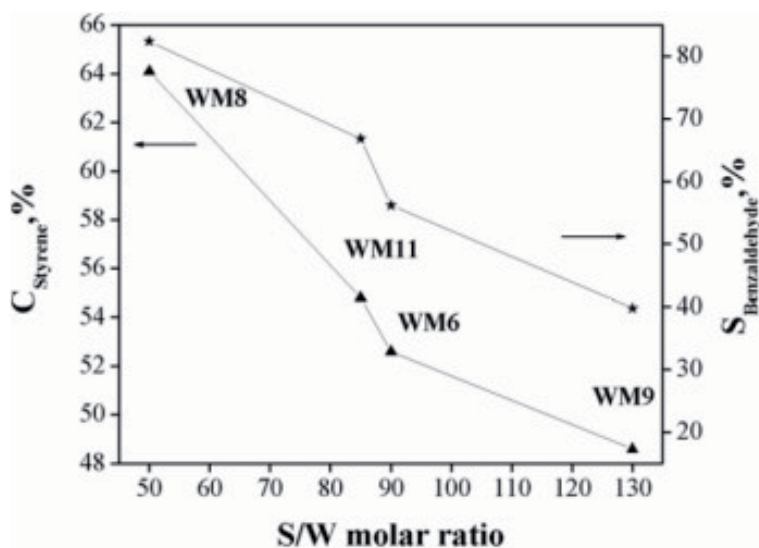


Figure 5. Variation of conversion and selectivity with Si/W molar ratio (with permission from Ref. [45]).

on noble metals. The catalysts obtained by immobilization of Co on mesoporous silica were used for degradation of toxic compounds from the exhausted automobile and industrial emissions via combustion. Cobalt-modified SBA-15, KIT-5, and KIT-6 mesoporous silicas with different pore sizes/pore entrances have been synthesized and their catalytic activities in total oxidation of ethyl acetate were evaluated [2]. The optimal size of Co_3O_4 particles and their homogeneous distribution in the porous support are of primary importance for the catalytic activity. Silicas with larger pores facilitate the mass transfer during the sample preparation procedure and lead to more homogeneous distribution of cobalt oxide particles inside the pore system. The Co_3O_4 particle growth is facilitated by 3D structures with interpenetrating- (KIT-6) or cage-like (KIT-5) pores and much less promoted by 2D arranged straight pores of SBA-15 support.

Furthermore, more open pore structures could facilitate the catalytic process due to enhanced mass transfer, as the catalytic activity of CoKIT-6 materials is generally lower than that of CoSBA-15 and CoKIT-5.

Cerium-containing materials have been used as catalysts for selective oxidation of organic compounds. The liquid-phase oxidation of cyclohexane was carried out over Ce-KIT-6 with various Si/Ce molecular sieves at temperature between 70 and 90°C. Although the catalyst contains both Ce^{3+} and Ce^{4+} , as evidenced from DR-UV analysis, the main active sites that activate H_2O_2 were considered to be Ce^{4+} [52]. Ce^{4+} was suggested to activate hydrogen peroxide by coordination to oxidize cyclohexane, and cyclohexanol was found to be the major product (74%). Cyclohexyl acetate, as the major secondary product, was considered result of Bronsted acidity generated by Ce^{3+} . Cerium and titanium oxides, immobilized on KIT-6 silica, were used as supports for Pt. The supported Pt nanoparticles on mesoporous silica possess the ability to strongly dissociate toluene to benzene and hydrocarbon fragments (CH_x) [12]. The metal-support interaction was evaluated in terms of TiO_2 loading and ceria effect on titanium oxide under condition of their dispersion on silica [16]. The highest activity was obtained in oxidation of CH_4 for all the catalyst samples containing Pt respectively for PT5K6 sample with lower dispersion of Pt and higher diameter of particles (Figure 6). Two opposite effects determined in this case a very small decrease in the CH_4 conversion degree

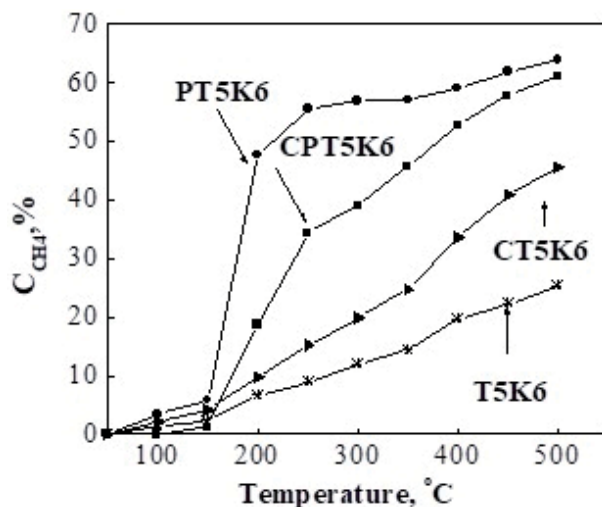


Figure 6.

CH_4 conversion and its variation with temperature for catalysts with different composition: Supported on T5K6 (a), CPTnK6 (B), and TnK6 (C) (with permission from Ref. [16]).

compared to PT5K6 catalyst. The higher concentration of Pt^{2+} on the catalyst surface (CPT4K6 samples) and absence of noble metal (CT5K6, T5K6 samples) decreased the catalytic activity and a slow growth of conversion with temperature was observed. A good correlation was obtained between catalytic activity and reducibility of the catalysts for samples with Ti and Ce. The higher conversion degree of CH_4 was obtained for PtTi-KIT-6 samples between 250 and 400°C. KIT-6 was an interesting support for other transition metals such as Mn, Cu, Fe, Cr, Sn, Ln, and the obtained catalysts were used in oxidative degradation of various organic pollutants from air (toluene, chlorobenzene) [18].

4. Incorporated metal active sites with redox properties

It can be considered that the interest on catalytic performances obtained by incorporating titanium into the zeolite (TS-1 catalyst) and the advantages of silica mesoporous molecular sieves have generated research on the metal-functionalized ordered mesoporous silicas. These catalysts have attracted much attention in the past few years for selective oxidation and oxidative photodegradation of large organic molecules. This explains the particular interest in the synthesis and use of catalysts based on titanium immobilized on various mesoporous silica substrates. The active center of TS-1 catalyst in the selective oxidation reactions was considered the titanium-isolated sites. A systematic study on the function of the different titanium species in TS-1 [53] concluded that the framework Ti species in TS-1 were the active sites for propylene epoxidation, while the nonframework Ti species were responsible for the further conversion of propylene oxide to propylene glycol and methoxy-2-propanol. Similar to TS-1, the remarkably catalytic properties of the metal-functionalized ordered mesoporous silicas result from the isolation of the metal centers in the framework. The high surface area of mesoporous sieves and the presence of ordered arrays of mesopores provide new opportunities for transition metal incorporation. It is possible to obtain metal heteroatoms as framework tetrahedral T atoms, bound in defect sites of the framework, anchored to the surface, extra-framework counter ions or extra-framework oxides.

The isolated heterogeneous single-site catalysts have been attracted great interest in diverse catalytic reactions because of their uniform and distinct geometric and electronic structure [54]. They have great potential to integrate the distinct advantages of homogeneous and heterogeneous catalysts into a single counterpart. The immobilization of active metals in the specific locations of ordered mesoporous silicas by direct synthesis routes with the help of organic groups of surfactants opened a new path in creating of metal-functionalized OMSs. Although the strong interactions between active metals and support were obtained, the controllable morphology and structure of OMSs synthesized by these direct synthesis routes have not been well developed. It is still difficult to understand the relationship between the structural morphology of OMSs and the electronic structure of active species, thus the development of advanced characterization techniques was necessary. Similar to other supported single sites [54], it can be considered that their catalytic activity is due to the following which allows: the ordered arrangement of silica support mesoporous structure; the high dispersion of metal sites, located in framework and extra-framework support, or covalently bounded on the pore surface functionalized with different ligands; the better contact of single site with the reactants thus generating catalysts with high activity and excellent selectivity; the ordered porosity can provide a special environment for the substrate interaction with the catalytic active sites which can further enhance the activity and selectivity.

Considering Ti (IV) species to be the active sites in TiMCM-41 catalyst in the oxidation of cyclohexene to cyclohexene epoxide, a mechanism in three steps was proposed for surface reaction [55]. The main reaction step involved the reaction of Ti single sites with H_2O_2 to form titanium hydroperoxide, which further reacts with cyclohexene molecules to form cyclohexene epoxide in a concerted manner. It was evidenced that titanium-isolated species from silica framework or surface were the active species. According to titanium location, two Ti-peroxide (η^1 and η^2) intermediates wherein Ti binds 1, respectively both oxygen atoms of the peroxide (Figure 7), have been identified.

The stability and reactivity of Ti-peroxide intermediates was affected by solvent coordination. The best results were obtained in acetonitrile. The extra-framework Ti species were amorphous or crystalline TiO_2 . These species had a negative effect on the yield of propane oxide. The amorphous Ti species were more acidic and mainly responsible for the further conversion of propane oxide.

The mechanisms proposed for oxidation of organic compounds with H_2O_2 on vanadium-modified mesoporous silica supports proposed also the formation of V-peroxide intermediates (η^1 and η^2). These results were also generalized for the activity of other immobilized metals. Thus, the specific catalytic activity (per one Cu^{2+} -active site accessible to the reactants) depended strongly on the structure of

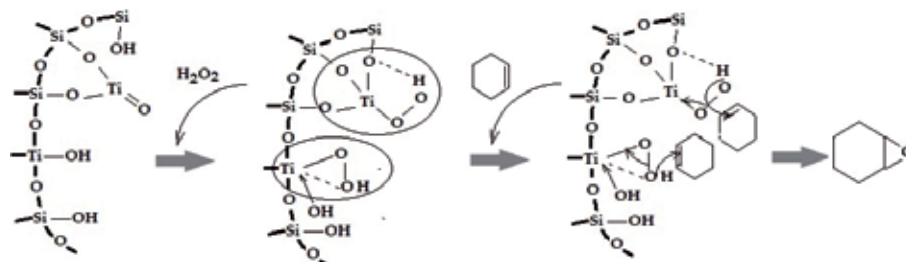


Figure 7.
The oxidation mechanism proposed for possible isolated Ti^{4+} active sites immobilized on mesoporous silica.

the localized site [40]. Isolated Cu^{2+} -sites grafted to Al-MCM-41 showed relatively high activity for the sample calcined at lower temperature. Thermal treatment at higher temperatures caused a sharp loss of specific Cu^{2+} catalytic activity of CuAl-MCM-41 as result of copper oxide agglomeration.

If the organic substrate was introduced in the first step of the reaction, it was adsorbed on the surface and reacted more rapidly with the Me-peroxide intermediate formed by the addition of H_2O_2 in the second step [21]. The presence of the organic compound on the surface prevented H_2O_2 decomposition more in the presence of extra-framework oxides that favor its decomposition. Depending of their loading and dispersion, the activity of these metal extra-framework species was similar with that of clusters or bulk oxides. For Ru- and La-incorporated MCM-41 molecular silica, the ratio of metal and oxygen ion radii ($RM(n^+)/RO(2^-) > 0.5$), an important structural parameter, showed a little possibility to be incorporated metals in the silica framework [49]. For many of these catalysts, the efficiency of the H_2O_2 (H_2O_2 quantity used for oxidation/ H_2O_2 quantity transformed) was very low. These catalysts had a good conversion in oxidation of styrene but very low for benzene hydroxylation. Their association with metals with smaller diameter as Co or Mn led to a higher activity and efficiency of the H_2O_2 .

The hydrophobicity of metal-functionalized ordered mesoporous silicas was improved, in many cases, by functionalization of surface with organic groups in direct (co-condensation) or postsynthetic silylation treatment. The coexistence of metal cations with other organic or inorganic species favored the distribution on the pore surface of catalytic active species, thus favoring the access of the reactants during the chemical reaction. However, in this case, the metal species formed oxide agglomerations, which led to the decreasing of the conversion. Thus, for LaKIT-6 catalyst, the coexistence of B hindered the dispersion or incorporation of La into the framework [15]. La^{3+} species in the framework of LaKIT-6 were favorable to improve the catalytic performance of LaKIT-6 for the oxidation of styrene. When H_2O_2 was used as an oxidant, LaBKIT-6 showed much lower styrene conversion than LaKIT-6 catalyst with similar product selectivity, which was ascribed to the formation on surface of La_2O_3 nanocrystals.

The controllable dispersion of metal single sites and a higher hydrophobicity were obtained by immobilization of the metal complexes on mesoporous silica supports. A number of mono- and binuclear metal complexes have been investigated as biomimetic catalysts for organic compound oxidation. New biomimetic catalysts were obtained by immobilization of $[\text{Cu}(\text{AcAc})(\text{Phen})(\text{H}_2\text{O})]\text{ClO}_4$, $[\text{Cu}(\text{AcAc})(\text{Me}_2\text{bipy})]\text{ClO}_4$ complexes on HMS or NH_2 -functionalized mesoporous silica [20]. The copper-substituted mesoporous silica was a good catalyst for oxidation of aromatic compounds or a very good support for biomimetic oxidation catalyst due to the possible interactions between the metallic ions of the biomimetic complex and the stabilized cuprous species in the silica framework. The immobilization on different mesoporous silica supports of (Schiff base) copper(II) or Mn(II) complexes was synthesized and applied in oxidation of alcohols in acetonitrile and H_2O_2 . Comparing the effect of silica supports on catalytic activity, the higher performances of the metal complexes supported on MCM-41 were evidenced. A higher catalytic activity was obtained for Mn complexes, especially in oxidation of cyclohexene in conditions of significant lower M/L ratio and metal content. The most probable mechanism for attachment of the aminopropyl groups to the surface of mesoporous silicas was proposed through siloxane linkages (Si–O–Si) between the silicon of the aminopropylsilane group and the surface silicon atoms. It has been assumed the possibility that each aminopropylsilane silicon attaches to the internal surface of the silica via one, as well two and/or three siloxane linkages. **Figure 8** proposes the metal complex structure immobilized on SBA-15 mesoporous support.

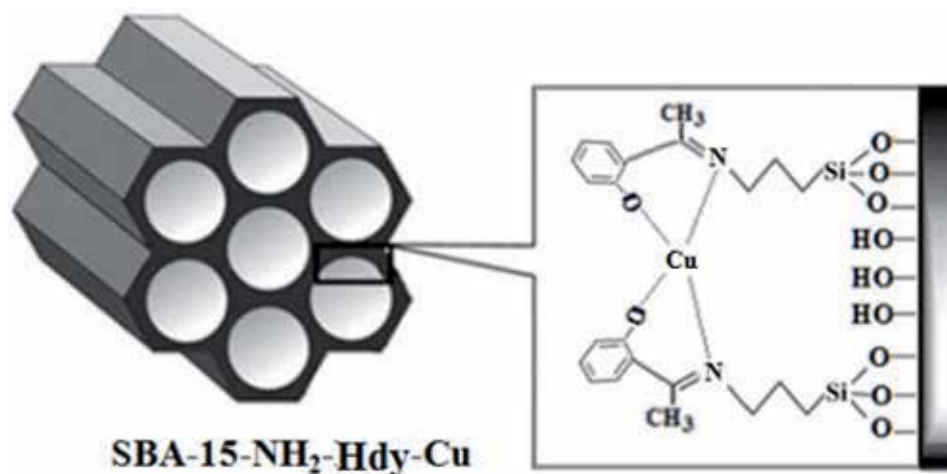


Figure 8.
Copper single site supported by complexation with Schiff-base ligands obtained from 2-hydroxyacetophenone covalently attached to amino-functionalized SBA-15 (unpublished).

The stability and heterogeneous nature of these catalysts in the oxidation of different substrates have been investigated. The oxidation in the liquid phase with organic hydroperoxides or even H_2O_2 was often the subject of leaching phenomena and the question about the true nature of the catalytic reaction (homogeneous or heterogeneous) was a serious one.

The photocatalytic activity of supported transition metals (Ti, V, Ce, Fe, Cu, Au, Ag, Ta, Nb) on mesoporous silica supports in mono- or bimetallic photocatalysts was evaluated in degradation of various organic pollutants from water or air. Among the various mesoporous silica materials, MCM-48 and KIT-6 were several advantages in photocatalysis due to their cubic arrangement of the three-dimensional mesopores and their considerable amount of surface silanol groups. The photocatalytic properties of CeTi-MCM-48 photocatalysts were evaluated by phenol photodegradation under UV irradiation at two different wavelengths and the photocatalytic activity was correlated with the active metallic distribution, speciation, and their immobilization method [7, 8]. The incorporation of Ce in the Ti-MCM-48 framework allowed activation by UV light, generating more electrons and holes in the photocatalytic redox reactions and a better photoactivity for phenol. The presence of redox couple $\text{Ce}^{4+}/\text{Ce}^{3+}$ exchanged the surface oxygen vacancies that could be transformed in oxygen radicals with formation of superoxide radicals. Many other photocatalysts were obtained by immobilization of the photoactive transition metals on various mesoporous silica supports, and their activity was evaluated in oxidation of organic pollutants from water as dyes, functionalized 8-hydroxyquinolate, antibiotics [9, 10, 28, 56]. In all of these, the active photoactive metallic sites were Ti^{4+} , Co^{2+} , Fe^{3+} , Al^{3+} , Zn^{2+} , Eu^{3+} , Tb^{3+} , Er^{3+} , Nd^{3+} with various dispersion on MCM-41, SBA-15 or hierarchical silica supports.

In case of the catalysts used in gas-phase reactions, dispersion, specific surface area, and reducibility was observed as the main factors influencing the catalytic activity. In combustion of chlorobenzene (CB), catalytic activity of metal-modified KIT-6 ($\text{M} = \text{Mn}, \text{Cu}, \text{Fe}, \text{Cr}, \text{Sn}$) mesoporous catalysts was basically in line with their redox properties, with the exception of CrKIT-6, which differs from this trend due to the aggregation of Cr species in the pore structure and surface of the KIT-6 [18]. The proposed mechanism was follows: CB was adsorbed to the catalyst by physical adsorption, then the adsorbed CB molecule dissociated

on the active sites (mainly metal oxides) via nucleophilic attacks on C–Cl bond. The results obtained showed decreasing catalytic activity in the following order: MnKIT-6 > CrKIT-6 > CuKIT-6 > FeKIT-6 > Sn/KIT-6, in correlation with redox properties of the catalysts. Therefore, the best catalytic combustion activity of MnKIT-6 catalysts benefited from their large specific surface area, good Mn dispersion, better reducibility, and large amount of chemisorbed oxygen species. However, as the content of Mn species increasing, due to increased agglomeration of Mn, more MnOx clusters gave rise to pore plugging and cover adsorption sites, leading to weaker catalytic activity. Mesoporous silica KIT-6 with 3D interconnected mesopores offered a confined environment, a better dispersion of the oxide phase, and a faster diffusion of the reactants and products. The Mo/KIT-6, Fe/KIT-6, and Mo–Fe/KIT-6 were tested as potential alternatives to noble metals in the conversion of MCP [57]. Only the isolated tetrahedral Fe ions and highly dispersed small FeOx nanoclusters were responsible for the endocyclic C–C bond rupture at substituted C–C. The synergy between Fe and Mo was not observed at low temperatures and for total conversion but only for ring-opening reactions at higher temperature.

In particular, the good performance of the Ti(IV)-doped SBA-15-supported catalysts in CH₄ oxidation was due to the combination of Ti(IV) structurally incorporated into the silica lattice and present as surface-dispersed TiO₂ particles. The negative effect of the Ti(IV) over the HMS-supported catalysts was related to the high acidity induced by the more homogeneous incorporation of Ti(IV) into the silica structure. The loss of catalyst activity during CH₄ oxidation reaction was not necessarily related to the sintering of the active sites but rather to the variation of the oxygen storage capacity and oxygen mobility strictly related to the support properties. For PdTi-SBA-15 catalysts, combustion of methane occurs through a redox or Mars van Krevelen mechanism was accepted [58]. Accordingly, during this reaction, PdO was locally reduced to Pd by methane, producing H₂O and CO₂, and then Pd was reoxidized by oxygen. Although the active species was considered PdO, it was widely recognized that metallic Pd plays the important role in decomposing and activating the methane molecule. Similar conclusions were obtained also for PtTiKIT-6 catalysts [16]. Therefore, the efficiency of all process was related to the redox properties of the catalyst and to the oxygen mobility. The maintenance of the activity, in spite of the significant palladium oxide sintering, was attributed to the good interaction between surface titania and silica. Such interaction favored the formation of Ti–O–Si linkages with an increase of the oxidizing potential of the Ti(IV) cations. In the presence of a support metal interaction, the increase of the PdO particle size [58], respectively PtO [16] after the long reaction is not detrimental. Another effect of metal–support interaction was observed for Ce-TiKIT-6 samples. In this case, two factors were influencing the Pt activity: dispersion and size of the platinum species and their concentration on the surface. Two opposite effects determined a decreasing in the CH₄ conversion. The higher concentration of Pt²⁺ and lower Pt⁰ concentration on the catalyst surface. A good correlation was obtained between catalytic activity, and reducibility of the catalysts was also obtained for samples with Ti and Ce supported on KIT-6.

5. Conclusions

It can be concluded that OMSs containing transition metals showed extremely promising redox properties in the oxidation of organic compounds with larger molecules thanks to the mesoporous support. The applications and performances of the redox couple diversity resulted by association of transition metals on an increasing


diversity of mesoporous or hierarchical ordered structures based on silica offer new research directions in this field. However, the decoration of multiple metal active species and their synergistic interactions on the surface of mesoporous silica remain to be explored in the future.

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Copolymer Synthesis with Redox Polymerization and Free Radical Polymerization Systems

Melahat Göktaş

Abstract

In this study, block copolymer synthesis was evaluated by combining the redox polymerization technique and different polymerization techniques. By combining such different polymerization techniques, block copolymer synthesis has recently become an important part of polymer synthesis and polymer technology. The block/graft copolymers synthesized by combining such different techniques contribute greatly to macromolecular engineering. In today's polymer synthesis, copolymer synthesis is of great interest in polymer technologies especially by using controlled radical polymerization and different polymerization techniques together. The success achieved in copolymer synthesis by using different polymerization techniques such as ATRP-ROP, RAFT-ROP, and ATRP-RAFT on the same step or different steps was achieved by combining redox polymerization with moderate polymerization conditions and controlled radical polymerization techniques as well.

Keywords: redox systems, free controlled radical polymerization, redox polymerization, copolymer, macroinitiator

1. Introduction

Since the 1980s, about 50% of the total production of synthetic polymers used as plastics worldwide has been achieved through free radical polymerization. Peroxy compounds in technical polymerization processes have played the most important role in addition to 60-year redox systems and azo initiators for nearly 100 years. For nearly 30 years, polymer synthesis with free radical polymerization reactions has attracted considerable attention technically, even though their share in total polymer production is still quite small [1].

The most important advantage of conventional free radical polymerization, which is widely used, is that many monomers can be polymerized using this method and that this polymerization can be made under moderate conditions. The most important disadvantage of this polymerization technique is that the polymer architecture and molecular weight are not controlled and also the production of polymers with large molecular weight distribution [2]. The manufacturing of polymers, of which molecular architecture and molecular weight can be controlled in recent years and which have low molecular weight distribution (polydispersity), has been made possible with controlled radical polymerization techniques. Under favor of controlled radical polymerization techniques, polymers with narrow molecular weight distribution can be produced in a

desired molecular weight and desired molecular way in a controlled and repeatable manner. Synthesis of polymers, which have the star, comb, brush, worm, or graft architecture, is provided by molecular structure and size-controlled radical polymerization techniques [3–7].

Until today, the synthesis of block copolymers has usually been made through ionic polymerization. But ionic polymerization requires strict conditions, and the number of monomers is relatively limited. To overcome these disadvantages, simpler and easier techniques have been used recently for block copolymer synthesis [8, 9]. It has been possible to be successful in block copolymer synthesis in recent years with RAFT-ROP [10], ATRP-ROP [11], and redox polymerization-ATRP methods which have many advantages compared to other popular methods and have been implemented by using different techniques together [12]. Due to the practicability of two transformations at the same time or through separate steps, it minimizes homopolymerization which causes side reactions. Combining different polymerization techniques should be an interesting method for block and graft copolymers because the presence of more than one monomer in a polymer chain has been by combining such different techniques [10, 13–15]. The new polymers may have amazing features with their various compositions and architectures. The synthesis of block and graft copolymers was successfully performed by combining controlled radical polymerization techniques and redox polymerization [16]. The synthesis of block copolymers ends with traditional radical polymerization based on the connection of functional groups of the chain and polymers. Though this strategy was effective and successful, it was difficult to test the molecular weight and architecture of the polymer which was obtained. To be able to solve this problem, controlled free radical polymerization techniques were developed quickly [17].

In this present study, the synthesis of block copolymers over separate steps or on the same step was examined with different free radical polymerization techniques and redox polymerization methods. Copolymer synthesis by combining such different techniques has recently attracted considerable attention in polymer synthesis science.

2. Redox polymerization

Redox initiator polymerization was first discovered in Germany (1937); then it attempted to remove the induction period in aqueous or emulsion polymerization by adding a reducing agent to the oxidant initiator in the USA (1945) and in England (1946). Only the increase of rate of polymerization (RP) along with the expected decrease in the induction period was observed at that rate. The main characteristic of the compounds which form a redox pair for aqueous polymerization is their solubility in water, producing active, stable, and relatively fast radicals [1, 18].

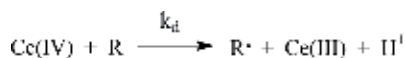
The polymerizations activated by a reaction between an oxidant and a reducing agent are called redox polymerizations. The essence of redox activation is a reduction-oxidation process. In this process, an oxidant, i.e., Ce (IV) or Mn (III), forms a complex by simply reacting organic molecules at the beginning, which then decomposes unimolecularly to produce free radicals that initiate polymerization. There are peroxides, persulfates, peroxide phosphate, and salts of transition metals among the oxidants commonly used. These oxidants form effective redox systems with various reducing agents such as alcohols, aldehydes, amines, and thiols for the aqueous polymerization of vinyl monomers. The basic properties of the components forming a redox pair for aqueous polymerization are their water solubility and the quite rapid and stable release of active radicals [19, 20]. It is easy to control the

reaction rate by changing the concentration of metal ion or peroxide, except for the use of low temperatures in redox systems [21]. There are many studies about block copolymer synthesis in the literature. Starting with a redox operation is only one method to obtain such polymers [22, 23].

The synthesis of block copolymers with redox systems provides a number of technical and theoretical advantages as compared with the other methods. Redox polymerization minimizes side reactions under favor of its applicability at low temperatures [24]. In radical polymerization, redox systems are widely used as initiators, and a result is accomplished in a very short time. When compared with the other methods, it is the main advantage of processing at a very moderate temperature (low; 30 kcal/mole for thermal start and 10–20 kcal/mole for activation energy). This shows that it can minimize possible side reactions. The Ce(IV) or permanganate initiators, which combine with a reducing agent that includes a hydroxyl or carboxyl group, are more commonly used initiators [25].

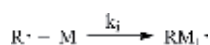
The mechanism and the speed of redox polymerization can be shown with the following equations:

For the first radical formation,



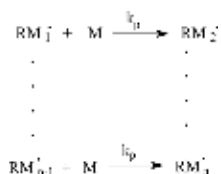
where R is the form of one or two CH₂OH functional groups converted to CH₂O and k_{i1} is the rate constant for initiator cleavage in the redox reaction.

For initiation,



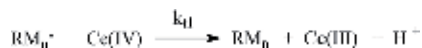
where M in the equation shows the polymerizable monomer by the redox method and k_i shows the starting rate constant.

For growing,



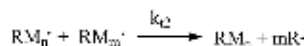
There could be three types of endings: linear, bimolecular, and oxidative termination of the first radical:

For linear termination,



where k_{t1} is the linear termination rate constant.

For bimolecular termination,



where k_{t2} is the bimolecular termination rate constant.

For oxidative termination of the first radical,

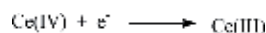


where k_o is the rate constant of the termination of the first radical.

3. Catalysts used in redox polymerization systems

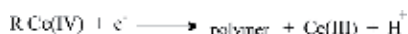
Various compounds such as ceric, manganese, copper, iron, vanadium ion salts, and hydrogen peroxide were used as catalysts for the synthesis of block copolymers through redox polymerization. The ceric-based catalysts are the most widely used in these catalyst systems. The redox systems containing other catalysts were also examined. Ce(IV) or permanganate initiators, which combine with reducing agent containing a hydroxyl or carboxyl group, are the more commonly used initiators.

Ceric salts have shapes such as ceric(IV) ammonium nitrate (CAN), ceric(IV) ammonium sulfate (CAS), ceric(IV) sulfate (CS), and ceric perchlorate. As oxidation strength, ceric perchlorate > ceric nitrate > ceric sulfate were observed (1.7, 1.6, and 1.4 V), respectively, in the studies carried out with vinyl monomers [26]. A wide range of usages in the free radical production has been found by taking advantage of its amplifying properties in redox polymerization. The reduction reaction is given below.



The Ce(IV) salts and the Ce(IV) salt-reducing substance system are used as initiators for vinyl polymerizations in aqueous acidic solutions [27]. Organic reductant substances most commonly used with the Ce(IV) salts are alcohols, glycols, aldehydes, ketones, and carboxylic acids [27, 28]. Ce(IV) salts are used only in acidic solutions and most preferably in 0.5 or higher acid concentrations [29]. The solution's color is yellow. The turning point can be determined even without an indicator in hot and non-dilute solutions.

It has been proven by research that Ce(IV) ion cannot initiate acrylamide polymerization alone and water is not oxidized by Ce(IV) ions [27]. So the radicals that start polymerization occur as a result of the reaction between the Ce(IV) ion and the reducing substance. A general mechanism is proposed for this.



When keeping the concentration of methyl methacrylate and Azo I constant and increasing the concentration of Ce(IV) up to $6 \times 10^{-4} \text{ mol L}^{-1}$, the polymerization rate also increased proportionally with $[Ce(IV)]^{1/2}$ in the methyl methacrylate polymerization initiated by the hydroxyl functional group with a redox pair Ce(IV)-Azo I. This adherence explains the bimolecular termination. The rapid degradation of polymerization in high Ce(IV) concentrations indicates that active chains are terminated by Ce(IV) [30].

Arslan and Hazer [31] reported the polymerization of methyl methacrylate initiated by ceric ammonium nitrate (MMA) in the form of combination with polytetrahydrofuran diol (PTHF-diol) and polycaprolactone diol (PCL-diol) in aqueous nitric acid. PMMA-*b*-PTHF and PMMA-*b*-PCL block copolymers were obtained. The polymerization reactions are presented in **Figure 1**.

Hazer et al. [32] searched the polymerization of methyl methacrylate initiated by ceric ammonium nitrate and poly(glycidyl azide)-diol in the aqueous nitric acid. Poly(methyl methacrylate)-*b*-poly(glycidyl acrylate) copolymer was obtained. The reaction mechanism is shown in **Figure 2**.

Çakmak et al. [33] used redox reactions in the preparation of acrylamide-ethylene glycol block copolymers (PAAm-PEG) containing azo groups in the main chain. The synthesis pathway of the copolymers is shown in **Figure 3**.

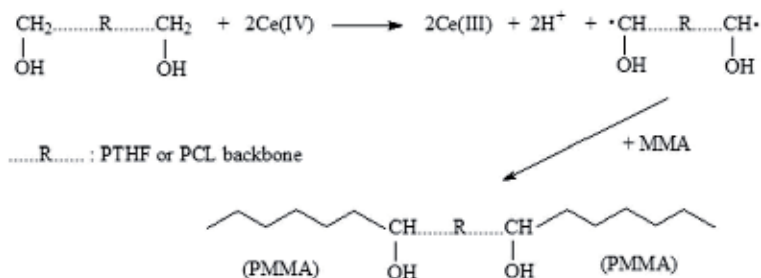


Figure 1.
Synthesis of PMMA-b-PCL-b-PMMA block copolymer with PCL-diol/Ce(IV) redox systems.

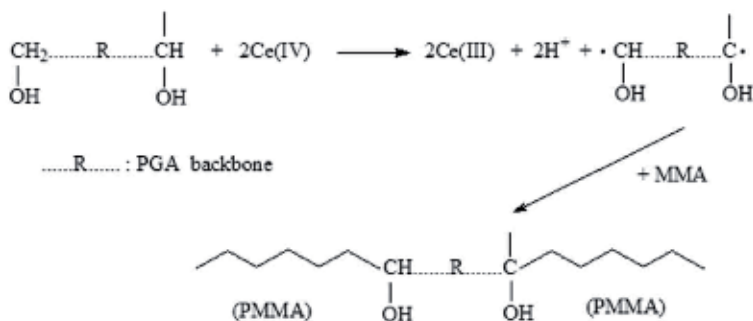


Figure 2.
Polymerization of methyl methacrylate initiated by ceric ammonium nitrate in combination with poly(glycidyl azide)-diol (PGA-diol).

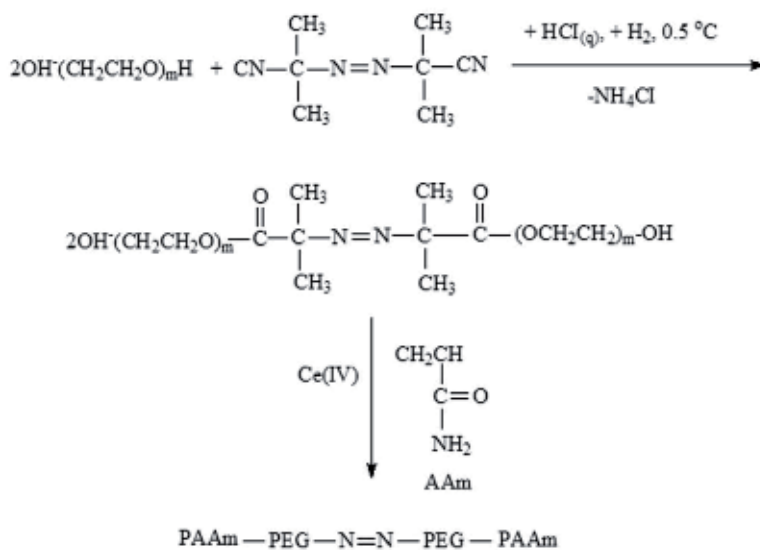


Figure 3.
Polymerization of acrylamide with poly(ethylene glycol)azoester/Ce⁴⁺ redox system.

Shimizu et al. [34] synthesized redox reaction with the poly(*N*-isopropylacrylamide-*b*-ethylene glycol) [(PNIPAM)-*b*-(PEG)] thermo-responsive block copolymers in ceric ammonium nitrate catalyzer using the PEG macroinitiator. The synthesis mechanism of block copolymers is shown in **Figure 4**.

Göktaş et al. [12] evaluated poly(methyl methacrylate)-*b*-poly(*N*-isopropylacrylamide) [PMMA-*b*-PNIPAM] block copolymers in two steps under the catalyzer of ceric ammonium (IV) nitrate (CAN) [Ce(NH₄)₂(NO₃)₆] by using 3-bromo-1-propanol initiator, suitable for both redox polymerization and atom transfer radical polymerization which is one of the controlled radical polymerization techniques. The synthesis mechanisms of the polymerization are shown in **Figures 5 and 6**.

Zhuang et al. [16] evaluated poly(hydroxyethyl methacrylate)-branched-poly(acrylamide) (PHEMA-*branched*-PAM) polymer by combining atom transfer radical and redox polymerization methods. The synthesis mechanism of the polymer is shown in **Figure 7**.

Göktaş et al. [35] evaluated poly(methyl methacrylate-*b*-styrene) and poly(methyl methacrylate-*b*-acrylamide) which were synthesized in two steps using a combination of the redox polymerization method and the atom transfer radical polymerization (ATRP) method. The synthesis mechanisms of the polymerization are shown in **Figures 8 and 9**.

Çakmak et al. [24] evaluated poly(acrylonitrile)-*block*-poly(ethylene glycol) block copolymer via redox polymerization using Mn(III) as catalyzer. The synthesis pathway of the copolymers is shown in **Figure 10**.

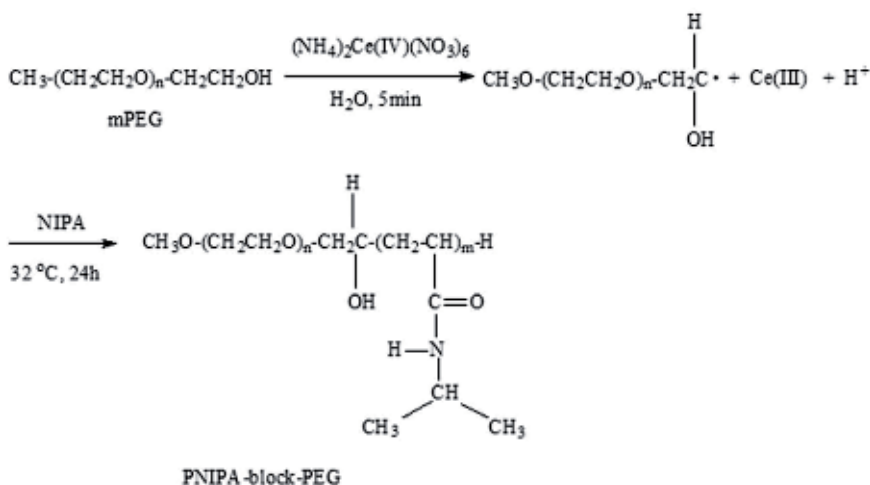


Figure 4. Synthesis of poly(*N*-isopropylacrylamide)-*block*-poly(ethylene glycol) block copolymer via poly(ethylene glycol)/Ce(IV) redox pair.

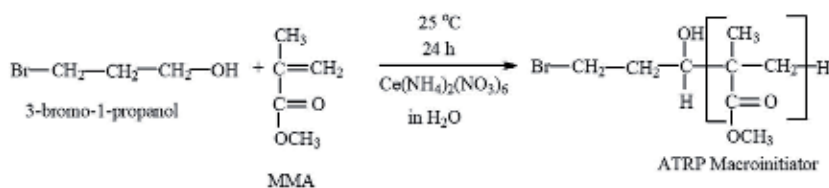


Figure 5. Reaction pathways in the synthesis of ATRP macroinitiator.

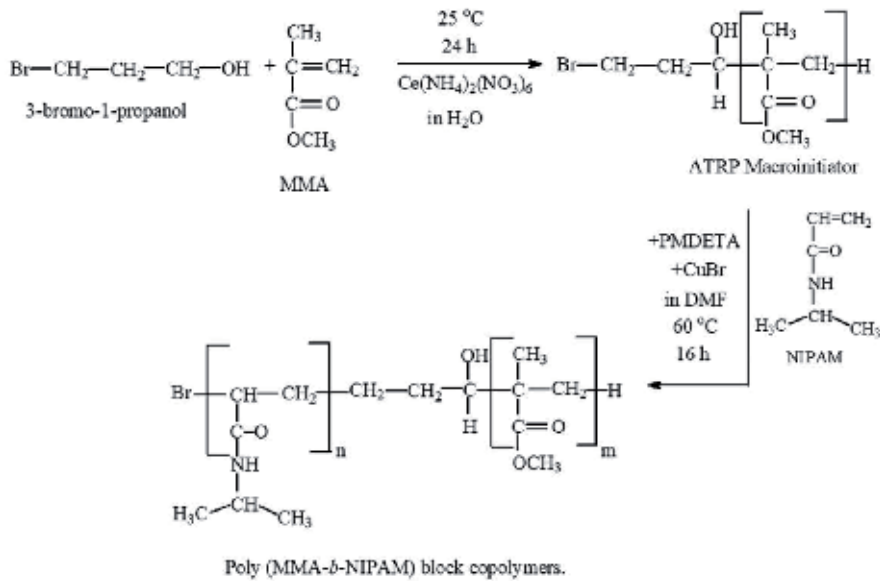


Figure 6.
 Reaction pathways in the synthesis of PMMA-*b*-PNIPAM block copolymers.

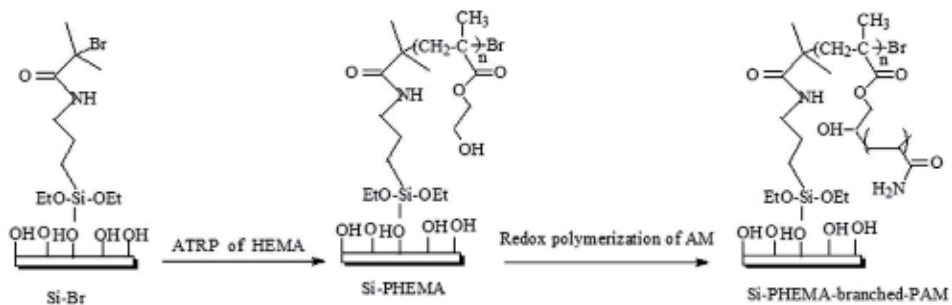


Figure 7.
 The synthesis route of PHEMA-branched-PAM layers via ATRP and redox polymerization on silicon substrates.

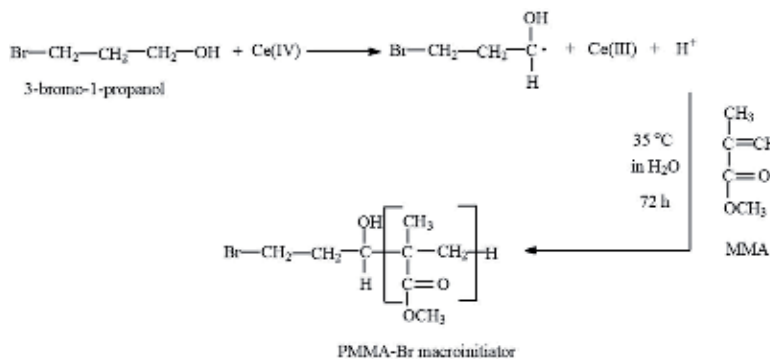


Figure 8.
 Chemical synthesis of PMMA-Br macroinitiator via redox polymerization.

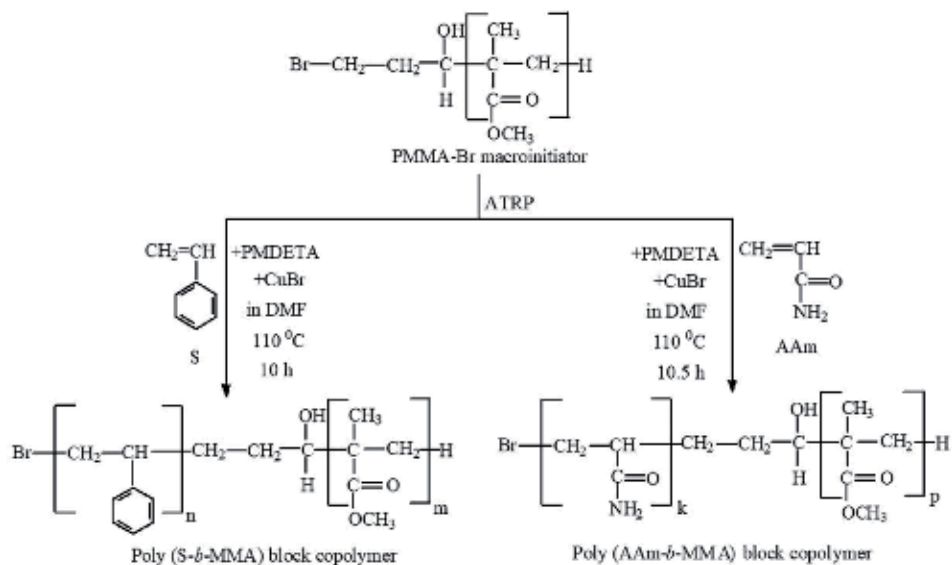


Figure 9. Synthetic route poly(MMA-*b*-S) and poly(MMA-*b*-AAm) for block copolymers.

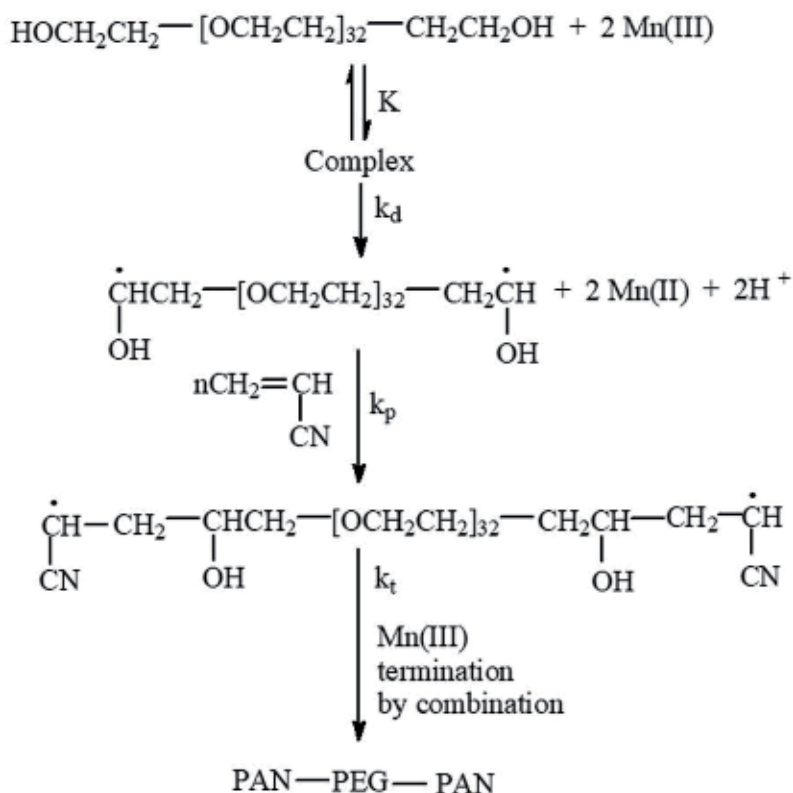


Figure 10. Synthesis of poly(acrylonitrile)-block-poly(ethylene glycol) block copolymer via poly(ethylene glycol)/Mn(III) redox couple.

Liu et al. [36] evaluated methyl acrylate (MA) and poly(ethylene glycol) (PEG) block copolymers using a novel redox system-potassium diperiodatocuprate(III)

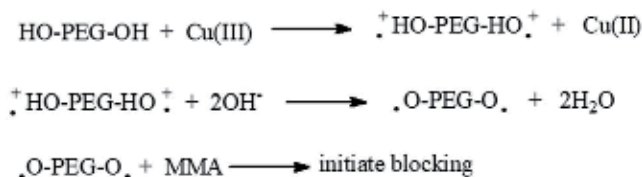


Figure 11.

Block copolymerization of methyl acrylate (MA) and poly(ethylene glycol) (PEG) using potassium diperiodatocuprate(III)[DPC]/PEG redox system.

[DPC]/PEG system in alkaline aqueous medium. The synthesis mechanism of the polymer is shown in **Figure 11**.

4. Conclusion

Today, polymer materials science dominates the synthesis and design of polymers with complex architecture and advanced properties. The functional copolymers with block, graft, star, and brush structures can be prepared by controlled radical polymerization techniques. Copolymer synthesis has been important recently, especially by using controlled radical polymerizations in combination with traditional polymerization methods such as cationic polymerization and redox polymerization. This is because the homopolymer formation is minimized in block copolymer synthesis with the combination of such different techniques.

In this study, it was emphasized that block copolymer synthesis has superior properties compared to traditional polymerization methods using the redox polymerization method and different polymerization techniques, because combining different monomers in the same polymer chain in copolymer synthesis with multi-synthesis methods contributes positively to polymer material science.


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Section 2

Redox in Electrochemistry

Redox Potentials as Reactivity Descriptors in Electrochemistry

José H. Zagal, Ingrid Ponce and Ruben Oñate

Abstract

A redox catalyst can be present in the solution phase or immobilized on the electrode surface. When the catalyst is present in the solution phase the process can proceed via inner- (with bond formation, chemical catalysis) or outer-sphere mechanisms (without bond formation, redox catalysis). For the latter, $\log k$ is linearly proportional to the redox potential of the catalysts, E° . In contrast, for inner-sphere catalyst, the values of k are much higher than those predicted by the redox potential of the catalyst. The behaviour of these catalysts when they are confined on the electrode surface is completely different. They all seem to work as inner-sphere catalysts where a crucial step is the formation of a bond between the active site and the target molecule. Plots of $(\log i)_E$ versus E° give linear or volcano correlations. What is interesting in these volcano correlations is that the falling region corresponding to strong adsorption of intermediates to the active sites is not necessarily attributed to a gradual surface occupation of active sites by intermediates (Langmuir isotherm) but rather to a gradual decrease in the amount of M(II) active sites which are transformed into M(III)OH inactive sites due to the applied potential.

Keywords: redox potential, reactivity descriptors, redox catalysis, chemical catalysis, linear free-energy correlations, volcano correlations

1. Introduction

Predicting the rate of chemical processes on the basis of thermodynamic information is of fundamental importance in all areas of chemistry including biochemistry, coordination chemistry and especially electrochemistry [1]. Correlations do exist between the Gibbs free-energy for one series of reactions and logarithm of the reaction rate constant for a related series of reactions. These relations are known as linear free-energy relationships (LFER) [1]. For example, the Brønsted catalysis equation describes the relationship between the ionization constant of a series of catalysts and the reaction rate constant for a reaction on which the catalyst operates. The Hammett equation predicts the equilibrium constant or reaction rate constant of a reaction from a substituent constant and a reaction type constant. The Edwards equation relates the nucleophilic power to polarizability and basicity. The Marcus equation is an example of a quadratic free-energy relationship (QFER) that applies to electron transfer (ET) reactions where the activation energy is given by the inner and outer reorganizational energies. In the case of electrochemical reactions, the

thermodynamics can be provided by the electrode potential or by the redox potential of a mediator or both [1].

The slope of the linear free-energy correlations reflects the sensitivity of rate constant to structural changes in a family of similar reactions. For organic reactions this slope resembles the definition of the parameter σ in Hammett correlations. It is interesting to mention that already in 1932 Frumkin stated [2] that at different electrode potentials, an electrochemical reaction is equivalent to a series of similar reactions differing only by the magnitude of ΔG° , where ΔG° is equal to $-nF\Delta E^\circ$ [3], n is the number of electrons exchanged in the complete reaction and F is the Faraday constant. In this case the role of substituents for changing the driving force is played by the potential of the electrode applied by an external source. The most common linear free-energy relationship in electrochemistry is the Tafel plot [4, 5], where $(\log i)$ is plotted versus the potential of the electrode. This linear correlation is observed in the absence of mass transport limitations. If i is a kinetic current density, $\log i$ is proportional to $\log k$ (k is the rate constant), and the potential of the electrode is proportional to ΔG° . As discussed further down, these correlations are not always linear in electron transfer processes in the homogenous phase or at electrode interfaces. In this chapter we will focus our attention of the correlations between the redox potential, a thermodynamic parameter of the catalyst and its catalytic activity. As we will discuss, these correlations are sometimes linear, and on other occasions they can have the shape of a volcano.

2. Catalytic effects in electrochemistry

A redox catalyst is a molecule that has an atom with two oxidation states that are kinetically more favorable than the oxidation states of the reactants and products upon which the catalyst is operating. In general, the most common active site is a metal that can be an atom that is coordinative unsaturated and is active for binding extraplanar ligands such as the reacting molecules [1]. The catalyst can be present in the solution phase or immobilized on the electrode surface. When the catalysts are present in the solution phase, the process can proceed via inner- or outer-sphere mechanisms [1]. For the latter, $\log k$ is linearly proportional to E° , whereas for inner-sphere catalyst, the values of k are much higher than those predicted by the formal potential of the catalyst. The behaviour of these catalysts when they are confined on the electrode surface is completely different. They all work as inner-sphere catalysts where a crucial step is the formation of a bond between the active site and the target molecule. Plots of $(\log i)_E$ versus E° give volcano plots.

2.1 Redox catalysis and chemical catalysis

Metal, metal alloys and metal oxides have been studied extensively in the literature as catalysts for many reactions since the beginnings of electrochemistry. For example, the hydrogen evolution reaction (HER) was studied by Tafel [4], and he derived from his studies his well-known equation. In contrast, molecular catalysts have only been studied more intensively rather recently than the long history of fundamental and applied work using metals and alloys. It is important to point out that the electronic structure of metal electrodes is described using d -band theories where electronic levels form a continuum in the valence band. In contrast, molecular catalysts have discrete energy levels like any isolated chemical molecule or isolated atom. It is interesting then to correlate the electronic properties and energy levels of molecular catalysts with their catalytic activity for any reaction [6].

As mentioned above, a redox molecular catalyst is a species that can present at least two oxidation states that are kinetically much more favorable than the oxidation states of the reactants and products that the catalyst is promoting. Some electrochemical reactions involving reactants in the solution phase proceed at reasonable rates at potentials that are close to the equilibrium potential of the reaction, i.e. they require a rather low overpotential for the process to proceed at measurable rates. The kinetics of these reactions are then rather fast. A typical example is HER occurring on a Pt electrode [1]. However, many electrochemical reactions of interest usually require the transfer of more than one electron, each electron transfer step representing an energy barrier. The slow step, which is the rate-determining step, can be accelerated by the action of electrocatalysts mainly in two ways (some of them are illustrated in **Figure 1**):

- i. The catalyst is in the solution phase, and the electrode serves only as a sink or source of electrons. The electrode regenerates the active form of the catalyst continuously which interacts with the target molecule in the homogeneous phase.
- ii. The process is heterogeneous, and the catalyst can be the electrode surface itself (e.g. *d*-type noble metals like Pt, Pd, etc.) or a molecular catalyst confined on a rather inert electrode surface (i.e. for so-called modified electrodes). In the case of a molecular catalyst attached to the electrode surface, the electrode also regenerates the active form of the catalyst continuously.

2.1.1 Case (i): the catalyst is present in the solution phase

In case (i), the homogeneous catalytic process can proceed via two different pathways: via outer-sphere and inner-sphere processes [7].

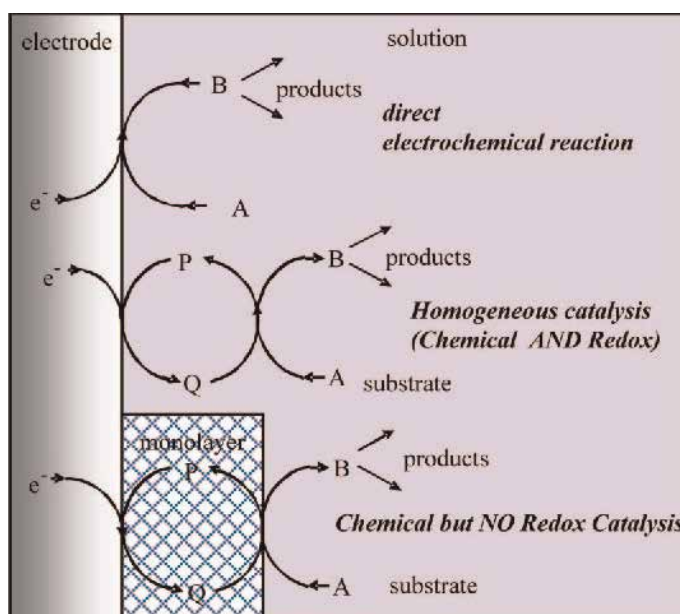
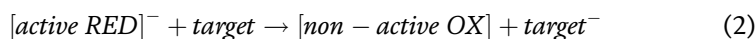
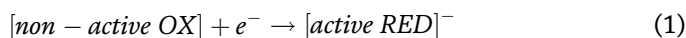


Figure 1. Different reactions schemes for catalytic processes in electrochemistry as described by Savéant [7] (reproduced by permission John Wiley & son).

(ia) For the case of an outer-sphere reaction, the process has been termed “redox catalysis”, and the active form of the catalysts is present in a given oxidation state. The catalyst oxidation state changes upon interacting with the target molecule, and the active state is continuously regenerated at the electrode surface. The catalyst and the reactant only collide in the homogeneous phase without forming a bond. The catalyst recuperates its initial oxidation state at the electrode surface as illustrated in **Figure 1**. The catalysis in this case lowers the overpotential of the overall reaction by acting in a three-dimensional dispersion. The redox potential of the catalyst contributes to the driving force of the reaction, not the potential of the electrode, which only serves to regenerate the active form of the catalyst at the interface (no reaction takes place directly between the electrode and the reactants [7]).

(ib) For the case of an “inner sphere” process, the process has been termed “chemical catalysis” and involves the temporary formation of an adduct between the mediator and the reactant. The bond formed between the reactant and the catalyst is broken after the exchange of electrons to form intermediates and products. This regenerates the catalysts that recuperate its initial oxidation state at the electrode [7].

If we take as an example a reduction reaction mediated by catalysts dissolved in the solution phase, on thermodynamic grounds one would expect that the more negative the formal potential of the mediator (more powerful reductant), the higher its reactivity for the oxidation of the target, according to the reaction scheme below, where step in Eq. (3) is rate-determining and the first step, Eq. (1), is the electrogeneration of the catalyst in its active form:



According to this reaction scheme and assuming that step 3, Eq. (3), is rate controlling, the rate of the reaction is:

$$\frac{-d[target]}{dt} = \frac{kK[target][non - activeOX]}{[activeRED]^-} = k[target] * 10^{(E-E^{\circ})/0.059} \quad (4)$$

Savéant et al. [7–11] carried out a series of studies using different redox catalysts for the homogeneous reduction of alkyl halides and vicinal halides to alkenes. They identified two types of catalytic systems: outer-sphere and inner-sphere redox catalysts. **Figures 2** and **3** show a linear correlation between the E° formal potential of the catalysts and $\log k$ for outer-sphere catalysts. Inner-sphere catalysts fall out for the linear correlation. In the latter, the catalytic effect originates from the formation of an adduct between the reacting molecule and the catalyst, which lowers the activation energy of the process. The reaction studied involved the rupture of a bond so Marcus theory cannot be applied but rather a modified version proposed by Savéant that describes a Morse curve rather than a parabola for the reaction products [11]. In the latter, the catalytic effect rises from the formation of an adduct between the reacting molecule and the catalyst, which lowers the activation energy of the process. For inner-sphere processes where the redox catalysts are in the homogeneous phase, there is no clear dependence of the rate of the process of the redox potential of the catalyst. The inner-sphere process has lower activation energy than the outer-sphere pathway. If both pathways are available, the inner-sphere process is preferred.

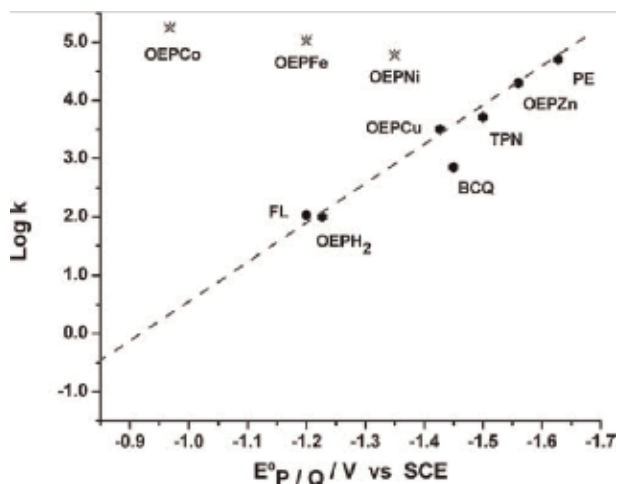


Figure 2. Dependence of $\log k$ versus the redox potential of the catalyst for the reduction of *trans*-1,2 dibromocyclohexane by aromatic radicals and by reduced metalloporphyrins from Lexa et al. [11] (reproduced by permission of the American Chemical Society).

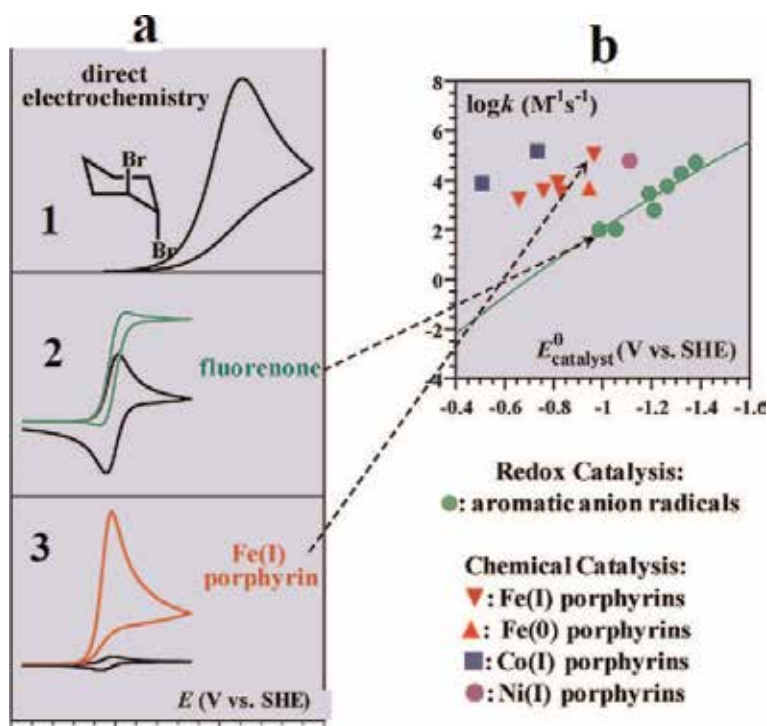


Figure 3. Homogeneous redox and chemical catalysis of *trans*-1,2 dibromocyclohexane. (a₁) Cyclic voltammogram in DMF of direct electrochemical reduction on glassy carbon, (a₂) redox catalysis of fluorenone and (a₃) chemical catalysis promoted by iron(I) porphyrin. (b) Rate constant versus the standard redox potential of the catalyst (taken from Savéant [7]. Reproduced by permission John Wiley & son).

2.1.2 Electrocatalysis by redox mediators, chemical catalysis and oxygen reduction

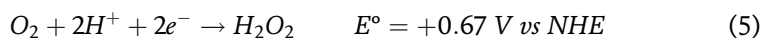
Electrodes modified with macrocyclic metal complexes that exhibit fast reversible redox processes centred on the metal have received considerable attention in

the literature because of the applications in electrocatalysts and also as electrochemical sensors [12–14]. A very important area that has been investigated by many authors for decades is the oxygen reduction reaction (ORR). The ORR is a very important reaction indeed as it is involved in energy conversion processes (fuel cells, air batteries) in metallic corrosion etc., without considering important biological processes as the respiration chain [15]. The complete reduction of O₂ in aqueous media requires the presence of catalysts and involves the transfer of four electrons and the splitting of the O–O bond. This reaction delivers the most energy in a fuel cell and in living systems. However, in electrochemistry rather few electrode materials promote the four-electron reduction of O₂.

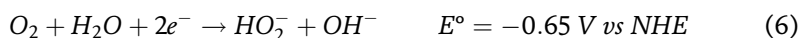
The ORR process is a multielectron reaction in aqueous media that occurs via two main pathways: one involving two electrons to give peroxide and the direct four-electron pathway to give water. The four-electron process involves the rupture of the O–O bond [16]. The nature of the electrode surface strongly influences the preferred pathway. Most electrode materials catalyse the reaction only via two electrons to form peroxide:

Pathways for ORR.

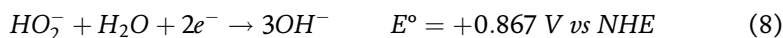
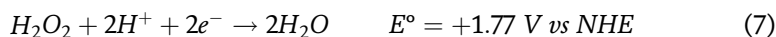
In acid media:



In alkaline media:



Peroxide formation during O₂ reduction can be followed by its reduction:

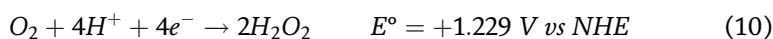


or by its chemical decomposition:

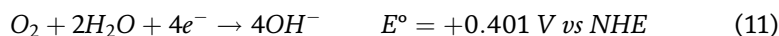


Direct four-electron reduction pathway.

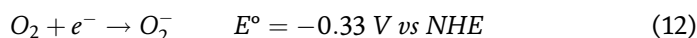
In acid:



In alkaline:



In strongly alkaline solutions or in organic solvents, O₂ is reduced via the transfer of a single electron to give superoxide ion. This process is outer-sphere:



The O₂ four-electron reduction reaction is thermodynamically spontaneous in O₂/H₂ fuel cells, but its kinetics are slow on most electrode materials. The sluggishness of the reaction kinetics can be attributed to the transfer of four electrons involving the formation of bonds between intermediates and the active sites. The best catalytic materials for the four-electron ORR contain Platinum. The high cost of this metal is one of the limitations for the widespread use of fuel cells. Several

authors have faced the challenge of preparing catalytic materials for oxygen reduction that do not involve precious metals like Platinum and its alloys. This probably started with the seminal work of Jasinski [17] that reported that cobalt phthalocyanine (CoPc) exhibited catalytic activity for the ORR. This discovery triggered the research on metal macrocyclic MN₄ complexes as potential catalysts for ORR.

Figure 4 shows the molecular structures of the most common macrocyclic complexes investigated as catalysts for ORR. However, some MN₄ electrodes containing these complexes are not stable in the corrosive environment of a fuel cell after long operating conditions. For this reason, a new research started, on pyrolysed MN₄ complexes [18]. Heat treatment at different temperatures increases both activity and stability, and this has been demonstrated by several authors. It was also found that MN₄ or MN_x pyrolysed catalytic materials can be obtained without using MN₄ complexes as a starting ingredient, but rather using metal salts and N-containing organic compounds.

In this chapter, we will discuss the different reactivity predictors that serve as guidelines for the synthesis of more active catalysts [6, 12, 14, 16, 19–22] but with emphasis on the redox potential of the catalyst. There are several reactivity predictors for MN₄ macrocyclic complexes that have been described in the literature: (i) the *d*-level populations in the central metal, (ii) the donor-acceptor intermolecular hardness, (iii) the M-O₂ binding energy and (iv) the M⁺ⁿ/M⁺⁽ⁿ⁻¹⁾ redox potential. We will discuss predictors (i) and (iii)–(iv), especially the last two, the M-O₂ binding energy and the redox potential of the catalysts, as they seem to be related to each other. One rather simple reactivity predictor is the number of *d*-electrons when comparing the activities of a family of similar macrocyclic metal complexes. For example, when comparing the activities of metal phthalocyanines (MPcs), a plot of *E* at constant current versus the number of *d*-electrons gives a

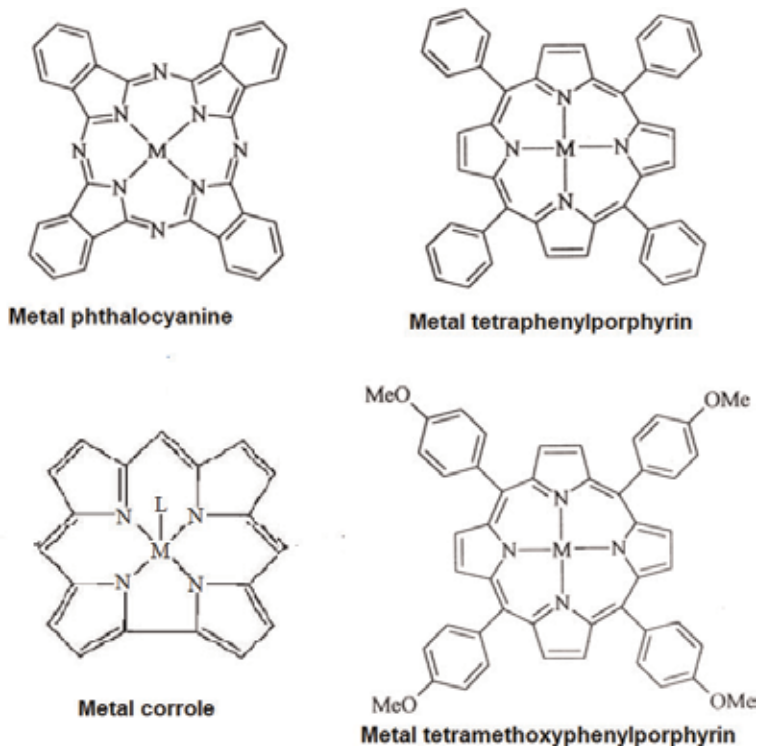


Figure 4. Structure of several unsubstituted and substituted metal phthalocyanines, metal porphyrins and a metal corrole.

parabolic correlation with FePc showing the highest activity with 6 *d*-electrons. When metal porphyrins (MPs) are compared, the highest activity is exhibited by CoPs with 7 *d*-electrons. These results are illustrated in **Figure 5**. These results indicate that highest activity is achieved by complexes with nearly half-filled *d*-orbitals. However, it is important to point out that those metals with low and or partially filled *d*-orbitals exhibit reversible redox processes located on the metal centre. This is true for Cr, Mn, Fe and Co macrocyclic complexes. The frontier orbitals of these complexes have *d*-character and have the proper symmetry to bind an extraplanar ligand like O₂. On the other hand, Ni, Cu and Zn complexes exhibit no redox process centred on the metal and redox processes involve the ligand. These complexes show less catalytic activity for ORR and other reactions. We will discuss further down the important role that the redox potential plays in dictating the catalytic activity. As a graphical example, **Figure 6** illustrates electron tunneling microscopy images obtained with CoPc and CuPc by two different authors [12, 19]. It is clear that CoPc shows an electron-rich zone on the central metal in contrast to CuPc. This is corroborated in the same **Figure 6C** by frontier orbital profiles

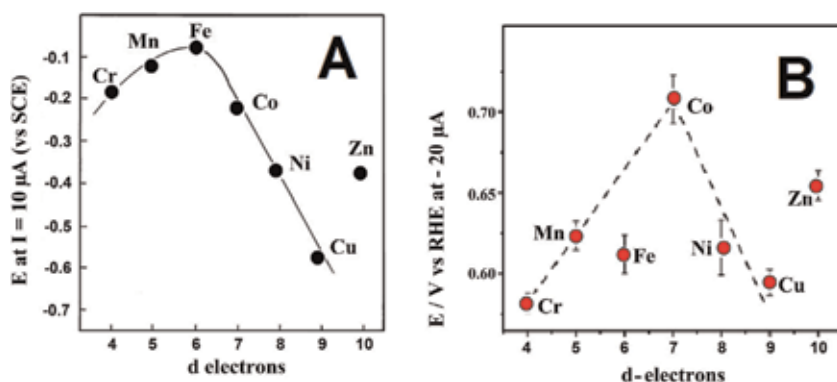


Figure 5. Correlation between electrocatalytic activity (as potential at constant current) versus the number of d-electrons for ORR in alkaline media on metallo-phthalocyanines (A) and metal porphyrins (B) (data on MPCs from [12] and MPs from [19]).

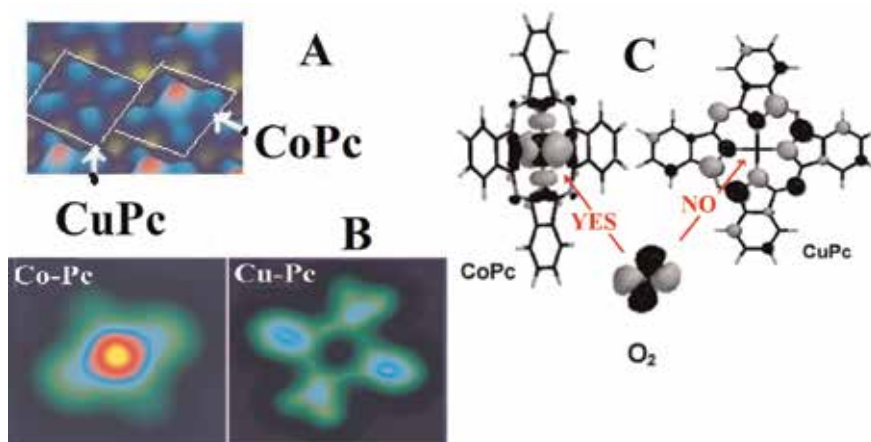


Figure 6. (A and B) tunnel microscopy images of CuPc (inactive) and CoPc (active) adsorbed on Au (adapted from [20, 21]). (C) theoretical profiles of frontier orbitals of CoPc and CuPc (taken from [22] with permission from Elsevier).

obtained theoretically that show that CoPc exhibits a prominent *d*-orbital that can bind O₂ in contrast again to CuPc. These images are in agreement with the reactivity trends shown in **Figure 5A**.

Figure 7 illustrates a correlation of catalytic activity as $(\log i)_E$ for ORR at constant potential versus the M(III)/(II) redox potential of the catalyst; the data was obtained in acid solution (8 M H₂SO₄) [23]. It is clear from this figure that the activity increases almost linearly with the redox potential of the catalyst up to a point and then decreases. A maximum activity is observed for octaethyl CoPs (see CoOEP in **Figure 7**). It is interesting that Fe complexes appear on one side of the volcano and Co complexes on the other side. These volcano-shaped correlations are very common in electrocatalysis and heterogeneous catalysis, but instead of the redox potential a parameter is used that describes the degree of interaction of O₂ with the active site. In recent work the M-O₂ binding energy is used [6], and this parameter is the most common reactivity descriptor. The data in **Figure 7** strongly suggests that the redox potential of the catalyst is a reactivity descriptor and then should be related to the M-O₂ energy.

Figure 8 clearly shows that there is a direct correlation between the M(III)/(II) redox potential of the catalyst and the M-O₂ binding energy, for redox data obtained in alkaline media [6]. The data in **Figure 8** indicates that the M-O₂ binding is a reactivity descriptor for ORR catalysed by MN₄ macrocyclic complexes as is well established for metal electrodes [24]. Strong binding catalysts appear on the left side of the volcano, and weak binding catalysts appear on the right-hand side of the correlation, illustrating that these catalysts follow the Sabatier principle that for achieving the highest catalytic activity, the binding needs to be not too strong and not too weak. The volcano correlation illustrated in **Figure 8** bears a strong resemblance with similar volcano correlations obtained for ORR catalysed by pure metals [24]. For both MN₄ complexes and pure metals, strong binding catalysts promote the four-electron reduction of O₂ to water or OH⁻, whereas weak binding catalysts only promote the two-electron reduction to hydrogen peroxide.

Figure 9 illustrates the potentiodynamic response of CoPc/OPG and FePc/OPG, where OPG is ordinary pyrolytic graphite electrode, and also the reduction wave for

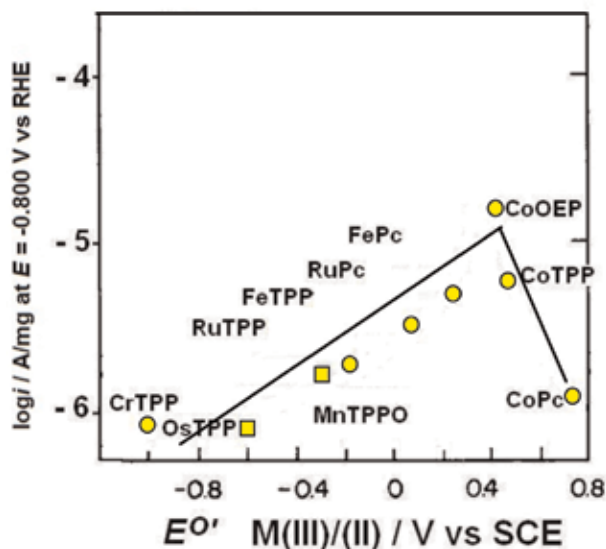


Figure 7. Illustration of volcano correlations of catalytic activity as $(\log i)_E$ for ORR at constant potential versus the M(III)/(II) redox potential of the catalyst. The data was obtained in acid solution (8 M H₂SO₄) [23].

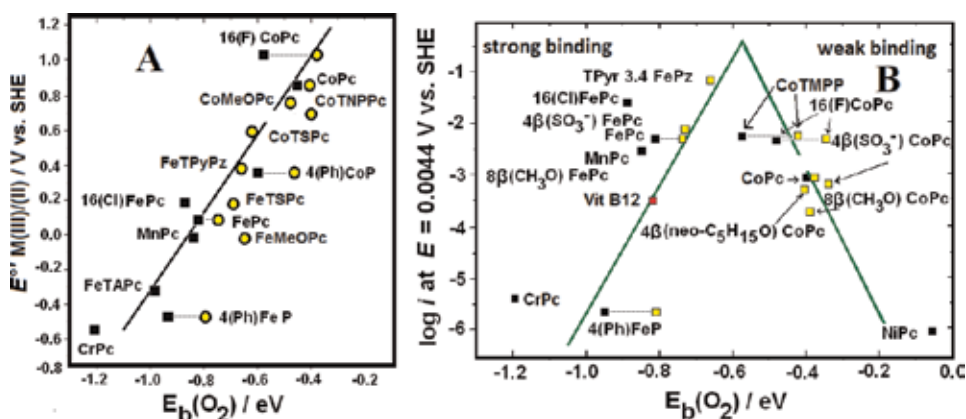


Figure 8.

(A) Correlation of electrocatalytic versus $M(III)/(II)$ redox potential of the MN_4 complexes and (B) versus the $M-O_2$ binding energy to the metal center in the MN_4 complex (ref.[6] and references there in).

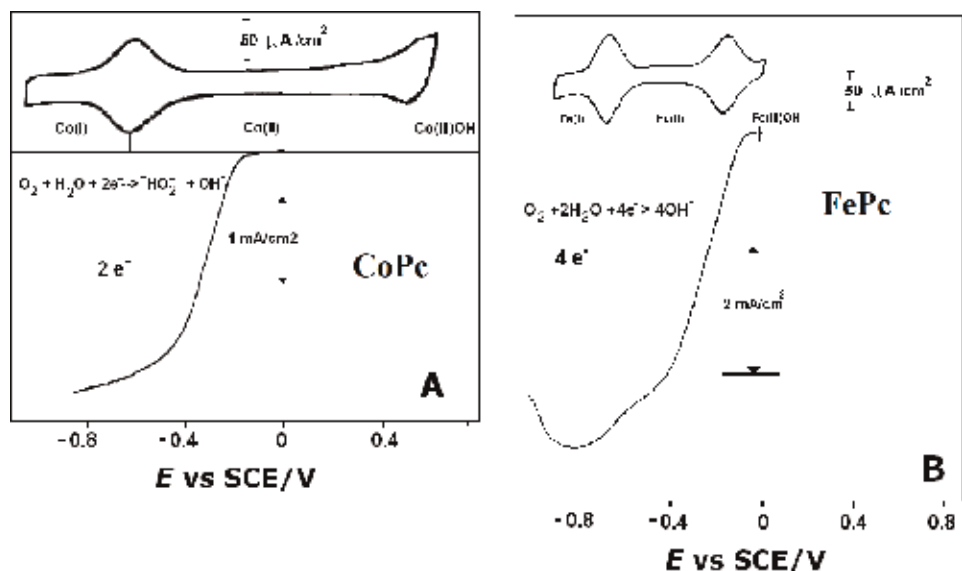


Figure 9.

(A) Cyclic voltammogram obtained in 0.1 M NaOH with an ordinary pyrolytic graphite (OPG) disk electrode modified with a monolayer of CoPc in the absence of O_2 . The bottom of that figure shows a polarization curve obtained with the same electrode, in the presence of O_2 (saturated) and with rotation of 1000 rpm. (B) Analogous to (A) but with the OPG electrode modified with FePc [25].

ORR obtained on rotating OPG disk modified with monolayers of CoPc or FePc. Both complexes exhibit $M(II)/(I)$ and $M(III)/(II)$ reversible redox couples in the potential range examined. However, there are some striking differences in the response of these two complexes: first, the $Co(II)/(I)$ and $Co(III)/(II)$ redox couples appear much more separated for CoPc than similar processes occurring on FePc. For CoPc the onset for ORR appears at potentials between the $Co(II)/(I)$ and $Co(III)/(II)$ transitions, and the onset is well removed in the positive direction from the $Co(III)/(II)$ redox potential, whereas for FePc, the onset for ORR appears at a potential close and more positive than the $Fe(III)/(II)$. In this case ORR starts at potentials where the surface coverage by $Fe(II)$ active sites is potential-dependent, and this coverage gradually increases as the potential is scanned to more negative potentials [25]. Figure 10 illustrates the potential dependence of the coverage of the surface by

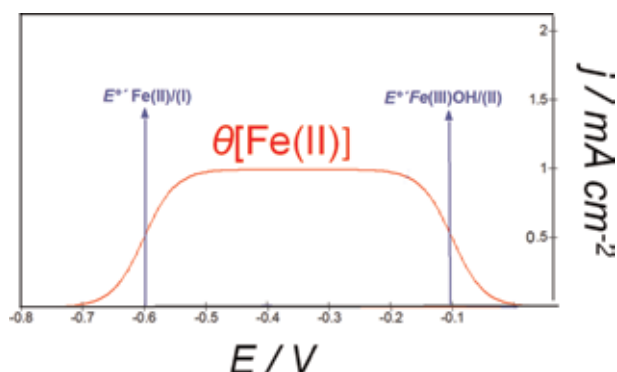


Figure 10. Mathematical simulation of the variation of fractional coverage $\theta_{\text{Fe(II)}}$ on the electrode surface as a function of potential for two hypothetical values of $E_{\text{Fe(II)/(I)}}^{\circ}$ and $E_{\text{Fe(III)OH/(II)}}^{\circ}$. Simulation involved the Nernst equation applied to surface confined species, assuming ideal behaviour (adapted from [26]).

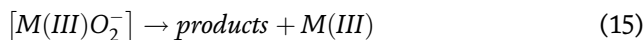
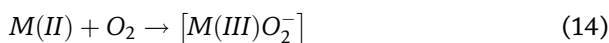
FePc in the oxidation state (II) simulated using Eq. (13). This profile is obtained by simply using the Nernst equation for adsorbed species. This figure can explain the decrease in catalytic activity at potentials below the $E_{\text{Fe(II)/(I)}}^{\circ}$ transition as it appears that Fe(I) is not such a good catalyst as Fe(II) and the selectivity of the reaction changes from four electrons to two electrons to give peroxide. That could explain the decline in the ORR currents at more negative potentials. For simplicity in Eq. (13), the concentration of OH^- was taken as unity:

$$\theta(\text{Fe(II)}) = \frac{\exp\left(\frac{F}{RT}(E - E_{\text{II/I}}^{\circ})\right)}{\left[1 + \exp\left(\frac{F}{RT}(E - E_{\text{II/I}}^{\circ})\right)\right]} \frac{1}{\left[1 + \exp\left(\frac{F}{RT}(E - E_{\text{III/II}}^{\circ})\right)\right]} \quad (13)$$

2.1.2.1 Effect of redox potential on the electrocatalytic activity of MN4 complexes for ORR

The catalytic properties of MN4 macrocyclics for ORR have been reviewed by many authors [1, 6, 12–16, 18, 19, 23, 25, 27, 28]. Catalytic activity and stability can also be improved by heat treatment of these complexes combined on carbon. The amount of literature on this topic is very large and is beyond the scope of this manuscript to discuss it in any detail. As pointed out above, there are several reviews on this subject [6, 18, 23, 29–31], so discussion will be focused on using the complex redox potential as a reactivity descriptor.

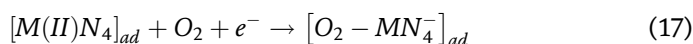
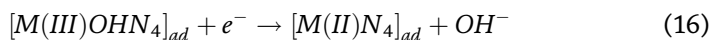
Randin was the first to attempt to rationalize the catalytic activity of MN4 complexes [32] in 1974 later followed by Beck in 1977 [33] using simply the redox potential of the MN4 complex as a reactivity indicator. A first theoretical explanation based on these terms was provided by Ulstrup in 1977 [34]. According to Randin and Beck, during the binding of O_2 to the metal ion in the complex, the metal is partially oxidized, thereby reducing the O_2 molecule according to the:



In order to account for supplementary experimental evidence, a somewhat modified model was proposed by Beck in which the central metal ion might also be only partially oxidized. According to reactions in Eqs. (14) and (15), the potential at

which O_2 is reduced should be closely related to the M(III)/M(II) redox potential of the central metal ion. Later studies published by van Veen et al. [23] using measurements of the redox potential of the complex under the same conditions as those under which the ORR kinetic data were obtained showed for the first time that the activity of several metal complexes, plotted as $\log i$ at constant potential versus the M(III)/(II) redox potential of the catalyst, gave a volcano-shaped curve (**Figure 7**).

More recent results comparing the activity of a large collection of MN₄ catalysts for ORR in alkaline media is shown in **Figure 8**. The data was reported by Zagal and Koper [6]. The volcano correlation illustrated in **Figure 8** shows two features. On the weak binding side, the two-electron reduction catalysts appear. According to the Sabatier principle for maximum catalytic activity, the binding of the reacting molecule needs to be not too strong and not too weak and to essentially explain the shape of the correlation where low activity is observed for low M-O₂ binding and for high M-O₂ binding energies. The highest activity is achieved for intermediate M-O₂ binding energies. The shape of the volcano correlation can also be explained using a Langmuir isotherm that essentially defines the coverage (θ) of M-O₂ species on the catalytic surface. Catalysts binding O₂ very weakly give very low values of θ and low activities, and the opposite is true for catalysts binding O₂ very strongly which give values of θ approaching unity, and in that case practically all the surface is occupied with adsorbed intermediates, blocking the active sites and again giving very low activities. These two extreme cases represent the foothills of both sides of the volcano correlation. It can be demonstrated that under standard conditions, the apex of the volcano corresponds to a situation where $\theta = 0.5$ and $\Delta G^\circ_{O_2} = 0$. For simplicity we consider the binding of O₂ to the active sites occurring with the transfer of a first electron, Eq. (17). This is generally the bottleneck of the whole reduction process leading to peroxide (two-electron transfers) or to water (four-electron transfer):



Depending on the catalyst, this equation will be shifted to the product (strong adsorption) or to the reactants (weak adsorption). Other adsorption steps can occur, involving other intermediates. The kinetic current density for a given potential consistent with the Butler-Volmer equation is given by the following equation neglecting the back reaction:

$$i = nFk \theta_{M(II)} p_{O_2} (1 - \theta) \exp^{-\beta FE/RT} \exp^{-\beta' \Delta G^\circ_{ad}/RT} \quad (18)$$

where β is the symmetry factor of the energy barrier and β' the is the Brönsted-Polanyi coefficient. β and β' can be assumed to be 0.5.

From the data in **Figure 8** we can assume that $\Delta G^\circ_{ad} = nFE^\circ + C$, where E° is the M(III)/(II) formal potential of each complex. The surface coverage of active sites varies as $0 < \theta_{M(II)} < 1$ depending on the electrode potential. **Figure 10** shows a simulation of the variation of $\theta_{M(II)}$ with potential using the Nernst equation for adsorbed species [26].

However, in the case of metal complexes with very negative redox potentials, the Fe(III)/Fe(II) redox transition also comes into play, lowering the fraction of catalytically active sites $\theta[M(II)]$ as illustrated in **Figure 10**. The M(II) active sites will predominate in the potential range, $E^\circ_{(II/I)} \leq E \leq E^\circ_{(III/II)}$, as illustrated in **Figure 10**.

Since the Fe(III) binds OH^- [35], these sites will be inactive for the reduction of O_2 ; the coverage of adsorbed O_2 can be assumed to follow a Langmuir isotherm:

$$\theta = \frac{p_{\text{O}_2} \exp(-\Delta G^\circ_{\text{O}_2}/RT)}{[1 + p_{\text{O}_2} \exp(-\Delta G^\circ_{\text{O}_2}/RT)]} \quad (19)$$

In volcano plots, the data for different catalysts is compared at constant E , so the Butler-Volmer exponential term for simplicity can be absorbed into the constant k' . For small coverages, $\Delta G^\circ_{\text{O}_2}$ is positive so Eq. (19) can be written as:

$$k' = k \exp(-\beta FE/RT) \quad (20)$$

$$i = nFk' \theta_{\text{M(II)}} p_{\text{O}_2} (1 - \theta_{\text{ad}}) \exp(-\beta' \Delta G^\circ_{\text{ad}}/RT) \quad (21)$$

$$(1 - \theta) = \frac{1 + p_{\text{O}_2} \exp(-\Delta G^\circ_{\text{O}_2}/RT)}{[1 + p_{\text{O}_2} \exp(-\Delta G^\circ_{\text{O}_2}/RT)]} - \frac{p_{\text{O}_2} \exp(-\Delta G^\circ_{\text{O}_2}/RT)}{1 + p_{\text{O}_2} \exp(-\Delta G^\circ_{\text{O}_2}/RT)} \quad (22)$$

$$(1 - \theta) = \frac{1}{[1 + p_{\text{O}_2} \exp(-\Delta G^\circ_{\text{O}_2}/RT)]} \quad (23)$$

$$i = \theta_{\text{Fe(II)}} \frac{nFk' p_{\text{O}_2} \exp(-\beta' \Delta G^\circ_{\text{O}_2}/RT)}{[1 + p_{\text{O}_2} \exp(-\Delta G^\circ_{\text{O}_2}/RT)]} \quad (24)$$

Equation (24) essentially describes the shape of the volcano plot of $\log i$ vs. $\Delta G^\circ_{\text{O}_2}$ and that the maximum current density will be observed for $\Delta G^\circ_{\text{O}_2} = 0$, and the maximum current at the apex of the volcano is:

$$i = \frac{nFk' \theta_{\text{Fe(II)}} p_{\text{O}_2}}{[1 + p_{\text{O}_2}]} \quad (25)$$

For strong adsorption, $\Delta G^\circ_{\text{O}_2}$ is large with a negative sign so $1 \ll p_{\text{O}_2} \exp(-\Delta G^\circ_{\text{O}_2}/RT)$, so the general Eq. (25) becomes:

Strong adsorption:

$$i = nFk' \Gamma \theta_{\text{Fe(II)}} \exp(+\beta' \Delta G^\circ_{\text{O}_2}/RT) \quad (26)$$

Equation (26) explains the linear correlation in the region of strong adsorption ($\Delta G^\circ_{\text{O}_2}$ is negative) and is essentially independent of the concentration of the reactant, in this case, O_2 .

For weak adsorption, $\Delta G^\circ_{\text{O}_2}$ is very positive, the term $p_{\text{O}_2} \exp(-\Delta G^\circ_{\text{O}_2}/RT) \ll 1$ in Eq. (24) vanishes, and the general Eq. (24) becomes simply:

Weak adsorption:

$$i = nFk' \theta_{\text{Fe(II)}} p_{\text{O}_2} \exp(-\beta' \Delta G^\circ_{\text{ad}}/RT) \quad (27)$$

So, Eqs. (26) and (27) describe both linear correlations in the volcano plots with slopes of different signs, i.e. $+\beta'/RT$ for the strong adsorption region and $-\beta' \Delta G^\circ_{\text{O}_2}/RT$ for the weak adsorption region. According to this, the volcano plot should be symmetrical since both legs of the volcano have the same absolute value of the slope. It is necessary to clarify that in theoretical calculations, the binding energy ΔE_{bO_2} is used because it does not contain entropy terms as $\Delta G^\circ_{\text{O}_2}$ and the entropic terms are difficult to estimate. The binding energy is essentially the energy to break the M- O_2 bond. If we use $\Delta G^\circ_{\text{ad}} = nFE^\circ + C$ and replacing the formula described above, the constant "C" can be adsorbed in a new constant k'' :

Strong adsorption:

$$i = nFk''\theta_{M(II)} \exp\left(\frac{+\beta'E^\circ_{Fe(III)/(II)}F}{RT}\right) \quad (28)$$

Weak adsorption:

$$i = nFk''\theta_{M(II)} p_{O_2} \exp\left(\frac{-\beta'E^\circ_{Fe(III)/(II)}F}{RT}\right) \quad (29)$$

It is important to point out that β is the symmetry factor of the electron transfer energy barrier and β' is a Brönsted-Polanyi factor that reflects the effect of the adsorption on the activation energy. Both Eqs. (28) and (29) predict that the currents increase from positive E° (weak adsorption) to negative (strong adsorption) values of E° but up to 1 point. The highest activity will be at the intersection of those two lines. As the fraction of adsorbed intermediates θ increases, the currents start to decrease. This originates the “falling” side of the volcano, and the term $(1-\theta)$ tends to zero as $\theta \rightarrow 1$. This corresponds to the left side of the volcano correlation in **Figure 8**.

There is an alternative and more realistic explanation for the falling of the currents in the so-called “strong adsorption region”. Complexes located in that particular region are not necessarily in the M(II) active state. These complexes present Fe(III)/(II) redox potentials that are more negative than the electrode potentials used for comparing the activity. In those cases $\theta_{Fe(II)}$ can be lower than 1.

If we consider just the Fe(III)/(II) couple, as E is well above the $E^\circ_{Fe(II)/(I)}$ redox potential, we can use the Nernst equation for adsorbed species:

$$\theta_{Fe(II)} = \frac{1}{1 + \exp\left(\frac{F(E-E^\circ)}{RT}\right)} \quad (30)$$

where, for simplicity $E^\circ = E^\circ_{Fe(III)/(II)}$, $\theta_{Fe(II)}$ will become gradually smaller as $E > E^\circ_{Fe(III)/(II)}$. Eq. 30 carries the assumption that the adsorbed MN4 species behave ideally.

So if we consider that the falling region of the volcano correlation is attributed primarily to a gradual decrease in $\theta_{Fe(II)}$ and not to a gradual decrease in $(1 - \theta)$, the amount of active sites is not then blocked by adsorbed intermediates. We can then introduce $\theta_{Fe(II)}$ in Eq. (31):

$$i = nFk''\theta_{M(II)} p_{O_2} \exp\left(\frac{-\beta'E^\circ F}{RT}\right) \quad (31)$$

$$i = \frac{nFk''M(II)p_{O_2} \exp\left(\frac{-\beta'E^\circ F}{RT}\right)}{1 + \exp\left(\frac{F(E-E^\circ)}{RT}\right)} \quad (32)$$

For those catalysts that have formal potentials below the electrode potential, $E^\circ \ll E \exp F/RT(E - E^\circ) \gg 1$, then the equation becomes:

$$i = nFk'' p_{O_2} \exp\left[\frac{(-\beta'E^\circ F/RT) - ((EF/RT) - (E^\circ F/RT))}{RT}\right] \quad (33)$$

$$i = nFk'' p_{O_2} \exp\left[\frac{(+\beta'(E^\circ - E)F/RT)}{RT}\right] \quad (34)$$

Equation (34) predicts that in the falling region of the volcano correlation, hypothetically the region of strong adsorption, the plot of $(\log i)_E$ versus E° should be linear with a slope of $+RT/\beta'F$. Assuming $\beta' = 0.5$ then the slope should be $+0.120$ V/decade which is close to the experimental value of $+0.140$ V/decade.

The gradual decrease in the currents on the falling region can then be attributed to the gradual decrease in $\theta_{Fe(II)}$ as the potential becomes more negative which somehow resembles what happens on metal electrodes where the surface becomes gradually covered with adsorbed intermediates. The volcano correlation where currents have been corrected for $\theta_{Fe(II)}$ becomes a linear correlation where the activity as $\log i$ increases with the driving force of the catalyst (see linear correlation in **Figure 11**). The slope is close to -0.120 V/decade again, very similar to the experimental value

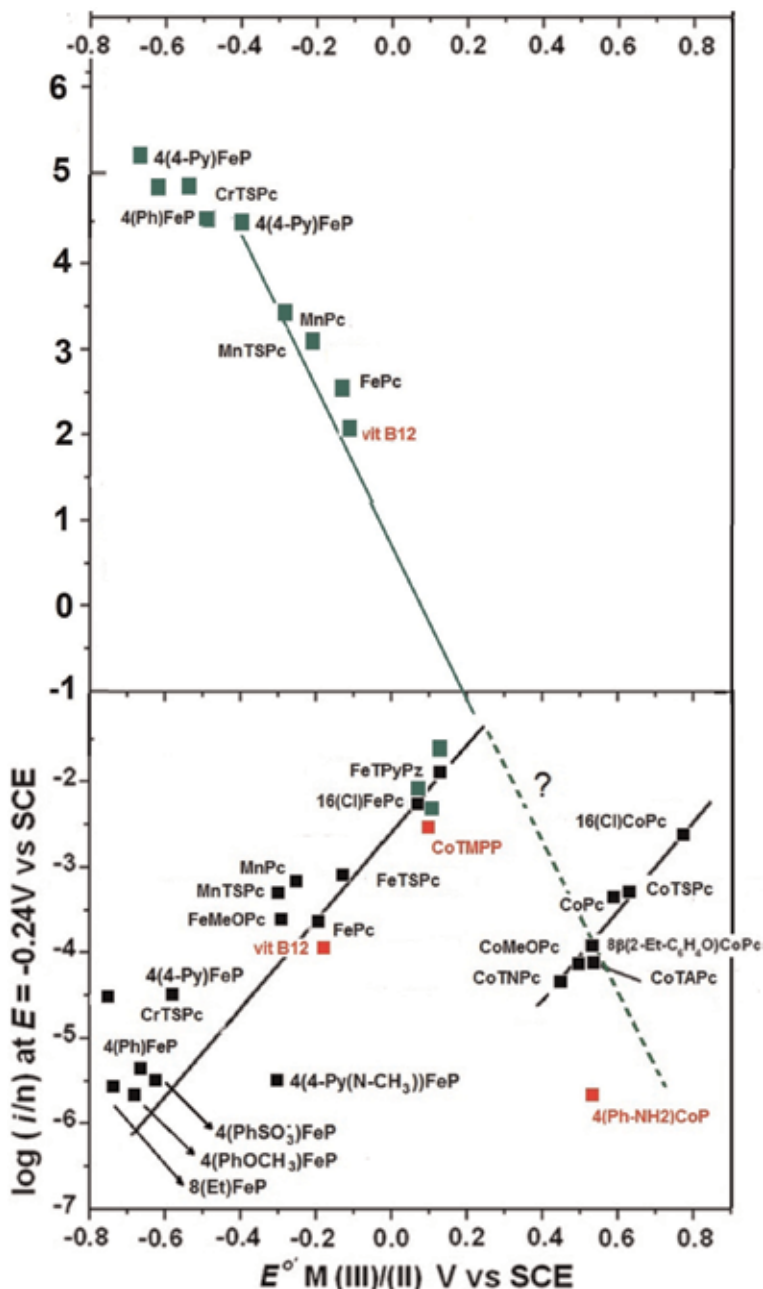


Figure 11. Volcano correlation of $\log(i/n)_E$ ($n = 4$ for Mn and Fe complexes and $n = 2$ for Co complexes, except vitamin B12) versus $E_{M(III)/(II)}$ for ORR. The linear correlation involves currents corrected for $\theta_{M(II)}$ as $\log(i/\theta_{M(II)} n)_E$. The only complexes affected are those having $E_{M(III)/(II)} < E$ (adapted from [6]).

of -0.130 V/decade. This also suggests that the redox potential of the catalysts acts as the driving force of the reaction, in a similar way of the electrode potential. The slope of this correlation is a linear free-energy correlation similar to a Tafel line where the driving force is provided by the overpotential. In inner-sphere chemical catalysis or electrocatalysis, the reacting molecule, in this case O_2 , does react promoted by two independent parameters: the electrode potential and the redox potential of the catalyst. The redox potential of the catalyst represents an excellent reactivity descriptor as it can be measured under the same conditions of the kinetic experiments. It is important to point out that the reactivity guidelines provided by MN4 macrocyclic complexes are also valid for smaller complexes like Cu phenanthrolines where the activity also depends in this case on the Cu(II)/(I) redox potential where the active state is Cu(I). For these complexes the activity of $(\log i)_E$ increases with the Cu(II)/(I) redox potential according to a linear correlation with a slope close to $+0.120$ V/decade. No volcano correlation is observed in this case. Since the slope has a positive sign, the correlation might correspond to the strong adsorption region, but this is not the case since calculated Cu- O_2 binding energies increase with the redox potential. In contrast to metal phthalocyanines and metal porphyrins, $\theta_{Cu(I)}$ is practically constant and equal to 1 since kinetic measurements were conducted at potentials well below the Cu(II)/(I) formal potentials of the catalysts examined. This will be discussed in detail in section 2.1.2.3.

Figure 12 shows a correlation for a series of Mn porphyrins for ORR versus the Mn(III)/(II) redox potential of the complexes. Again, the correlation has the shape of a volcano. Since as a parameter of activity the half-wave potential was used, it is difficult to estimate if the falling region is attributed to a damping effect of $\theta_{Mn(II)}$. However, the values of $E_{1/2}$ are well above the redox potential of the complexes.

2.1.2.2 Pyrolysed catalysts for ORR

As pointed out above, intact molecular catalysts like the metal complexes described above are not stable in fuel cell electrolytes so a whole new area of research started in the 1970s. The aim was to obtain pyrolytic materials from heat-treated MN4 complexes or other ingredients involving metal salts and carbon- and nitrogen-containing compounds [18, 29–31, 36–38]. Heat treatments of up to 1000° C have been used, and the structure of the obtained catalysts is still a matter of

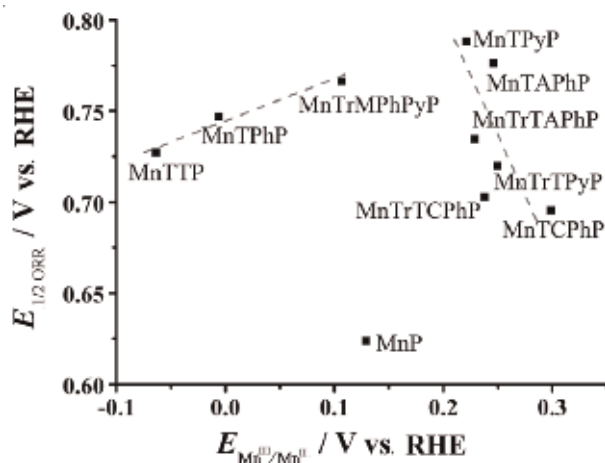


Figure 12. Volcano correlation of half-wave potential $E_{1/2}$ ORR versus the $E_{Mn(III)/(II)}$ [19] (reproduced by permission of Wiley).

debate. These materials are not only more stable but importantly also more active. The effects of the heat treatment on the activity were interpreted by van Veen et al. in terms of the M(III)/(II) redox potential [29, 30]. For example, when Fe porphyrins are pyrolysed, the ligand is destroyed by the pyrolysis, and the resulting surrounding ligand is much more electron-withdrawing in character. This results in a dramatic shift in the Fe(III)/(II) redox potential to more positive values. Literally, with heat treatment, the catalyst climbs the volcano correlation towards the top. Catalysts prepared without using a MN₄ complex but other ingredients also exhibit more positive redox potentials than intact metal complexes. Many very highly active pyrolysed MN_x catalysts do not exhibit visible redox signals in cyclic voltammograms, especially those prepared at higher temperatures, so the redox potential as predictor is lost. This could be attributed to the heterogeneity of active sites that can be formed at higher temperatures. Many authors have studied the changes occurring in carbon-supported metalloporphyrins and metallo-phthalocyanines. A variety of physical techniques have been used including X-ray photoelectron spectroscopy (XPS), Fourier-transform infrared spectroscopy, electron spin resonance and Mössbauer spectrometry and EXAFS [30].

When comparing the catalytic activity of a series of pyrolysed catalysts reported versus the M(III)/(II) redox potential, linear correlations are obtained which might correspond to incomplete volcano correlations (**Figure 13**) [39]. The slope is again +0.120 V/decade indicating that the equations derived above do explain both the experimental data of intact MN₄ catalysts and pyrolysed catalysts showing once more that the redox potential is a rather universal reactivity descriptor for ORR and

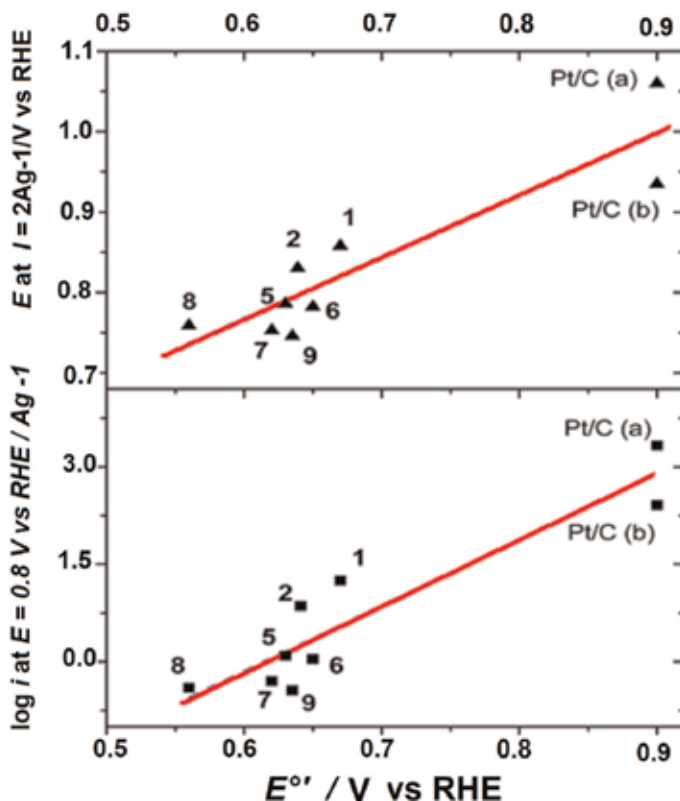


Figure 13. Linear correlations of E at constant current and $(\log i)_E$ versus $E_{\text{M(III)/(II)}}$ for a series of pyrolysed MN_x catalyst for ORR in acid media [39] (reproduced by permission of The Electrochemical Society).

possibly for other reactions [12, 13, 26]. The literature in this subject is very abundant, and more details and discussion about this pyrolysed MN_x catalysts are beyond the scope of this chapter. However, it is important to remark that the redox potential is a reactivity predictor for this very important family of catalysts.

2.1.2.3 Cu non-macrocyclic complexes

In nature copper-containing laccase is an enzyme that under certain conditions can promote the four-electron reduction of O₂ to water without the formation of any peroxide. Laccase only works at a very narrow pH range, and its large molecular size prevents high current densities. The reaction can occur at very low overpotentials, and this is indeed very unusual in ORR catalysts. For this reason, some authors [40–43] have explored the catalytic activity for ORR of simpler Cu complexes. For copper complexes, the active state is Cu(I). We will focus our discussion on the effect of the redox potential. The reactivity trends of metal phthalocyanines and metal porphyrins illustrated in **Figures 5** and **6** show that CuN₄ complexes exhibit very low activity for ORR. One of the reason for the low activity is that these Cu complexes are in the oxidation state Cu(II) and cannot be reduced to Cu(I) due to the rigidity of the planar phthalocyanine ligand since the reduction process involves a change in geometry around the Cu centre from planar Cu(II) to tetrahedral (Cu(I)) (see **Figure 14**). The other reason is that CuPc has no frontier orbital with *d*-metal character that can bind O₂. This was illustrated in

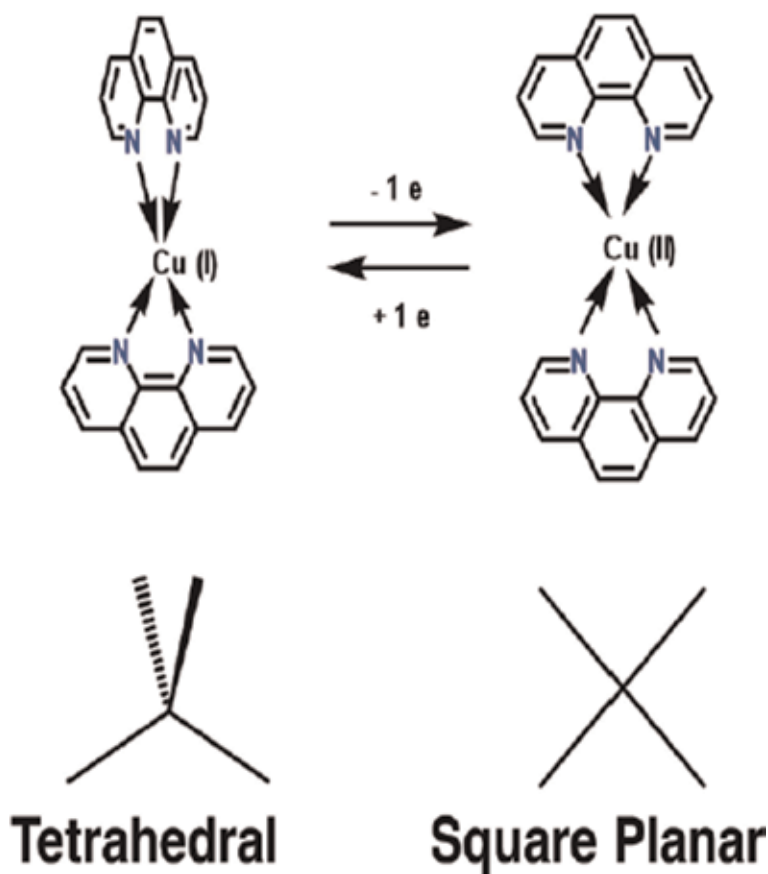


Figure 14. Illustration of changes in geometry when Cu(I) is oxidized to Cu(II) in a Cu(phen)₂ complex.

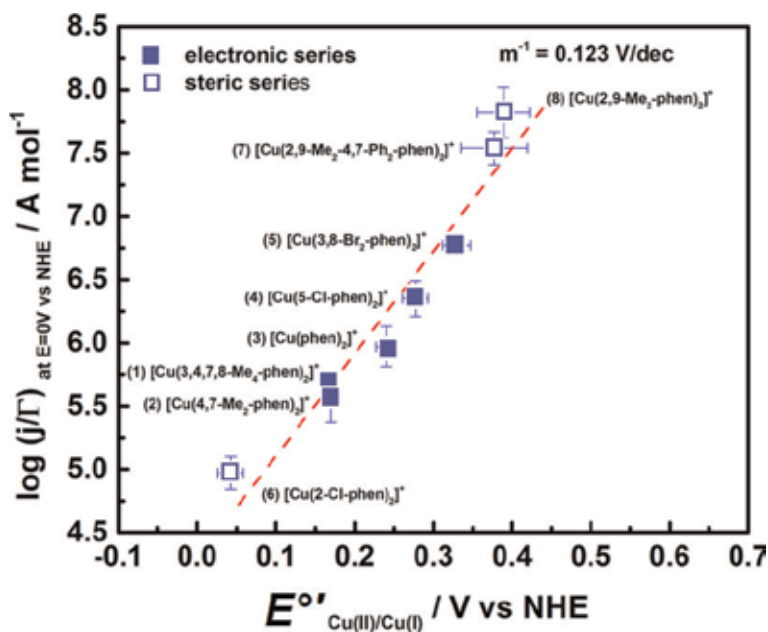


Figure 15. Plot of $\log(i/\Gamma)$ at $E = 0.0$ V vs. NHE versus the Cu(II)/(I) redox potential of the complex for ORR [44] (reproduced by permission of the American Chemical Society).

Figure 6. Cu phenanthrolines are flexible, and then redox processes can occur on the metal centre.

The Cu(II)/(I) redox potential of copper phenanthroline is a reactivity descriptor for ORR. **Figure 15** shows a linear correlation between $\log i$ and E° with a slope close to +0.120 V/decade which seems to be an incomplete volcano correlation [44].

3. Conclusions

The redox potential of the catalyst plays different roles in electrochemistry. Depending on whether the catalyst is present in the homogeneous phase or anchored or adsorbed on the electrode surface, the correlations between activity and redox potential can be different. For outer-sphere reactions occurring in the solution phase, the catalytic activity as $\log k$ versus the redox potential of the catalyst E° increases linearly with the redox potential, whereas for inner-sphere chemical catalysts, the activities observed are higher than those predicted by the redox potential of the catalyst.

For reactions promoted by molecular catalysts immobilized on the electrode surface, correlations of $(\log i)_E$ versus E° are observed. Linear and volcano correlations are obtained. When comparing MN4 macrocyclic complexes having a wide range of redox potentials, typical volcano correlations are generally observed in electrocatalysis. In classical volcano correlations, the different electrodes are metals or alloys. In this case the binding energy of key intermediates is used as reactivity descriptor. The activity gradually increases with the binding energy up to a point. Beyond that point the activity decreases with larger binding energies as the surface becomes covered with adsorbed intermediates. Similar correlations are observed with MN4 molecular catalysts. Further, with both metals and molecular catalysts, the strong adsorption region of the volcano involves the four-electron reduction of O_2 , whereas the weak adsorption region includes the two-electron reduction

catalysts. The decrease in activity for ORR using MN4 metal complexes does not seem to be related to a gradual occupation of the active site but rather to a gradual decrease in the amount of M(II) active sites. This is observed for those catalysts that have M(III)/(II) redox potentials more negative than the electrode potential chosen for comparing the activities. Cu phenanthroline complexes follow similar correlations. It is observed that the activity increases as the Cu(II)/(I) redox potential increases, showing only a linear correlation.

A general conclusion from electrocatalytic phenomena is that if volcano correlations are well established, then for a particular reaction the properties of the catalyst can be “tuned” so to improve their activity. The optimal properties can involve many other parameters such as metal-to-metal separation, crystal orientation, stability, alloying, nanostructure and redox potential of catalyst, so this is an open field for both experimentalists and theoreticians to find the ways of improving the catalytic activity of electrode surfaces.

The implications of future development in this area will have a tremendous impact in energy conversion devices, electrosynthesis and electrochemical sensors, just to mention a few.

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Effects of Electrolyte Additives on Nonaqueous Redox Flow Batteries

Qian Xu, Chunzhen Yang and Huaneng Su

Abstract

The widespread utilization of nonaqueous redox flow batteries is hindered by the low performance. Including some kinds of additives in electrolyte is a possible and facile solution. In this chapter, the effects of carbon dioxide gas, EC/DMC, and antimony ions on the electrochemical performance of nonaqueous redox flow batteries are disclosed. The results show that the ohmic resistance of the deep eutectic solvent (DES) electrolyte reduces significantly when adding carbon dioxide gas and EC/DMC, the percentage of reduction increases with the volume percentage of EC/DMC in electrolyte, and the reaction kinetics almost keeps unchanged for carbon dioxide gas and EC/DMC additives. For the additive of antimony ions, the electrochemical reaction kinetics of active redox couple is enhanced, the diffusion coefficient of active ions also increases, and the charge transfer resistance decreases. The antimony ions electrodeposited on the surface of graphite felt contribute a catalytic effect on the electrochemical reaction so as to improve the performance. However, due to the trade-off between the enhanced kinetics and reduced active surface area, the optimum concentration of antimony ions is found to be 15 mM. In addition, the flow battery assembled with negative electrolyte containing antimony ions exhibits 31.2% higher power density than that of pristine DES electrolyte.

Keywords: redox flow batteries, deep eutectic solvent (DES), electrolyte additives, carbon dioxide, EC/DMC, antimony ions

1. Introduction

Recent years, with the development of energy storage technology, people prefer to use the redox flow battery (RFB) in large-scale energy storage. RFB has outstanding advantages: it has no limitation by the geographical environment and the sites, the design of cell structure is flexible, and also it shows rapid response to charge and discharge switching and with a long cycle life [1–3]. The aqueous electrolytes for RFB are mostly used during the past decades. However, such systems have a very narrow operating potential window (<2 V) due to the effects of water decomposition which limit the potential power output [4]. In recent years, the research of flow battery technology has extended from aqueous system to nonaqueous system in order to obtain higher potential window. Organic solvents have a much higher electrochemical window, e.g., 5.0 V for acetonitrile (CH₃CN), so that people can gain much higher energy output and power [5]. Even so, organic solvents show potential safety hazards because of their volatility, toxicity, and flammability; moreover, moisture or oxygen contamination can also adversely affect battery performance [6]. To this point, some ionic liquids (ILs) have advantages to solve the problem.

Ionic liquids are salts which can melt at room temperature. These salts have a potential window as wide as organic solvents. Compared with other solvents, ionic liquids have high thermal and electrochemical stability, and the conductivity is higher than aqueous electrolytes [7]. Because of these advantages, ILs have been applied to a lot of fields, such as lithium-ion batteries [8], dye-sensitized solar cells [9], electrolytes in sensors [10], electrochemical capacitors [11], lead acid batteries [12], and fuel cells [13], and even applied to flow batteries recently as electrolyte solutions [14]. In 2015, the applicability of ionic liquids has been explored by Ejigu et al. as solvents of metal complex-containing redox flow battery [15]. Zhang et al. applied TEAPF₆ and EMIPF₆, two ionic liquids, to nonaqueous redox flow batteries. The results of charge and discharge tests showed that the coulombic efficiencies range from 43.46 to 57.44% [16]. However, there still exist some problems which have become the limitation for their large-scale applications, such as complex synthesis steps, cost, and availability.

The deep eutectic solvent (DES) can be recognized as a peculiar ionic liquid; it is consisting of a conjunction with a stoichiometric ratio of acceptors of hydrogen bond (like quaternary ammonium salts) and donors of hydrogen bond (like compounds of amides, carboxylic acids, and polyols) into the eutectic mixture. We can prepare and use DES under ambient conditions; low cost is the main advantage of DES, which is cheaper than conventional ionic liquids to an order of magnitude; DES is easy to prepare and its overall biodegradability is an advantage too [17–20]. People have carried out preliminary works on the DES. Lloyd et al. had studied the kinetics of electron transfer of the Cu(I)/Cu(II) redox couple with chronoamperometry at a platinum electrode; they named cyclic voltammetry and impedance spectroscopy in a deep eutectic solvent, which consist of choline chloride and ethylene glycol as ethaline [21]. Thereafter, an all-copper hybrid redox flow battery was demonstrated in the ethaline DES [22]. Nevertheless, because of the mass transport limitations and the poor electrolyte conductivity, the energy efficiencies could only reach to 52 and 62% when the current densities were 10 and 7.5 mA cm⁻², respectively. In recent researches, the electrochemical and transport characteristics of Fe(II)/Fe(III) as well as V(II)/V(III) redox couples in the DES electrolytes had been studied by Xu group [23, 24].

When people use pristine DES as electrolyte, the main issues are large viscosity and its small diffusion coefficient, which will lead to large pumping loss and cause low efficiency for RFBs [25]. In order to overcome these problems, researchers proposed ways of adding appropriate additives into the electrolyte, like gas and ionic additives, and tuning the active materials by adopting molecular engineering [26, 27]. In 2015, the viscosity changes of ionic liquids after adding SO₂ had been studied by Zeng et al. [27]. The results indicate that when the concentration of SO₂ increases, the viscosity of conventional ionic liquids will decrease sharply. Also, some studies have shown that the adoption of high-pressure CO₂ in DES can certainly improve the physical properties of the RFB system, and this can also increase its electrical conductivity [28–32]. However, there are not too much literature about how the gas additives influence on the electrochemical performance of nonaqueous flow batteries. Moreover, some supporting electrolytes are widely used in lithium-ion batteries for the reduction of electrolyte viscosity as well as the enhancement of cell performance [33], but few are reported in redox flow batteries.

Metal ions are also widely used as additives of electrolytes for electrochemical energy system. Antimony (Sb) has the advantages of low cost, good chemical stability, and high catalytic activity, such that it is widely used in the field of electrocatalysis and battery [23, 34]. In 2015, Shen et al. introduced SbCl₃ into a vanadium redox flow battery (VRFB) [35]. The work shows that the added SbCl₃ can improve the electrochemical activity and redox kinetics of V(III)/V(II).

In this chapter, the effects of electrolyte additives on nonaqueous redox flow batteries are introduced. The additives include CO₂ gas, ethyl acetate/dimethyl carbonate (EC/DMC) supporting electrolyte, and antimony ions. The effects were studied by means of viscosity test, cyclic voltammetry (CV), electrochemical impedance spectroscopy (EIS), and charge-discharge tests. The results here disclose an effective and convenient approach to improve the cell performance of nonaqueous redox flow batteries.

2. Materials, components, and operation parameters

2.1 Preparation of electrolyte

The DES electrolyte could be prepared by combining choline chloride (Aladdin, 98%) and urea (Sinopharm Reagent 57-13-6, 99%), and the molar ratio is 1:2. The solution at 120°C with a magnetic stirrer is heated and stirred until it formed a colorless and transparent liquid, this mixture is also known as “reline,” and the temperature of liquid was also reduced to the room temperature. With long-term placement, the DES would appear some white crystalline precipitate, so it needed to be heated over 50°C in advance of the experiment; this process should proceed on the magnetic stirrer for near 30 minutes, and the rotor’s rotation promotes the crystalline precipitate’s dissolution. When finishing the experiment, DES should be kept in the sealed glass jar timely to avoid pollution caused by water vapor and oxygen in the air. The active material FeCl₃ (Sinopharm Reagent 7705-08-0, 99%) with a concentration of 0.1 mol L⁻¹ was added into reline, and the mixture at 120°C was heated and stirred to obtain the electrolyte. Vacuum dried the prepared electrolyte for 24 hours before the start of experiment. Divide the solution into two portions, one portion serving as the pristine and the other one being fed with 0.1 MPa of CO₂ (with the purity of 99.99%). The EC (Macklin 98%) and DMC (Macklin 99%) mixture were prepared by 1:1 vol.% and stirred evenly when adding into the DES electrolyte. For the ion additive, the SbCl₃ (99%, Sinopharm Chemical Reagent Co., Ltd.) was added into the negative DES electrolyte at a concentration of 5, 10, 15, and 20 mM, respectively.

2.2 Viscosity measurement

Viscosity measurements were conducted with a “DV-2 + PRO” digital viscometer (Shanghai Nirun Co., Ltd.). The electrolyte was placed on a thermostatic dry heater, and the temperature of the solution was measured by a thermocouple thermometer. When the electrolyte reached the predetermined temperature, measure three times the viscosity at each temperature point, and take the average.

2.3 Electrochemical characterizations

Cyclic voltammetry (CV) and electrochemical impedance spectroscopy (EIS) were operated on Chenhua® CHI600 electrochemical workstation. These measurements used a traditional three-electrode system, its working electrode was a 5-mm-diameter glassy carbon electrode, a platinum electrode was used as counter electrode, and the reference electrode was a saturated calomel electrode together with a salt bridge which was filled with the saturated potassium chloride solution. Before each test, polish the glassy carbon electrode on the deerskin with the 0.2-mm aluminum powder, then place the polished electrode in deionized water, and clean it with ultrasonic waves. The CV scan was performed in the range of -0.7–0.9 V for the electrolyte in the case of with and without CO₂. Before the measurement, purge the electrolyte with nitrogen for 15 minutes in order to remove oxygen which dissolved

in the electrolyte. The CVs were measured at 25, 35, and 45°C, respectively, and at each temperature the CV was tested three times. Simultaneously, in the electrochemical impedance spectroscopy measurements, the sinusoidal excitation voltage suitable for the cells was 5 mV. The frequency was in the range of 0.01 Hz–100 kHz. The potential was settled at 0.15 V in order to ensure similar polarization.

3. Effect of carbon dioxide additive

3.1 Cyclic voltammetry

The cyclic voltammograms of 0.1 M FeCl₃ in reline DES at different temperatures with and without 0.1 MPa CO₂ are shown in **Figure 1**. The result indicates that in the range of -0.7–0.9 V with the scan rate of 25 mV s⁻¹, there are two peaks: one is the oxidation peak and the other one is the reduction peak, and the position does not change basically where the peaks appear. For example, in the case of 25°C, the pristine electrolyte's oxidation and reduction peaks appeared at 0.32 and 0.032 V, respectively. After the CO₂ is being introduced, the electrolyte's oxidation peak appeared at 0.318 V and the reduction peak appeared at 0.033 V. This means that the introduction of CO₂ does not affect the electrolyte composition because there is no generation of new material and it does not substantially affect the redox reversibility of the electrolyte. (The physical absorption of CO₂ is also confirmed in reline DES.) On the basis of the redox peak currents, after the CO₂ has been introduced, the peak current does not change significantly. In the case of 25°C, the pristine electrolyte showed the oxidation peak current density of 0.176 mA cm⁻², and in this case, the reduction peak

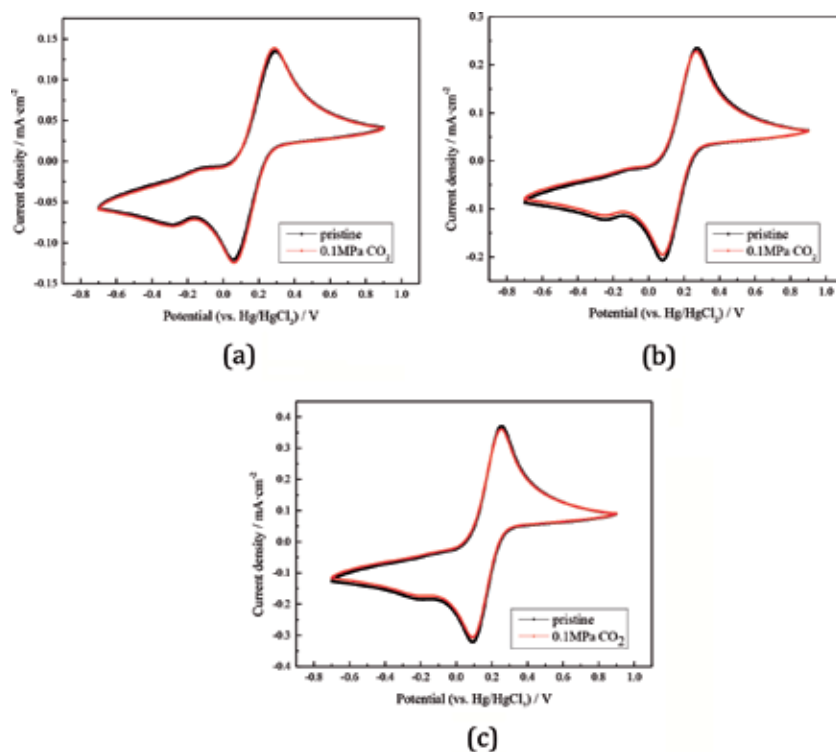


Figure 1. Cyclic voltammograms of 0.1 M FeCl₃ in reline DES with and without 0.1 MPa CO₂ at different temperatures: (a) 25°C, (b) 35°C, and (c) 45°C.

current density was $-0.158 \text{ mA cm}^{-2}$. After introducing CO_2 , they became 0.178 and -0.16 mA cm^{-2} , respectively. The result shows that the rate of redox reaction of Fe(II)/Fe(III) redox couple in DES changes little when CO_2 is being added in.

3.2 Electrochemical impedance spectroscopy

Electrochemical impedance spectroscopy (EIS) was carried out to further investigate how the addition of CO_2 influences the electrochemical performance of Fe(III) ion in DES electrolyte. The Nyquist plots of Fe(III) in DES electrolyte at different temperatures with and without CO_2 are shown in **Figure 2**. Each plot shows a similar illustration: in the high-frequency region, there is a semicircle and in the low-frequency region, there is a straight line upward. They correspond to the transfer reaction of charge at the interface of electrode/electrolyte and the diffusion of iron species in the electrolyte, respectively, and this result suggests that electrochemical reaction and diffusion steps mix-control the Fe(III)/Fe(II) redox reaction [36]. There is a distance from the crossing of the semicircle's left end and the abscissa to the origin, which is the ohmic resistance of the electrolyte, and the semicircle's diameter is the electrochemical reaction resistance of the electrolyte. In order to determine the ohmic resistance and the electrochemical reaction resistance precisely before and after adding 0.1 MPa CO_2 to the reline DES which contains 0.1 M FeCl_3 in case of different temperatures, the data were fitted and the straight line in **Figure 2** showed the results. **Figure 2** shows a simplified equivalent circuit; the resistance of the ion migration process in the solution is represented as R_s , that is to say, the ohmic resistance of the solution. R_t is the resistance of electrochemical reaction, the resistance of the electron transfer step. CPE represents

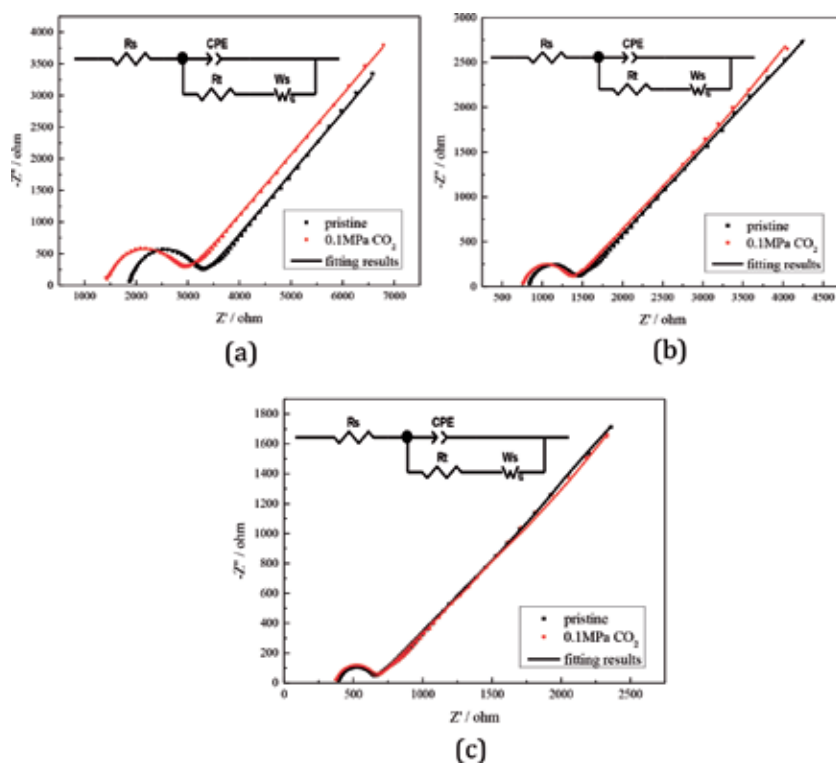


Figure 2. Nyquist plots of the electrolyte with and without CO_2 at different temperatures and the corresponding equivalent circuit: (a) 25°C , (b) 35°C , and (c) 45°C .

Temperature (°C)	<i>R_s</i> (ohm)		<i>R_t</i> (ohm)	
	Pristine	0.1 MPa CO ₂	Pristine	0.1 MPa CO ₂
25	1867	1409	1337	1446
35	834.7	757.5	560.6	587.3
45	390.2	373.2	251.3	277.8
55	233.6	227.6	129.3	149

Table 1.

The parameters obtained from fitting the EIS plots with the equivalent circuit for carbon dioxide additive.

the double-layer capacitance of the interface, simulating the process of the double layer in case of charge and discharge. *W_s* stands for the concentration polarization impedance, which simulates the liquid phase's mass transfer.

The Z-view simulation helps to obtain the parameters of the equivalent circuit, which are listed in **Table 1**. It can be found that the resistance *R_s* of the electrolyte decreases after the addition of 0.1 MPa CO₂. In detail, at the temperature of 25°C, it decreases from 1867 to 1409 ohm. The solubility of CO₂ in the electrolyte will decrease when the temperature increases, so the decline percentage of *R_s* becomes small, and it is consistent with the trend of viscosity. What is more, the electrochemical reaction resistance of the solution slightly increases, implying that the addition of CO₂ would slow down the charge transfer process of the electrolyte solution. The redox flow battery with DES electrolyte adding CO₂ has a little-changed overall performance compared with the pristine DES electrolyte.

4. Effect of EC/DMC supporting electrolyte

4.1 Cyclic voltammetry

The cyclic voltammograms of 0.1 M FeCl₃ in reline DES without and with EC/DMC are shown in **Figure 3**. The volume of the tested DES electrolyte is 40 ml. The result indicates that with the scan rate of 50 mV s⁻¹ in the range of -0.7–1.2 V, there appear only one oxidation peak and only one reduction peak. The position of the peak does not distinctly change with the addition of EC/DMC. After the introduction of EC/DMC (4 ml, 10% vol.), the oxidation peak and the reduction peak shift left and right for <50 mV, respectively. This suggests that the introduction of EC/DMC neither affects the electrolyte composition nor substantially affects the redox reversibility of the electrolyte. In terms of the redox peak currents, after the introduction of EC/DMC, the peak current increases for <10%. The result implies that the rate of redox reaction of Fe(II)/Fe(III) redox couple in DES does not change remarkably with the addition of EC/DMC.

4.2 Electrochemical impedance spectroscopy

The Nyquist plots of Fe(III) in DES electrolyte with and without EC/DMC are shown in **Figure 4**. For the pristine DES, the plot shows a semicircle in the high-frequency region, and in the low-frequency region, there is a straight line upward; the semicircle corresponds to the charge transfer reaction at the electrode/electrolyte interface, and the straight line upward corresponds to the diffusion of iron species in the electrolyte, suggesting electrochemical reaction and diffusion steps mix-control the Fe(III)/Fe(II) redox reaction. With the addition of EC/DMC,

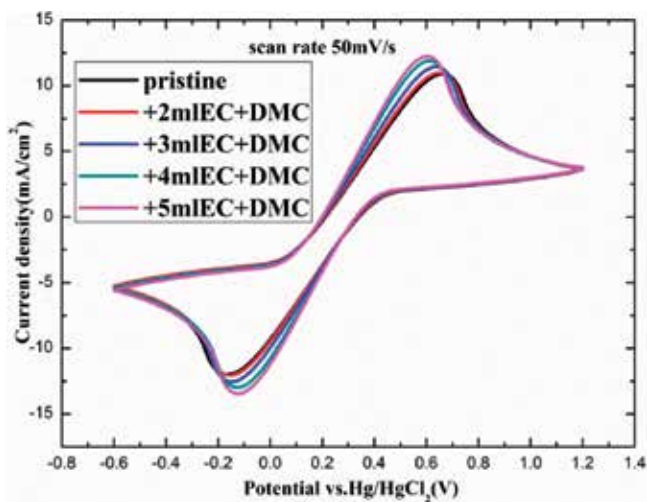


Figure 3. CV curves of different concentrations of EC/DMC additive in DES with $0.1 \text{ mol L}^{-1} \text{ FeCl}_3$ with a scan rate of 50 mV s^{-1} .

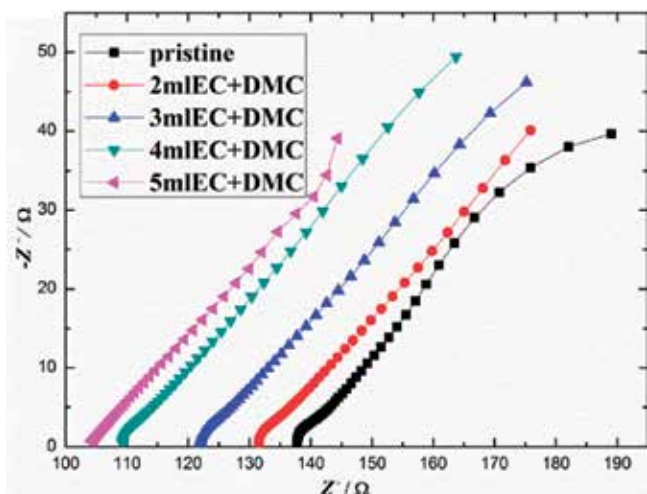


Figure 4. AC impedance spectra for different concentrations of EC/DMC in DES with $0.1 \text{ mol L}^{-1} \text{ FeCl}_3$.

the radius of semicircle reduces, suggesting the charge transfer reaction becomes diffusion-controlled. With addition of more EC/DMC, the ohmic resistance (R_s) of the DES electrolyte becomes smaller. For example, for the pristine DES, the R_s is 137.9Ω ; for the electrolyte with 3 ml EC/DMC, it is 122.2Ω ; and for the DES with 5 ml EC/DMC, it reduces to 103.4Ω . The electrochemical reaction resistance (R_t) almost keeps unchanged with the addition of EC/DMC.

The Raman spectroscopy shows that the introduction of EC/DMC does not change the shape of spectrum significantly (Figure 5). The peak near 3000 cm^{-1} is a result of the overlap of the characteristic peaks of choline chloride and ethylene glycol (the main components of DES), while a new characteristic peak appears around 895 cm^{-1} when EC/DMC is added into the DES electrolyte, which can be attributed to the symmetrical stretching vibration of C-O-C bond when aliphatic ethers exist in the nonaqueous solution [33]. The reduction of ohmic resistance after the addition of EC/DMC should be the result of the stretching vibration of C-O-C bond.

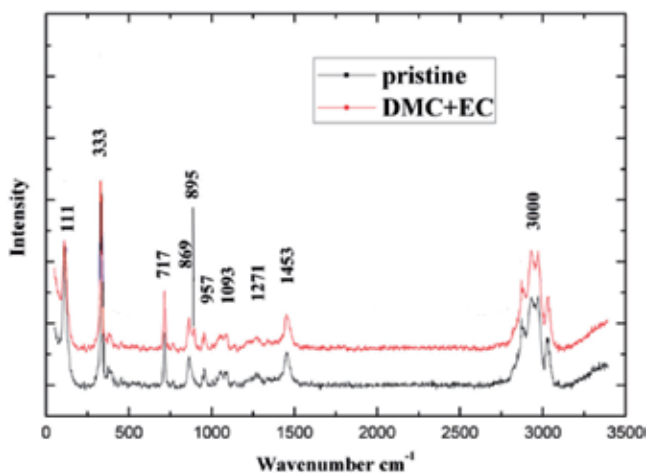


Figure 5.
Raman spectra of solvents without and with EC/DMC additive.

5. Effect of antimony ions

Inspired by the use of antimony ions as the additive in VRFBs, the same ions are tried to be the additive in DES electrolyte nonaqueous RFBs. The active materials used in negative side electrolyte are V(III)/V(II) redox ions.

5.1 Cyclic voltammetry

The cyclic voltammetry curves of negative electrolyte containing 0.1 mol L⁻¹ VCl₃ with different concentrations of SbCl₃ are shown in **Figure 6**, and the scanning rate is 25 mV s⁻¹. It shows two obvious peaks corresponding to V(III)/V(II) redox couple. A small peak appears at the position of -0.2 V, and since there is no peak in DES, thus the small peak at -0.2 V should be caused by impurities in the raw materials. In addition, there is no new peak, which further proves that after

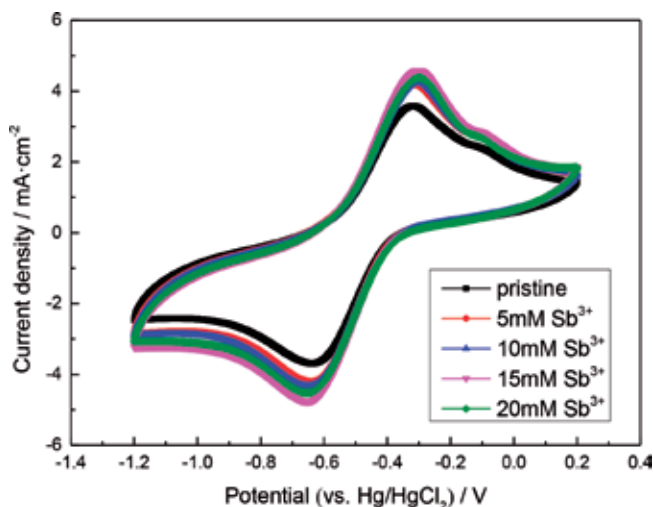


Figure 6.
Effect of Sb³⁺ on CV curves of 0.1 M VCl₃ in DES at the scanning rate of 25 mV s⁻¹.

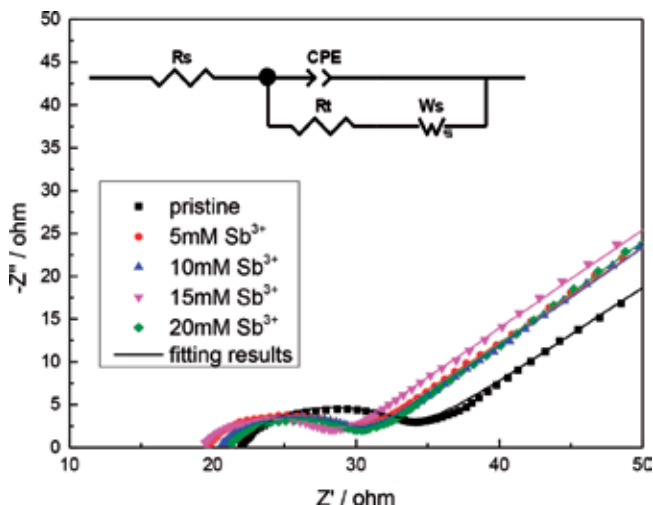


Figure 7. Nyquist plot of 0.1 M VCl₃ in DES with different concentrations of Sb³⁺ ions.

the addition of Sb³⁺ ions, there is no chemical reaction with V(III) ions to generate a new substance. For the pristine electrolyte, the peak current densities were 3.583 and $-3.691 \text{ mA cm}^{-2}$, respectively. After the introduction of Sb³⁺ ions, both of them increase and reach the maximum (4.589 and $-4.764 \text{ mA cm}^{-2}$, respectively) when the concentration of Sb³⁺ ions is 15 mM. This indicates that the introduction of Sb³⁺ ions can accelerate the redox reaction rate of the battery and increase the collision between ions which makes it easier to overcome the activation energy and realize the electrochemical reaction [37].

5.2 Electrochemical impedance spectroscopy

The influence of SbCl₃ on the electrochemical properties of negative electrolyte was further investigated by EIS. The Nyquist plots of electrolyte without additive and with different concentration of SbCl₃ are shown in **Figure 7**. The combination of semicircle and the straight line upward suggests that the redox reaction of vanadium is mix-controlled by electrochemical polarization and concentration polarization [38]. **Figure 5** shows the corresponding simplified equivalent circuit, where W_s and CPE represent the concentration polarization impedance and double-layer capacitance of the solution, respectively.

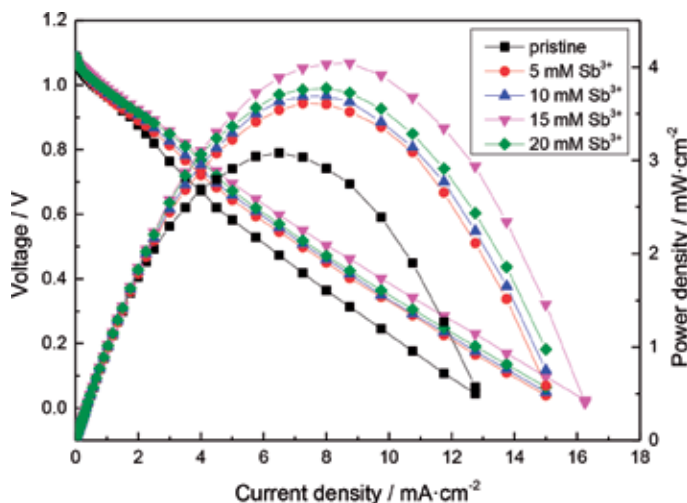
It can be seen that the R_s and R_t of electrolyte decrease with the addition of different concentrations of SbCl₃ and reach the minimum when the concentration is 15 mM. The corresponding parameters of the equivalent circuit obtained by the Z-view simulation are shown in **Table 2**. The R_s and R_t of the solution with 15 mM SbCl₃ were the smallest; they were 19.41 and 8.95 ohm cm^{-2} , respectively, lower than that of the pristine electrolyte (22.03 and 11.57 ohm m^{-2}). The reduced electrochemical reaction resistance indicates that the charge transfer process of the electrolyte is accelerated, which reflects the higher electrochemical reaction rate. This is probably owing to the adhesion of Sb to the electrode and its catalytic effect. The increased CPE and W_s suggest that the Sb³⁺ in the electrolyte is able to promote the absorption and diffusion of V ions. The results further confirm that the addition of Sb³⁺ can improve the electrochemical reaction of V(III)/V(II).

In order to investigate the influence of the addition of SbCl₃ on the power density of the battery, the polarization curve of the flow battery was measured (the active material is FeCl₃ in positive side electrolyte). As shown in **Figure 8**, when

Concentration of Sb^{3+}	R_s (ohm cm^{-2})	R_t (ohm cm^{-2})	CPE (F cm^{-2})	W_s
Pristine	22.03	11.57	7.218×10^{-4}	0.5338
5 mM	20.72	9.89	9.86×10^{-4}	0.5381
10 mM	20.67	9.50	1.01×10^{-3}	0.5478
15 mM	19.41	8.95	1.15×10^{-3}	0.5581
20 mM	21.15	9.11	1.06×10^{-3}	0.5492

Table 2.

The parameters obtained from fitting the EIS plots with the equivalent circuit for antimony ion additive.

**Figure 8.**

Polarization curves of batteries with different concentrations of Sb^{3+} ions.

the concentration of Sb^{3+} ions increases, the maximum current density and maximum power density increase first and then decrease, and when the concentration reached 15 mM, they reached the maximum (16.25 mA cm^{-2} and 4.04 mW cm^{-2} , respectively), higher than those of pristine electrolyte (12.75 mA cm^{-2} and 3.08 mW cm^{-2}). From these experimental results, it can be seen that the electrochemical performance of V(III)/V(II) redox couple has been improved due to the adhesion of Sb ion to the electrode and its catalytic effect.

5.3 Physicochemical measurements

To explore the mechanism of Sb ions to improve the electrochemical performance of electrolytes, the surface morphology of graphite felts obtained after charging-discharging cycle was characterized by SEM. **Figure 9** shows that some particles adhere to the surface of graphite felt after the addition of SbCl_3 .

With the increased concentration of SbCl_3 , the particles on the surface of graphite felt increased. In order to analyze the specific composition of the observed ions, the energy-dispersive X-ray spectroscopy (EDX) was used to identify them. As shown in **Figure 10**, the transverse coordinate is the energy, and the vertical coordinate is the relative content of elements. The results of EDX show that the elements on the pristine surface of graphite felt are only C, O, V, and Cl and the particle detected after the addition of additives is Sb. Corresponding to the energy of 4.0 keV, the content of Sb on graphite felt increases gradually with the increased concentration of

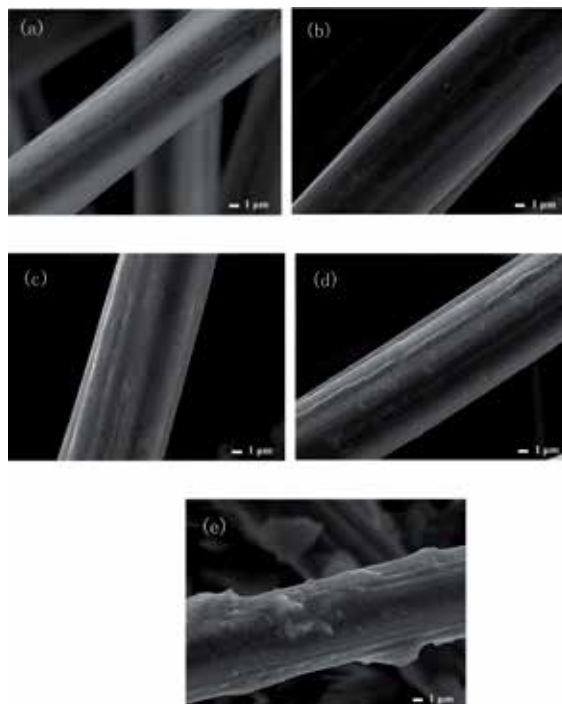


Figure 9. The FESem images of graphite felt electrode after cycling: (a) pristine, (b) 5 mM Sb^{3+} , (c) 10 mM Sb^{3+} , (d) 15 mM Sb^{3+} , and (e) 20 mM Sb^{3+} .

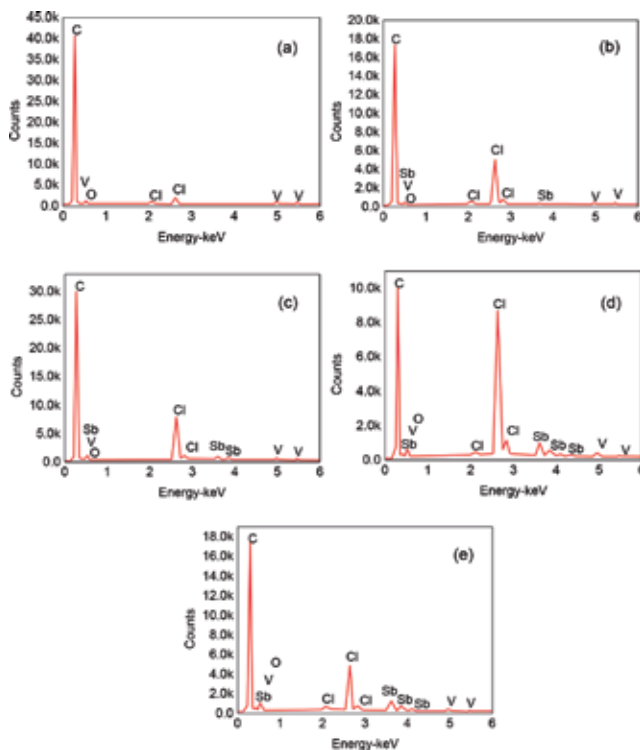


Figure 10. EDX spectrogram of ions on the surface of graphite felts: (a) pristine, (b) 5 mM Sb^{3+} , (c) 10 mM Sb^{3+} , (d) 15 mM Sb^{3+} , and (e) 20 mM Sb^{3+} .

SbCl₃. The results suggest that the enhancement of the battery performance is owing to the catalytic effect of Sb ions. However, when the concentration was 20 mM, the accumulation of ions is more serious, which would result in partial pore blockage of graphite felt. Therefore, when the concentration of Sb³⁺ ions further increases, the electrochemical performance of the battery decreases slightly.

6. Conclusions

The effects of three kinds of additives including carbon dioxide gas, EC/DMC, and Sb³⁺ ions on the electrochemical performance of nonaqueous DES electrolyte redox flow batteries are explored. The ohmic resistance of the deep eutectic solvent (DES) electrolyte decreases significantly when adding carbon dioxide gas and EC/DMC, and the percentage of reduction increases with the volume percentage of EC/DMC in electrolyte, while for these two additives, the reaction kinetics almost keeps unchanged.

With CO₂ in DES, the electrochemical reaction resistance increases about 10%. For EC/DMC additive, the electrochemical reaction resistance almost keeps the same no matter the amount of additive in electrolyte. For the additive of Sb³⁺ ions in DES electrolyte, the electrochemical reaction kinetics of active redox couple is enhanced, the diffusion coefficient of active ions increases, and the charge transfer resistance decreases. The electrodeposited Sb³⁺ ions on electrode surface contribute a catalytic effect on the electrochemical reaction. However, due to the trade-off between the enhanced kinetics and reduced active surface area, the optimum concentration of Sb³⁺ ions is found to be 15 mM. In addition, the flow battery assembled with negative electrolyte containing Sb³⁺ ions exhibits 31.2% higher power density. The results in this chapter provide a simple yet effective approach to promote the cell performance of nonaqueous redox flow batteries.

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Conflict of interest

There is no conflict of interest to be declared.

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Section 3

Redox and Fish Welfare

Redox Balance Affects Fish Welfare

Sergio Sánchez-Nuño, Teresa Carbonell and Antoni Ibarz Valls

Abstract

Aquaculture is a growing industry that is increasingly providing a sizable proportion of fishery products for human consumption. Thus, in the last years, several efforts are made in improving fish welfare. As well as in the rest of vertebrates, fish welfare is sensible to a balanced redox status. Numerous inputs like diet and environmental factors could alter this balance. In this sense, the last feeding strategies are focused on developing a more sustainable aquaculture, trying to maintain a redox balance. On the other hand, under culture conditions, animals cannot migrate to more favourable conditions, and environmental stress is one of the most relevant inputs that could compromise redox balance. This chapter is focused on the review of last works in redox balance analysis in Mediterranean aquaculture species and is organized as follows: (1) redox reactions on poikilotherms versus homeotherms; (2) effect of feeding strategies and environmental stress in fish redox balance; and (3) wide vision in fish redox balance.

Keywords: antioxidant enzymes, glutathione redox cycle, lipoperoxidation, protein oxidation, Mediterranean aquaculture

1. Introduction

In the recent decades, the increase in demand of fish products has boosted the development of aquaculture, being today responsible of the major supply of fish for human consumption. Currently, aquaculture is growing faster than other major food production sectors. In 2016, 88%, more than 151 million tons (t) of the fish produced was destined for human consumption (FAO). Thus, the potential of oceans and inland waters could be fundamental for human nutrition in the coming years, due to the expected demographic increase.

Classically, the vast majority of aquaculture research have been focused on growth studies, feed efficiency, larval maturation or fillet quality. However, as in all intensive animal exploitation, fish culture presents different alterations and pathologies affecting fish welfare, causing great economic losses to the aquaculture sector. Rearing conditions in sea cages expose animals to several stressful inputs like crowding, feed competence, predators and environmental parameters (tides, salinity, temperature, etc.). These stressful conditions affect fish welfare, being more susceptible to infections or even triggering mortality [1, 2], causing important economic loss. To evaluate the individualized effect of each of the inputs and also to test new feeds, aquaculture research applies indoor models to evaluate the cellular and physiological responses. Therefore, a growing interest about fish welfare exists, being the oxidative stress and the fish redox status a new focus of research.

Like to the studies in mammals' species, the most of fish approaches on redox aquaculture subjects were focused in liver as the main physiological organ. Liver shows powerful enzymatic antioxidant machinery, it is involved on glutathione synthesis and it is a main target of reactive oxygen species (ROS). However, digestive tract, white and red muscle even plasma are of a novel targets for redox studies in fish.

Despite the bibliography reporting redox markers in the last years are increasing, there are only few works tackling on the redox balance and the consequences of its alteration in fish welfare. This chapter aims to evaluate the most relevant and recent studies, and the advances of oxidative status, antioxidant defences and global welfare in fish. Along the chapter we will be focused on the studies which report dietary effects and environmental challenges on fish culture.

2. Redox reactions on ectotherms versus endotherms

2.1 Definition of oxidative stress

Oxygen Free Radicals are highly reactive species which are known to be the major factor in oxidative cell injury via the oxidation and subsequent functional impairment of lipids, carbohydrates, proteins and DNA. In the 1950s, free radicals were first identified in biological systems and were proposed to be involved in pathological processes [3]. The major source of intracellular free radicals is mitochondria due to the presence of an electron transport chain [4, 5], which consumes 85–90% of the oxygen utilized by cell [4, 6]. While passing through the mitochondrial electron transport chain, up to 2% of the total oxygen consumed undergoes one-electron reduction to generate superoxide anion radicals ($O_2^{\cdot-}$) and hydrogen peroxide (H_2O_2). This hydrogen peroxide may lead to hydroxyl radical (OH^{\cdot}), the most reactive free radical produced in biological systems, with the participation of transition metals in the Haber-Weiss reaction [7]. In addition, different stressors, particularly those induced by environmental physical and chemical factors were reported to increase levels of free radicals. As research on free radicals focused on oxygen radicals, with some other forms of non-radical active oxygen, they are collectively referred to as reactive oxygen species (ROS).

As the formation of reactive oxygen species (ROS) is a part of natural cellular oxidative metabolism, the question if living organisms possess regulated enzymatic systems to defend against ROS, suddenly arises. This was first confirmed by McCord and Fridovich [8] who discovered the enzyme superoxide dismutase (SOD) and demonstrated that living organisms have developed protective mechanisms against ROS. Over time, this was supported by continuing discoveries of several mechanisms by which ROS can be neutralized: antioxidant enzymes and low molecular mass antioxidants. During normal oxidative metabolism ROS are produced continually, but they are scavenged by superoxide dismutase (SOD), glutathione peroxidase and catalase [9]. Other small molecular antioxidants: glutathione, ascorbic acid and α -tocopherol are also involved in the detoxification of free radicals. Those reported evidences lead to Helmut Sies [10] to first propose the following definition of oxidative stress as 'imbalance between oxidants and antioxidants in favour of the oxidants, potentially leading to damage'. Oxidative stress was considered to be harmful, while antioxidants provided defence and prevention of tissue damage. However, ROS were recently found to play signalling roles not only in ROS-related processes, but in many basic functions such as fertilization, growth, and differentiation [11–14].

2.2 Redox balance

We have described how reactive oxygen species (ROS) can be both harmful and beneficial. Consequently, under physiological conditions, the cellular redox equilibrium is tightly regulated on the one hand by pro-oxidants and on the other by enzymatic and non-enzymatic antioxidants (**Figure 1**). Due to the central role of ROS in many pathologies, restoring the redox balance forms an innovative target in the development of new strategies for treating several conditions. For example, Coenzyme-Q and its redox status -that was mostly found in the reduced form- have been proposed as an adaptation to different thermal environments in Antarctic fishes [15], and to reflects species-specific ecological habits and physiological constraint associated with oxygen demand represent an adaptation to environmental oxygen availability in coral reef fishes [16]. Recently, the determination of the redox balance of liver Coenzyme-Q from fish has been observed to have a potential, based on physiological principles, to be used as a practical biomarker for polycyclic aromatic hydrocarbon (PAH) contamination in aquatic biotopes [17].

The main marker of oxidative damage in fish tissues have been considered as lipid peroxidation (LPO, usually measured as ThioBarbituric Reactive Substances, TBARS) [18–20]. However, the application of mammals' techniques to measure the direct oxidation of the amino acid side chains, so-called the Advanced Oxidation Protein Products, (AOPPs) or/and the tissue accumulation of 4-hydroxynonenal (4-HNE) cross-linked proteins are novel approach in the study of oxidative insult in fish species [21].

To cope with the oxidative damage resulting from metabolism, animals use non-enzymatic defences, such as thiol groups and glutathione, and enzymes with antioxidant activity [1, 20, 22]. Thus, in fish as in mammals, antioxidant liver capacity has been classically measured via total glutathione, (tGSH) and its oxidized and reduced forms (GSH and GSSG, respectively), and via the main antioxidant enzyme activities: superoxide dismutase (SOD), catalase (CAT), glutathione peroxidase (GPX) and glutathione reductase (GR).

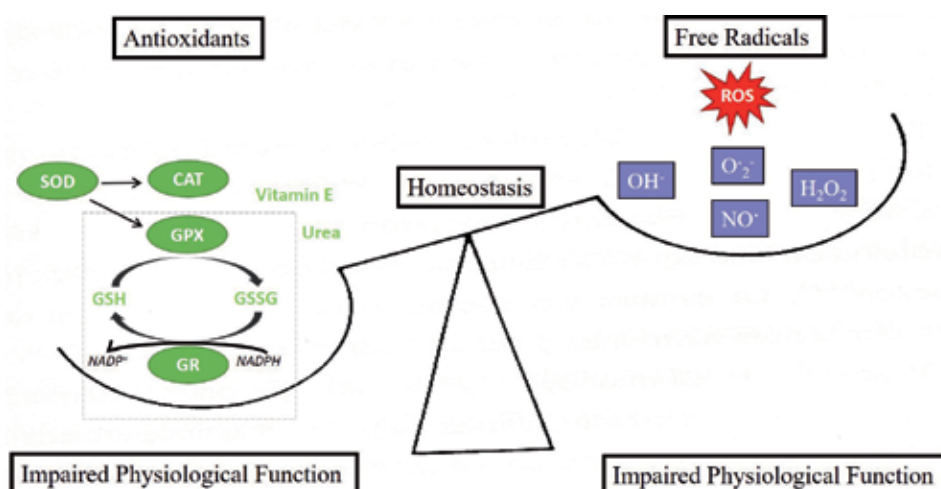


Figure 1.
Homeostasis in redox balance.

2.3 Comparative studies: ectotherms versus endotherms

The generic term 'fish' comprises an extremely diverse group of vertebrates, which represents 40% of the world's vertebrates. Fish are adapted to aquatic environment, showing a wide type of adaptations to different environmental conditions of temperature, salinity, oxygen level and water chemistry. To survive in such diverse environments, fish need high adaptive potential. If it is overwhelmed, organisms may enter stress conditions. The most studied environmental stress conditions in aquatic environments include changes in salinity, ion composition, and temperature and oxygen availability. Recently, they also included pollutants exposure due to human activity.

If the previous studies of comparative physiology were focused on the fish availability of O₂, the generation of ROS and its harmful consequences are currently taken into account. In fishes, the main physiological source of ROS is also the mitochondria, and the mechanism of ROS production similar to that of mammal. However, the fraction of total mitochondrial electron flux that generate H₂O₂ (the fractional electron leak), was far lower in rat than in all the ectothermic fishes assayed [23]. Results previously published concluded that mitochondria of true endotherms (such as birds and mammals) produce lower rates of ROS generation compared to fish and showed higher levels of antioxidant enzymes compared to fish [24].

Despite similarities in mitochondrial coupling mechanisms and proton leakage, differences in mitochondrial function between mammals and fish have been reported. A greater phospholipid unsaturation, the presence of cardiolipin and the absence of cholesterol in the mitochondrial membranes of fish can establish different aspects of mitochondrial functionality in fish. In fact, the presence of the phospholipid cardiolipine and the absence of cholesterol may confer a high structural flexibility in fish mitochondria. Moreover, differences in membrane phospholipid composition involving polyunsaturated fatty acids (PUFA) may play a role in the proton leak across the mitochondrial membranes (which can explain greater proton leak in endotherms when compared to ectotherms) and in the lipid peroxidation process. It has been previously demonstrated the correlation between the consumption of polyunsaturated fatty acid diet and the enhancement of endogenous lipid peroxidation, in rats [1, 25, 26]. As the increased unsaturation of fatty acids leads to increased parameters of oxidative stress damage, this increases the oxidative challenge to fish tissues. However, some important differences in the lipid composition of membranes have been reported for phylogenetic distinct marine fish species [27]. In the referred work, the elasmobranch *Raja erinacea* showed lower percentage of polyunsaturated fatty acids when compared to non-elasmobranch species. Fishes of the Antarctic seas showed relatively high proportion of polyunsaturated fatty acids in mitochondria [28], which make them prone to lipid peroxidation. Indeed, reported TBARS levels are much higher in fish liver than in mammals [24].

As reported above, all aerobic forms of life developed antioxidant defences. Both, low-molecular weight antioxidants and antioxidant enzymes like catalase, superoxide dismutase and glutathione-dependent enzymes, have been detected in different fish species [1]. Many studies confirm that enzymatic antioxidant activities in fish were lower than in endotherms. As fish refers to different evolved species, some studies have been performed to determine whether antioxidants correlate with phylogenetic position [29]. Marine fishes showed high levels of the antioxidant vitamin E [30] and elasmobranchs compensate limited antioxidant enzymes with high levels of glutathione and urea [31]. It seems that low molecular weight antioxidants appeared early in evolution to later develop enzymatic antioxidant systems.

3. Advances in redox balance of temperate fish species

3.1 Redox balance in feeding strategies

Usually, the main aim of the diet trials in fish pursue to improve growth performance as well as food conversion and efficiency, guaranteeing a high-quality product, reducing fish mortality and with economic positive gains. Recently, feeding studies include redox balance markers as additional indicators of the fish physiological status. **Table 1** represents the most relevant feeding strategies in Mediterranean fish related to redox balance.

	Tissue	Diet strategy	Oxidants	Antioxidants
Diet effect				
<i>Dicentrarchus labrax</i>	Liver, intestine	Soy based diets and Taurine [40]	LPO	SOD, CAT
	Liver, intestine	Substitution diets and carbohydrates reduction [32]	LPO	SOD, CAT, GR, GPX, G6PDH, GSH and GSSG
<i>Sparus aurata</i>	Liver	Supplemented diet Met and Tea [41]	LPO	SOD, CAT, GR, GPX, G6PDH, GSH and GSSG
	Mucus, gut, skin	Palm fruit extract and probiotics ⁺ [43]	LPO, H ₂ O ₂	SOD, CAT, GR
	Intestine	Sprayed diet porcine protein [42]	TBARS	CAT, GR, GST, GPX
	Liver, intestine	Soybean and wheat with arginine [39]	LPO	SOD, CAT, GR, GPX, G6PDH
	Liver, intestine	Soybean and wheat with glutamine [38]	LPO	SOD, CAT, GR, GPX, G6PDH
	Liver, intestine	Substitution diets and carbohydrates reduction [34]	LPO	SOD, CAT, GR, GPX, G6PDH, GSH and GSSG
	Liver	Soybean replacement [36]		SOD, CAT, GR, GPX, GST
<i>Dentex dentex</i>	Liver, white muscle	Soybean replacement supplemented with Met and phosphate [37]		SOD, CAT, GR, GPX, GST
	Liver, white muscle	Different carbohydrates and carbohydrates amount [35]	LPO, carbonylated proteins	SOD, CAT, GR, GPX, G6PDH
Diet to enhance welfare				
<i>Dicentrarchus labrax</i>	Liver, intestine	Substitution diets and carbohydrates reduction [33]	LPO	SOD, CAT, GR, GPX, G6PDH
<i>Solea senegalensis</i>	Liver	Reduced dietary proteins ^{**} [19]	LPO	SOD, CAT, GR, GPX, G6PDH
<i>Sparus aurata</i>	Liver, plasma	Lipid reduction ^{**} [21]	LPO, AOPP	SOD, CAT, GR, GPX, GSH and GSSG
<i>Scophthalmus maximus</i>	Liver	Prebiotics ^{**} [53]	LPO	SOD, CAT, GR, GPX, G6PDH
⁺ Gene expression of antioxidant enzymes. [*] To enhance the response to handling stress. ^{**} To enhance the response to thermal stress.				

Table 1.
 Last decade works related to feeding strategies in Mediterranean teleost fish.

3.1.1 Fish oil reduction

During the last two decades several feeding strategies and economic needs have been promoted the reduction of total protein and the substitution of both fish meal and fish oil for other sources such as vegetable, algae and even insects or yeasts. However, a common strategy for the sector cannot be achieved due to the great variability within the biology of fish species concerning, for instance marine versus freshwaters; carnivorous versus herbivorous and omnivorous; temperate versus eurytherms, etc.

The replacement of fish oil (FO) by vegetal oil blend (VO) (20% rapeseed, 50% linseed, and 30% palm oils) would promote lower levels of lipoperoxidation (LPO) products in liver and intestine, together with higher enzymatic activities of GPX and GR in intestine of sea bass, *Dicentrarchus labrax* [32, 33]. When a stressful condition introduced, carbohydrate rich diets also diminished LPO products and increased GR and glucose 6-phosphodihydrogenase (G6PDH) and VO diets enhanced GPX and G6PDH activities [33]. The same diet strategy was conducted in other species such as the gilthead sea bream, *Sparus aurata*, evidencing that the enriched diets with starch carbohydrates promoted the antioxidant defences by reducing oxidized glutathione and lower LPO products [34]. By its way, in common dentex, *Dentex dentex*, higher carbohydrates levels inclusion in diets, increased GPX in liver and white muscle and GR in liver and 18 and 24% and decreased oxidative products as protein carbonylation in liver and LPO in liver and white muscle [35].

In addition to the studies of reducing FO consumption by reducing from VO substitution, some authors had considered that the lipid content of commercial diets must be lowered. Sánchez-Nuño et al. [21] evidenced that the reduction from 18–14% in the lipid content of the diet did not affect *Sparus aurata* growth, glutathione levels or enzyme activities, but did reduce the amount of LPO.

3.1.2 Fish sources reduction in diet formulation

The substitution (total and partial) of fish meal proteins by vegetable sources (soybean and wheat proteins as the main used products in the last decades) seems to be another relevant topic in diet substitution. Although a classic discrepancy exists on the benefits to substitute protein by carbohydrate and its effects on fish growth, for several fish species the carbohydrate inclusion to replace protein would benefit redox status, and if the growth performance is not affected, this strategy could be considered as beneficial for fish welfare.

In gilthead sea bream [36] fed with formulated diets replacing fish meal by soybean protein at 20, 40 and 60% showed a gradually increase of liver antioxidant enzymes activities (SOD, CAT, GPX, GR) according to higher levels of fish meal replacement. Despite any oxidized products were not evaluated, growth performance and immunity markers were negatively affected, suggesting that fish proteins are essential in diet formulation. However, when soybean diets were supplemented with methionine and phosphate fish redox status enhanced significantly [37]. In the same line, glutamine and arginine supplementation would improve deleterious effects of higher fish meal substitutions [38, 39] although with lower benefits observed with methionine inclusion. Taurine supplementation was also proposed to improve fish welfare when fish meal is replaced by vegetable oils but with not clear benefits [40].

Irrespective to sources substitution several studies approached specific supplements to improve the redox balance to benefit fish welfare. A combination of methionine and white tea dry leaves supplementation to a commercial diet were proposed

in gilthead sea bream by [41]. After 4 weeks feeding this diet liver SOD and CAT activities were increased, although no reduced LPO levels or higher glutathione amount were evident.

Other novel techniques and feed strategies were also assayed in fish nourishment studies. For instance, the inclusion of spray-dried plasma from porcine blood (SDPP) has been evaluated because of in mammals evidenced great results in immune and redox status. In fish fed with 3% of SDPP showed lower CAT, GR, and Glutathione S-Transferase (GST) enzymatic activity [42]. Other emerging strategy is to enrich diets with bacterial probiotics and to study its effects also in redox status. A recent study including *Shewanella putrefaciens*, *Pdp11* and *Bacillus* sp. evaluated the gene expression of redox balance markers in gill, intestine and epidermal mucosae [43]. Experimental diets alter the expression of the studied antioxidant genes, primarily in the gill and skin. Furthermore, the tested probiotics and mainly, the palm fruits extracts had significant antioxidant properties especially after feeding for 30 days.

3.2 Redox balance in response to environmental stress conditions

Another of the most relevant aspects in animal culture is the exposure to continuous environmental stressors and, in the most cases, fish are challenged to various types of abiotic or biotic stressors simultaneously. Whereas in the wildlife, fish have the freedom to migrate to locations where environmental conditions are within their tolerance range or to escape from disfavour ones, in culture conditions their confinement makes the escape impossible and entails the need to face up stressors with physiological responses. The classical abiotic and biotic stressors for fish culture are infections, parasites, changes in water salinity, exposure to dissolved heavy metals, the decrease in oxygen availability, the food access limitation, human handling, higher densities and mainly, at temperate latitudes, the natural and seasonal variations in water temperature. From the last two decades, the implications of physiological redox balance to face up culture conditions stressors are of the main interest for scientists and farmers. Some of the most relevant works are summarized in **Table 2** and discussed below.

	Tissue	Environmental stress	Oxidants	Antioxidants
Starvation				
<i>Dicentrarchus labrax</i>	Liver, intestine, white and red muscle	Starvation 1–2 months [44]	LPO	SOD, CAT, GPX
Handling				
<i>Dicentrarchus labrax</i>	Liver, intestine	Handling stress [33]	LPO	SOD, CAT, GR, GPX, G6PDH
Salinity				
<i>Dicentrarchus labrax</i>	Liver	Salinity and ammonia toxicity [45]	LPO, H ₂ O ₂	SOD, CAT, GR, GPX, GSH and GSSG
Hypoxia				
<i>Sparus aurata</i>	Liver, heart	Hypoxia [47]	LPO	CAT, GR, GPX, GST
Temperature				
<i>Dicentrarchus labrax</i>	White muscle	18 versus 24 versus 28°C [52]	LPO	CAT
<i>Solea senegalensis</i>	Liver	12 versus 18°C [19]	LPO	SOD, CAT, GR, GPX, G6PDH

	Tissue	Environmental stress	Oxidants	Antioxidants
<i>Sparus aurata</i>	Liver	8 versus 20°C [50]	LPO NO	Liver proteome
	Liver, heart, white and red muscle	18 versus 24 versus 28°C and CO ₂ [48]	LPO	SOD, CAT, GR
	Liver, heart, white and red muscle	Seasonal fluctuation [51]	LPO	SOD, CAT, GPX, XO
	Liver, plasma	14 versus 22°C [21]	LPO, AOPP	SOD, CAT, GR, GPX, GSH and GSSG
<i>Scophthalmus maximus</i>	Liver	15 versus 20°C [53]	LPO	SOD, CAT, GR, GPX, G6PDH

Table 2.

Last decade works related to environmental stress in Mediterranean teleost fish.

3.2.1 Food deprivation

Food deprivation in wild fish, is a common fact and the physiological impact tends to be less aggressive than in higher vertebrates. Starvation reduces energy metabolism and cellular activity, resulting to lower oxygen consumption which can lead to oxidative stress caused by hypoxia [44]. Due to the economical repercussion for the industry, fasting is widely described for the vast majority of fish, classically focusing in metabolism and growth. However, few studies approach to redox balance and on the consequences of an unbalanced oxidative context. For instance, long-term starvation (1–2 months) in sea bass, *Dicentrarchus labrax* altered the redox balance in red muscle, white muscle, intestine and liver. Moreover, refeeding period has been demonstrated as a crucial and additional stressful period [44]. Alterations in redox balance seem to be tissue dependent, but triggering LPO in liver. However, food deprivation and refeeding enhanced antioxidant enzyme activities in intestine, and decreased SOD activity in red and white muscle, and CAT and GPX in white muscle.

3.2.2 Salinity

In seawater, salinity variations influence physiological processes and condition fish species abundance, being in consequence, one of the most determinant environmental stressors. Some species are tolerant with variable salinities, euryhaline species, and could be related with its migratory behaviour. Thus, the physiological adaptative strategies to cope with the changing environmental salinities were very recurrent on fish biology studies. Recent studies suggested that changes in salinity may also induce oxidative stress compromising antioxidant defences. However, it becomes difficult to extrapolate a solution under culture conditions after evaluating the response to different stressors independently. For that reason, the current trend in salinity studies is to combine different stressors to evaluate the joint response. For instance, [45] studied the combined effects on the sea bass redox balance of the salinity and the High Environmental Ammonia (HEA) The results evidenced the antioxidant defences strength in this specie in low-saline seawaters (up to 10 ppt) remaining unaltered even with increased HEA levels. However, it seems to be a limit at hypo-saline environment (2.5 ppt) in combination with HEA exposure where antioxidant defence were compromised.

3.2.3 Hypoxia

As it was referred above hypoxia is one of the main factors resulting in an oxidative attack in fish as in mammals. However, the mechanisms of hypoxia-induced

oxidative stress remain still unclear. One of the hypotheses supports that a reduction in the mitochondrial electron-transport chain efficiency may contribute to ROS generation [46]. Sustained severe hypoxic conditions could trigger fish mortality. As an example, [47] demonstrated in *Sparus aurata* an increase of LPO, increased CAT activity and reduced GR and GPX hepatic enzymes in response to environmental O₂ fluctuations after an hypoxia exposure. All these effects seem to be mitigated by the dietary supplementation of seaweeds, suggesting its protective role against oxidative stress. The principal causes of hypoxia in the sea are crowding and the increase of water temperature, being the climate change one of the main effectors. Because climate change is currently a trending topic, some researchers have focused their efforts on finding new strategies to mitigate the effects of high temperatures [48].

3.2.4 Temperature

One of the most relevant environmental inputs is thermal variations, being a challenge for poikilothermic animals. When the seawater temperature escapes from the limits of intraspecific tolerance, wild animals can respond in different ways, being the physiological escape (migration) one of the most common responses [2]. Under culture conditions, animals are not able to migrate and are obligated to face these temperatures, forcing an adaptation and implying physiological changes. Focusing on the physiological 'symptoms', loss of appetite would be the first response to stress due to low temperatures [49]. Due to the productive interest and the evidences of the increasingly extreme seasonal temperatures, great efforts have been devoted to improving animal welfare during the thermal changes, being the influence on metabolism and redox balance analysis key topics. In last decade, several studies have introduced novel techniques in fish to evaluate the redox balance. Ibarz et al. [50] approached proteomics to evaluate the cold exposure in sea bream liver. Their results demonstrated that after 10 days at 8°C LPO increased by 50% and antioxidant proteins such as betaine-homocysteine-methyl transferase (BHMT, related with glutathione synthesis), GST and CAT were downregulated, suggesting that this species are very sensitive by low temperatures. The warming response was also evaluated after 10 days at 24 and 28°C, evidencing that growing temperatures also increase LPO and stimulates CAT and GR activities in several tissues like heart, muscle (white and red) and liver [48]. In addition to acute exposure to thermal stress, some studies have focused on the medium-long-term effect of temperature challenge, trying to understand the physiological response. In this way, Sánchez-Nuño et al. [21] described the redox balance behaviour (in liver and in plasma) after 50 days of cold exposure at 14°C. Cold exposure compromised antioxidant enzyme activities mainly CAT and GR, which subsequently affected the glutathione redox cycle and caused an acute reduction in total hepatic glutathione levels. During temperature recovery, antioxidant enzymatic machinery was gradually restored but the glutathione redox cycle was not recovered. Despite field studies are not very common, it was evaluated the effect of seasonal temperature fluctuation in heart, liver and muscle to understand the adapted physiological state, including redox balance [51]. Results evidenced clear seasonal metabolic patterns involving oxidative stress during summer as well as winter, but more prominent during warming because of the increased aerobic metabolism. During cold acclimatization and under increased temperatures LPO was higher.

By its way, [52] evaluated in sea bass white muscle the LPO and CAT activity when increasing temperature from 16–18, 24 and 28°C and maintained during 15 and 30 days, describing that temperature rise increase LPO and CAT activity. The exposure time conditioned the response, evidencing an acclimation after 30 days at

28°C. Moreover, it was evaluated the effect of rearing water temperature in turbot juveniles, *Scophthalmus maximus* (15 days at normal 15°C and higher 20°C), evidencing lower CAT and GPX enzyme activities [53]. In Senegalese sole, *Solea senegalensis*, cold exposure at 12°C increased GR activity and LPO while decreased SOD activity in liver [19]. Moreover, in this specie decreasing protein content in diet from 55–45% worsened redox balance. All these recent studies reinforce the idea that temperature challenges strongly compromise redox balance in fish temperate species.

4. A wide vision of redox balance in fish: looking for new markers

Fish, like all other organisms, must have a balance between the production of oxidative substances (ROS and RNS) and antioxidant defences, and are of particular interest as they experience a multitude of above-mentioned stressors. To protect themselves against the potentially highly damaging oxidants, organisms have evolved a system to either prevent or repair the effects of oxidative stress. Prevention comes in the form of antioxidants, which can either be enzymatic (SOD, CAT, GPX, GR) or non-enzymatic molecules (mainly glutathione and vitamins C and E), carotenoids and other small molecules. These are the most commonly measured oxidative markers and antioxidants in fish biology (recently revised [54]). However, recent advances on redox studies in mammals suggest other markers to be considered widening to associated pathways of redox balance. Some of them should be also considered when studying redox balance in fish. **Figure 2** attempts to provide this broad range of markers also in fish: including markers of protein oxidation levels, metabolic enzymes related to glutathione synthesis, repair/refolding of oxidized proteins or main protein degradation processes (via ubiquitin-proteasome system, UPS, or lysosomal proteolytic fate).

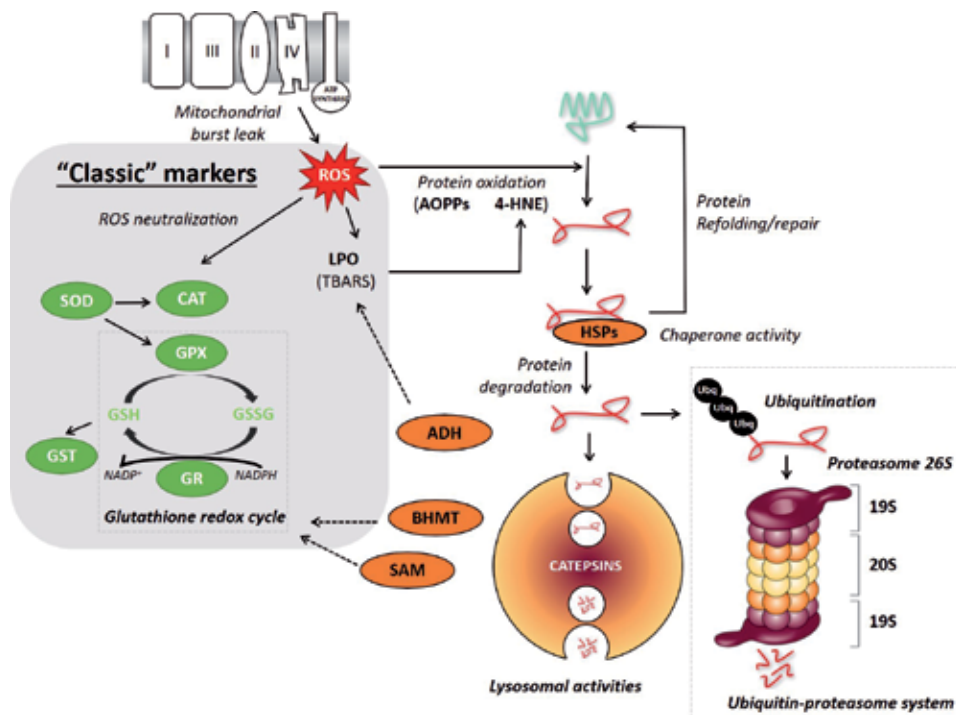


Figure 2.
'Wide view' of redox balance markers.

Beyond the LPO measurements (via TBARS analyses), it was recently reported that advanced oxidation protein products (AOPPs) could act as markers of oxidative stress, resulted from the direct oxidation of the amino acid side chains of proteins as a consequence of metal toxicity in freshwater species [55, 56] or produced at low temperatures in marine species [21]. Another marker recently used in mammals is the accumulation of conjugated proteins with 4-HNE as the major biomarker relating lipoperoxidation and protein oxidation [57, 58]. 4-HNE is the most toxic product of lipid peroxidation reported in mammals damaging proteins by adding covalent adducts and accelerating protein aggregation [59, 60]. Although no data exists in fish on HNE products analyses, a preliminary study in gilthead sea bream would demonstrate the existence of a singular pattern of 4-HNE oxidized proteins in liver with the proteins ranging 40–50 and 75–100 kDa the main target of lipid peroxidation (own data unpublished).

As proteins are the major constituents of cellular organization and metabolism, effects of oxidative attack on protein structure, stability and folding deserve careful consideration in fish species. Several cellular pathways exist which repair and eliminate damaged proteins and thus prevent their accumulation and aggregation. One of the first mechanisms to cope with protein damage is binding with chaperones or 'heat shock proteins' (HSPs). Thus, a few studies recently addressed the changes on HSPs levels/expression in fish when the redox balance is challenged. For instance, it was reported on several fish tissues the expression of HSP70 and HSP90 protein expression levels in response to temperature seasonal challenges [61, 62]. When a protein is irretrievably damaged, its fate is to be recycled via UPS degradation pathways, or to be removed/autophaged via a lysosomal degradation process. Protein degradation via UPS involves two discrete and successive steps: tagging of the substrate protein by the covalent attachment of multiple ubiquitin molecules, and the subsequent degradation of the tagged protein by the 26S proteasome, composed of the catalytic 20S core and the 19S regulator [63]. The capacity to remove damaged proteins by the proteasome may prevent oxidative stress and it has been suggested that this is also part of the antioxidant defences in mammals [64]. In fish which inhabiting permanently temperature-fluctuant aquatic environments, this enzymatic complex could play a key role in antioxidant defence systems [65]. The analysis of UPS system markers is still scarce or null in fish and to obtain a profile of protein-ubiquitination labelling according the MW or the analyses of main proteasome subunits (catalytic 20S core or 19S regulatory) should be of further interest on fish studies related to redox balance.

The aggregation of proteins as a result of the accumulation of cross-linked 4-HNE proteins cannot be degraded through the UPS even could block its correct functioning. Then, lysosome acts to eliminate protein aggregates. The lysosomal system has an elevated non-selective protein degradation capacity as a result of the combined random and limited action of various proteases, with the cathepsin family being one of the most important in mammals [59, 66] and also in fish [67]. Thus, as the fate of 4-HNE protein conjugates is preferably the lysosomal degradation pathway, the cathepsin activities should be another target on the study of redox balance.

Finally, we encourage fish biology researcher to study other enzymes which their activities are also strongly related with antioxidant defence. Both TBARS and HNE are aldehydic products, relatively stable and capable of roaming freely and attacking molecules, e.g. DNA, proteins, lipids far from their origin [68]. Thus, aldehyde dehydrogenase (ADH) is an enzyme involved in the oxidation pathway, and is complementary to the GST pathway, which reduces the potential damage of these peroxide products by oxidizing them and removing them from inside the cells. As the glutathione plays a central role in lipid peroxide detoxification, reducing the peroxides to their corresponding alcohols, the study of enzymes involved in

glutathione synthesis seems adequate to evaluate cell redox potential and response. The BHMT and the adenosine-methionine synthetase (SAM) are enzymes involved in antioxidant mechanisms through the synthesis of S-adenosylmethionine and through maintain its steady-state levels which is a crucial component of methylation reactions and a biosynthetic precursor of glutathione. Under acute cold stress the expression of these enzymes of glutathione synthesis as well as ADH are affected in gilthead sea bream [50].

Overall, we hope that the proposed markers in **Figure 2** from that 'wide view' on redox balance and related processes in fish. Can contribute to expanding knowledge of the relevant oxidant products (LPO, AOPPs, HNE), the classic enzymes studied (SOD, CAT, GPX, GR, GST) and the associated processes affected such as protein repairing/protection machinery and protein turnover by the oxidant insult.

5. Conclusions


In the last years, several efforts have been made in the Aquaculture industry to improve fish welfare. Changes in environmental conditions and diets can alter the redox balance, thus affecting the welfare state. Most redox studies in fish focuses on classical markers such enzymatic and non-enzymatic antioxidants, and lipoperoxidation products as oxidative damage markers. In this paper we present evidence that the study should be extended to the associated pathways of redox balance including: markers of protein oxidation levels, metabolic enzymes related to glutathione synthesis, repair/refolding of oxidized proteins or main protein degradation processes.

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The book “Redox” provides vast insight into the oxidation-reduction reactions to its readers. The book consists of three sections that include redox in the coordination compounds, organic compounds and polymerization; redox in electrochemistry; and redox and fish welfare. The first section consists of three chapters that describe the role of redox reactions in several fields such as transition metal chemistry, degradation processes of toxic compounds and dyes in treatment of water and wastewater, the catalysis of oxidation of organic compounds by metal active sites, and synthesis of copolymers. The second section consists of two chapters. The role of redox reactions and reactivity description of compounds are discussed in the second section of the book. The non-aqueous redox flow batteries are described in this section. The third section extensively discusses the redox balance and fish welfare and consists of one chapter.

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